

Identifying PV Module Mismatch Faults by a Thermography-Based Temperature Distribution Analysis

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Abstract—Photovoltaic (PV) solar power generation is proven to be effective and sustainable but is currently hampered by relatively high costs and low conversion efficiency. This paper addresses both issues by presenting a low-cost and efficient temperature distribution analysis for identifying PV module mismatch faults by thermography. Mismatch faults reduce the power output and cause potential damage to PV cells. This paper first defines three fault categories in terms of fault levels, which lead to different terminal characteristics of the PV modules. The investigation of three faults is also conducted analytically and experimentally, and maintenance suggestions are also provided for different fault types. The proposed methodology is developed to combine the electrical and thermal characteristics of PV cells subjected to different fault mechanisms through simulation and experimental tests. Furthermore, the fault diagnosis method can be incorporated into the maximum power point tracking schemes to shift the operating point of the PV string. The developed technology has improved over the existing ones in locating the faulty cell by a thermal camera, providing a remedial measure, and maximizing the power output under faulty conditions.

Index Terms—Degradation, fault diagnosis, photovoltaic (PV) power systems, temperature, thermography.

I. INTRODUCTION

Fossil fuel-based electricity generation emits greenhouse gases, causes global warming, and is environmentally unsustainable. Renewable energy (e.g., solar, wind, geothermal, tidal, and wave), on the other hand, has received much attention and enormous research and development funding across the world over the years. Currently, grid-connected photovoltaic (PV) power is gaining popularity in the global renewables market, primarily owing to mass production of PV panels to reduce the capital costs and continuous improvement in power conversion technologies. However, current bottlenecks are still associated with high costs and low efficiency of PV systems. In addition to capital costs, the maintenance costs for PV panels are also high because they are generally installed in outdoor environments, and they are prone to various mechanical and

electrical faults. These faults can result in additional power losses [1], hotspots [2], and different irradiances between PV modules [3]. These lead to loss of production and reduced generation efficiency. If left untreated, the faults may propagate to neighboring modules and cause a complete failure of the PV strings. The reliability, availability, and maintainability of PVs have been a heated topic in research and application over the last three decades. In the literature, numerous diagnostic and monitoring methodologies have been proposed to minimize the outage period and to maximize the lifetime output of the PV systems [6]–[29].

II. FAULT MECHANISMS AND DETECTION METHODS

In general, there are three levels of faults developed in the PV systems, namely, cell, module, and string levels [6]. The cell faults include mechanical cracks, corrosion by water permeation, and material degradation by ultraviolet or thermal stress. The module faults are related to open circuits or short circuits resulting from the degeneration of the cells, cover, or sealant materials. The PV string faults consist of open circuits, short circuits, mismatch between PV modules, and partial shading. Mismatch faults are generally caused by encapsulant degradation, antireflection coating deterioration, manufacturing defects, and partial shading [30].

In a PV system, PV cells are connected in series to form a PV module, as shown in Fig. 1. A number of PV modules are then connected in series to form a PV string. Strings are further connected in parallel to form a PV array. This arrangement enables low dc voltage and current to be added up to a high output. For any solar power plants, the PV panels need to take up large space, which is likely to cause some nonuniform illumination when shadows or leaves cover part of the PV modules. This effect is termed partial shading [7]–[12].

If a PV array is under nonuniform illumination, the transferred electricity dramatically drops [7], [8], thus reducing the output power and generation efficiency. Under partial shading conditions, mismatch faults cause overheating of some “faulted” cells/modules as well as multiple local maximum power points (MPPs). By developing analytical models of PVs, paper [13] simulates the electrical output characteristics of shadow-influenced PV arrays. The PV’s current–voltage and power–voltage curves are characterized by multiple steps and peaks [13]. In practice, bypass diodes are generally added between the PV strings at the terminal to reduce the voltage

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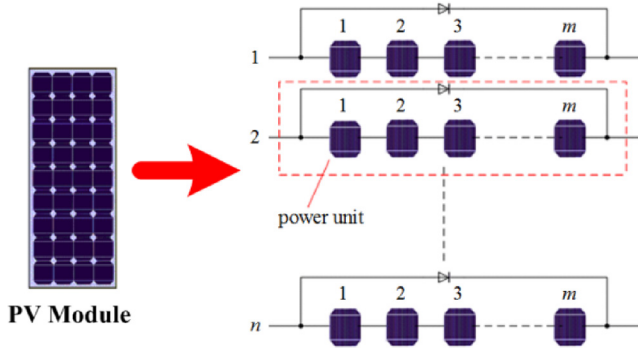


Fig. 1. Power units in a PV module.

85 imbalance [14]. Nonetheless, this causes difficulty in tracking
86 the MPP [15]. As a consequence, when mismatch faults occur,
87 conventional maximum power point tracking (MPPT) tech-
88 niques become unsuitable to track the global MPP [16], [17].
89 Other tracking techniques such as particle swarm optimization
90 [8], fuzzy logic [18], and power regulation [19] are devised to
91 aid in this process. It is therefore important to develop a fault
92 diagnostic system to detect any PV mismatch and to optimize
93 the MPPT control accordingly. In the literature, common fault
94 detection techniques include electrical (e.g., terminal measure-
95 ments), visual (e.g., observing tarnish of cells and modules),
96 and thermal approaches (e.g., spot heating). This paper attempts
97 to improve energy efficiency and cost efficiency of PV systems
98 by identifying mismatch faults and providing a remedial MPPT
99 technique to suppress the mismatch, based on a temperature
100 distribution analysis using a thermal camera.

101 Currently, thermal cameras are a useful tool for PV array
102 fault diagnosis [20]–[29]. The health state of a grid-connected
103 20-kWp PV plant was investigated using a thermal camera
104 [20]. It is effective in identifying breakdowns and hotspots but
105 fails in distinguishing the different types of cell faults. Kaplani
106 [21] studied the degradation of a PV system in the bus bars,
107 contact solder bonds, blisters, and hotspots and also developed
108 an algorithm to automatically differentiate faulty and healthy
109 cells. Buerhopa *et al.* [22] reported the temperature differences
110 for different faults such as bypassed substring, cell fracture,
111 soldering, and shunted cell faults. Krenzinger and Andrade
112 [24] investigated the thermal issues of the PV panel glass by
113 developing an accurate temperature measurement method to
114 offset reflection errors. Simon and Meyer [25] used infrared
115 thermography to map the surface temperature distribution of a
116 PV panel in a reverse bias mode in order to find the causes of
117 localized heating. Kurnik *et al.* [26] derived an empirical coeffi-
118 cient for estimating the PV module temperature determined by
119 analytical and experimental methods. However, in these papers,
120 thermal cameras were only used independently to detect the
121 temperature difference between cells or modules while captured
122 image results are still open to human interpretation on whether
123 or not the modules are faulty and how severe a fault may be.

124 In this study, thermal images are processed and input to a
125 mathematical model for extracting quantitative information of
126 a mismatch fault, which is then employed to regulate the MPPT
127 control. This model combines electrical and thermal models
128 through an energy balance based on a temperature distribution

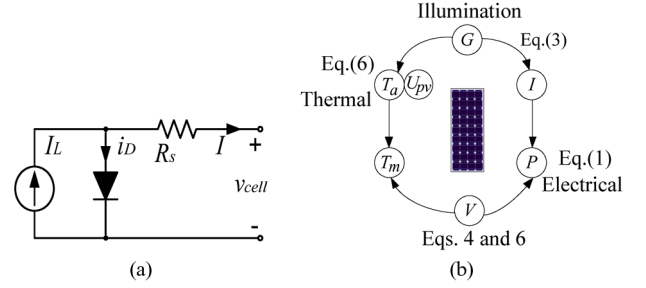


Fig. 2. Electrical and thermal characteristics of a PV cell. (a) Equivalent circuit [1]. (b) Energy balance.

analysis. After the temperature distribution characteristics are
129 attained, the measured temperature difference can be evaluated,
130 and a new MPPT scheme can be incorporated to minimize the
131 impact of the occurred mismatch faults. 132

III. MODELING 133

When developing a parameter-based PV model, the electri-
134 cal and thermal characteristics of the PV module should be
135 included as they play an important role in the overall perfor-
136 mance of PV systems. Fortunately, the electrical and thermal
137 characteristics are interlinked through an energy balance that
138 all receiving solar energy must be converted into electrical or
139 heat energy. 140

A. Electrical Model 141

The electrical characteristic of a PV cell is influenced by
142 both illumination and environmental temperature. The electri-
143 cal model of a PV cell is generally represented by an equivalent
144 circuit [see Fig. 2(a)] and is expressed by the following equa-
145 tions [10], [27]–[34]: 146

$$I = I_L - I_o \left[\exp \left(\frac{\varepsilon \cdot V}{T_m} \right) - 1 \right] \quad (1)$$

$$\varepsilon = \frac{q}{N_s \cdot K \cdot A} \quad (2)$$

where 147

$$I_L = \frac{G}{G_{ref}} [I_{Lref} + k_i(T_m - T_{ref})] \quad (3)$$

$$I_o = I_{oref} \left(\frac{T_m}{T_{ref}} \right)^3 \exp \left[\frac{q \cdot E_{BG}}{N_s \cdot A \cdot K} \left(\frac{1}{T_{ref}} - \frac{1}{T_m} \right) \right] \quad (4)$$

where I is the PV module output current, I_L is the output
148 current, q is the quantity of electric charge, A is the diode
149 characteristic factor, K is the Boltzmann constant, I_o is the sat-
150 urated current, T_m is the PV module temperature, G is the real
151 irradiance of the PV cell, V is the output voltage, G_{ref} is the
152 reference irradiance level (1000 W/m^2), I_{Lref} and I_{oref} are the
153 reference values for I_L and I_o , and k_i is the current-temperature
154 coefficient, normally provided by the manufacturer. T_{ref} is the
155 reference temperature, N_s is the number of series-connected
156 cells, and T_m is the PV module temperature. ε is a constant 157

158 depending on q , N_s , K , A , and is calculated by the following
 159 equation:

$$I_{sc_ref} - I_{mpp_ref} = \frac{I_{sc_ref}}{\exp\left(\frac{\varepsilon \cdot V_{oc_ref}}{T_{ref}}\right) - 1} \left[\exp\left(\frac{\varepsilon \cdot V_{mpp_ref}}{T_{ref}}\right) - 1 \right] \quad (5)$$

160 where I_{mpp_ref} , I_{sc_ref} , and V_{oc_ref} are the MPP current,
 161 short-circuit current, and open-circuit voltage at a reference
 162 condition defined by the relevant standard.

163 B. Energy Balance

164 Energy balance can link electrical with thermal circuits based
 165 on two assumptions [32]: 1) the temperature difference between
 166 the PV cell and cover glass is neglected; 2) the cell temperature
 167 is uniform in a healthy module.

168 Therefore, the steady-state energy balance in PVs is given by

$$G \cdot A_m = V \cdot I + U_{pv} \cdot A_m (T_m - T_a) \quad (6)$$

169 where T_a is the ambient temperature, U_{pv} is an overall heat
 170 exchange coefficient from the module to ambient, and A_m is
 171 the PV panel area.

172 Equations (1) and (6) describe the electrical and thermal
 173 models, respectively, using main parameters such as I , V , T_m ,
 174 G , U_{pv} , and T_a . Fig. 2(b) further illustrates the multiphysics
 175 loop of the energy balance in the PV system. The electrical
 176 parameters are mainly influenced by the effective solar energy
 177 S and module temperature T_m , whereas the thermal parameters
 178 are influenced by electrical power E and effective solar illu-
 179 mination G . Given a value of S , T_m depends on the electrical
 180 power of the PV module. As a result, this parameter-based
 181 model can be used to investigate the temperature difference
 182 upon a PV module fault.

183 IV. TEMPERATURE DISTRIBUTION ANALYSIS

184 When a mismatch fault occurs in the PV array, a temperature
 185 difference between the healthy and an unhealthy module is
 186 created, similar to partial shading observed from the terminal.
 187 Consequently, excessive heat and thermal stress can result in
 188 cell cracks. If the cell temperature exceeds its critical temper-
 189 ature, the delamination of cell encapsulants may occur. If the
 190 reverse bias exceeds the cell's breakdown voltage, the cell will
 191 be damaged [30]. In terms of the severity of mismatch faults,
 192 this paper defines three categories, namely, minor, medium, and
 193 heavy faults. Their terminal characteristics are different in the
 194 following aspects.

- 195 (i) Under a minor fault, the faulted power unit in the PV
 196 panel can still operate to generate electricity. As illus-
 197 trated by the single arrow in Fig. 3(a), the current still
 198 passes through the PV cell string to generate an output.
 199 In this case, the faulty cell becomes an electrical load,
 200 powered by the healthy ones.
 201 (ii) Under a medium fault, PV cells in the string are char-
 202 acterized by varying illumination levels. As presented in

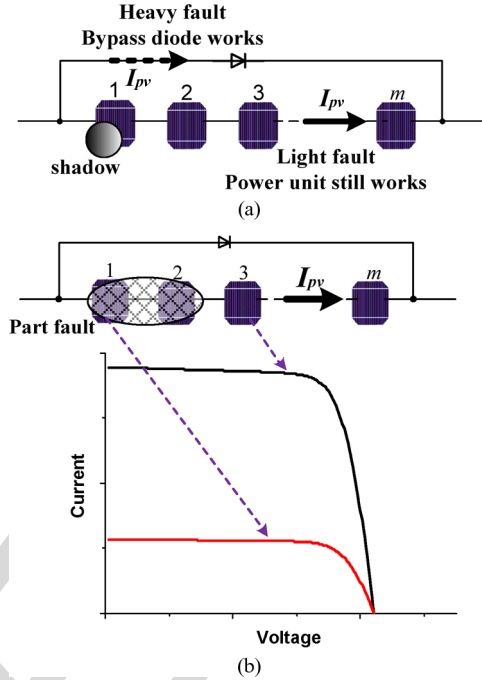


Fig. 3. Three categories of mismatch faults defined for a PV system.
 (a) Minor- and heavy-fault conditions. (b) Medium-fault condition.

- Fig. 3(b), the faulted cells can still operate as a source
 with a reduced power output. Because of the nonuniform
 illumination, the actual working point of the power unit
 is dictated by the operating point of the PV array.
 (iii) Under a heavy-fault condition, the whole PV string is out
 of function while the bypass diode conducts to transmit
 the current, as indicated by the dotted arrow in Fig. 3(a).
 In essence, all PV cells in the string are open circuited.

If there exists a meaningful temperature difference, hotspot
 suppression is needed to shift the system MPP and to minimize
 the impact of the mismatch fault [35].

A. Analysis of Minor Faults

A temperature profile of the PV array under minor-fault
 conditions is presented in Fig. 4(a). The array is composed
 of b rows and a columns of PV modules where Module 21
 is faulted. I_{array} and V_{array} are the current and voltage of the
 PV array, respectively. I_H and I_f are the currents of healthy
 and faulty strings, respectively. V_H is the module voltage of a
 healthy string, $V_{H'}$ is the voltage of the healthy module in the
 faulty string, T_H is the module temperature of a healthy string,
 $T_{H'}$ is the healthy module temperature within a faulted string,
 and T_f is the healthy cell temperature in a faulty power unit.

Under a minor-fault condition, the faulty PV cell cannot gen-
 erate electricity and becomes a resistive load (R_{eq}). Owing to
 the series connection structure, the healthy cells supply power
 to the faulty PV cells (released as heat) and then create some
 hotspots. An equivalent circuit of the PV array is presented in
 Fig. 4(b), where V_{sf} stands for the voltage generated by the
 healthy PV cells in a faulty PV string, and R_{load} is the load
 resistance.

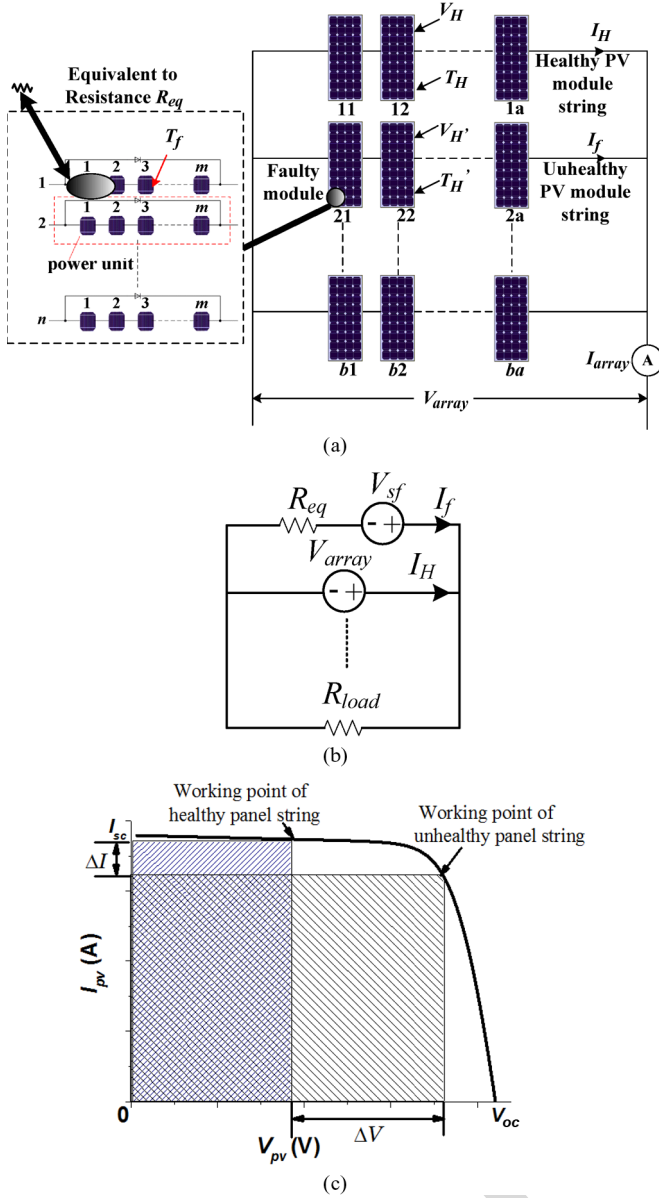


Fig. 4. PV system at a minor-fault condition. (a) PV array matrix. (b) Equivalent circuit upon a fault. (c) Shift of working points.

233 The electric characteristics of a faulty PV string are as follows:

$$V_{sf} - I_f R_{eq} = V_{array} \quad (7)$$

$$I_f = \frac{V_{sf}}{R_{eq} + R_{load}} \quad (8)$$

$$R_{eq} = \frac{V_{sf} - V_{array}}{I_f} \quad (9)$$

$$\Delta V = V_{H'} - V_H \quad (10)$$

$$\Delta I = I_H - I_f \quad (11)$$

$$I_f^2 \cdot R_{eq} < I_f (m - m_x) \frac{V_{H'}}{m \cdot n} \quad (12)$$

234 where ΔI is the current difference between the healthy and
 235 unhealthy strings, ΔV is the voltage difference between the
 236 healthy modules in healthy and unhealthy strings, and m_x is
 237 the number of faulty PV cells.

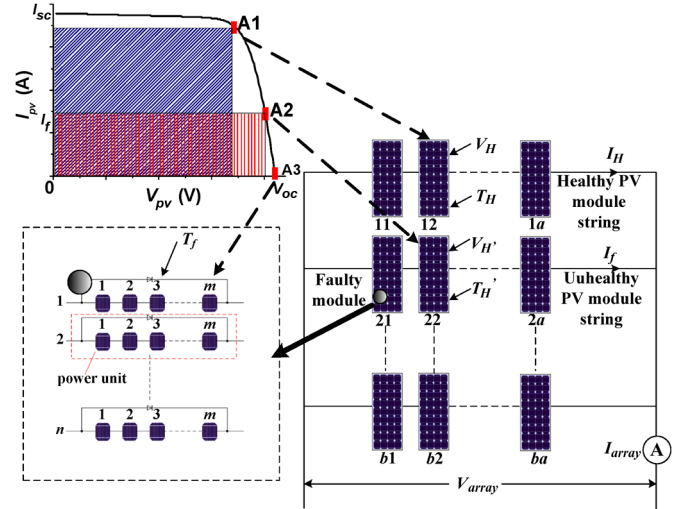


Fig. 5. PV system at a heavy-fault condition.

In Fig. 4(b), the voltage of a PV cell in a healthy string is 238
 lower than that of a healthy cell in a faulty string; the current of 239
 a PV cell in a healthy string is higher than that of a healthy cell 240
 in a faulty string. Equations (10)–(12) express the mathematical 241
 relationship for faulty and healthy PV strings. Equation (12) 242
 shows that when the output power of a faulted PV unit is higher 243
 than the $I^2 R$ power of its equivalent resistance, a minor fault is 244
 created, and hotspots begin to form on the fault cell. 245

Since the electrical power generated by healthy cells in the 246
 PV string supplies not only the load but also faulted cells 247
 (heating), the operating point in the current–voltage curve is 248
 effectively shifted. Fig. 4(c) demonstrates this in a PV system 249
 including healthy and unhealthy panel strings. 250

B. Analysis of Heavy Faults

251

Under a heavy-fault condition, the PV string containing the 252
 faulted cell/module loses production. Its operating points are 253
 illustrated in the output current–voltage curve in Fig. 5. Point 254
 A1 is the working point of the modules in the healthy string, 255
 A2 is the working point of the healthy modules in the faulty 256
 string, and A3 is the working point of healthy cells in the faulty 257
 module. 258

Because the faulty power unit is short-circuited by the bypass 259
 diode, the healthy cells in the faulty string are effectively 260
 open-circuited. The relative positions of A1, A2, and A3 are 261
 determined by the PV array structure and its electrical charac- 262
 teristics. Due to the antiparallel connection of the bypass diode, 263
 the faulty PV power unit is shorted by the diode. Therefore, 264
 its output voltage becomes zero. From (14), V_H is less than 265
 $V_{H'}$; I_H is greater than I_f , corresponding to working points A1 266
 and A2. T_H and $T_{H'}$ depend on working points A1 and A2 in 267
 the curve. Because the faulty power unit is shorted by a bypass 268
 diode, the PV cells are open-circuited, corresponding to point 269
 A3. The output power of the faulted power unit is lower than 270
 the needed power of the equivalent resistance upon a fault; the 271
 power unit is shorted by the bypass diode. 272

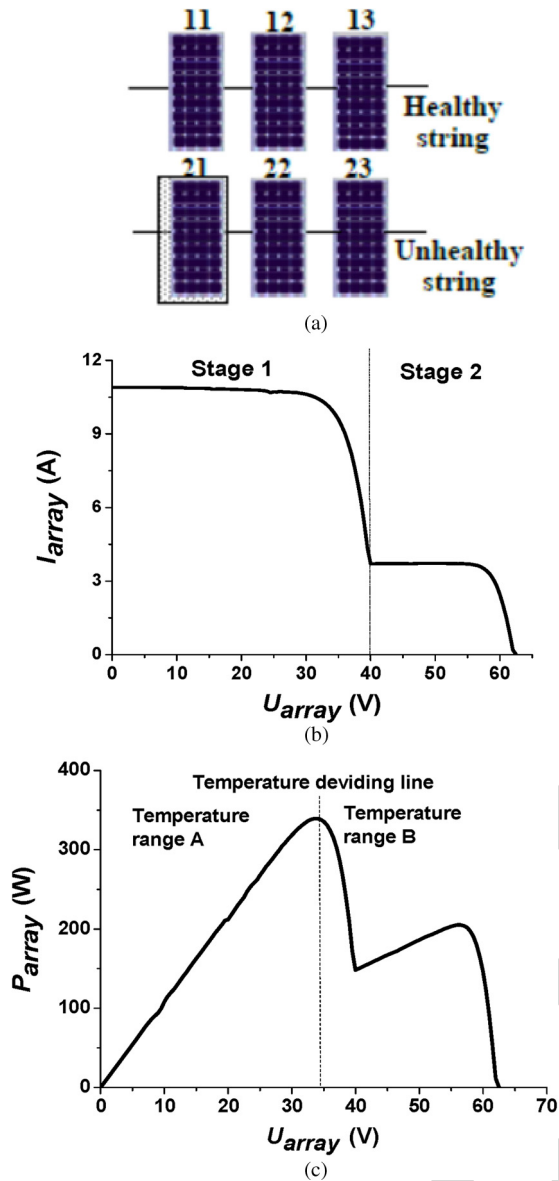


Fig. 6. PV system at a medium-fault condition. (a) Faulted module in a PV array. (b) Voltage–current curve of the faulty PV string. (c) Power–voltage curve of the faulty PV string.

273 V_H and $V_{H'}$ are thus given by

$$V_H = \frac{V_{array}}{a} \quad (13)$$

$$V_{H'} = \frac{V_H \cdot a \cdot n}{a \cdot n - n_x} \quad (14)$$

274 where n_x is the number of faulty power units in the faulty PV
275 panel string, which can be identified by thermal cameras.

276 C. Analysis of Medium Faults

277 The operating point of the PV array strongly affects the
278 condition of the healthy PV modules in the healthy string and
279 sometimes in the fault string. Fig. 6(a) shows a 2×3 PV array
280 under a medium fault, where module 21 is a faulty PV module,

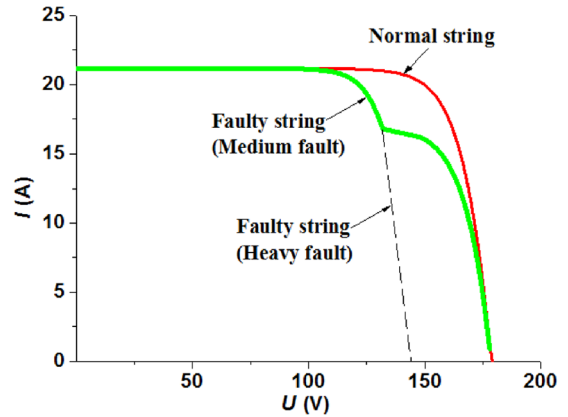


Fig. 7. Difference between medium and heavy faults.

and the rest of PV modules are healthy. Compared with other 281
PV module (1000 W/m^2), No. 21 has the lower illumination 282
(300 W/m^2). Fig. 6(b) and (c) presents the current–voltage and 283
power–voltage curves, respectively, obtained from simulation. 284

In Fig. 6(b), the current–voltage curve of the PV array has a 285
multistage feature, and the power–voltage curve has thus mul- 286
tiple MPPs. Two stages are identified in this figure. In Fig. 6(c), 287
there exists a temperature dividing line in the power–voltage 288
curve, separating two temperature ranges. 289

When the PV array works at stage 1, the current is between 290
4.5 and 10.8 A, and the corresponding voltage is 0–40 V. 291
Both healthy and unhealthy strings can generate electricity. 292
Since there are two healthy modules in the faulted string, 293
they collectively provide an output voltage of 0–40 V. In the 294
temperature range A, the temperature of modules 22 and 23 is 295
lower than that of modules 11–13. According to the electrical 296
and thermal balance equations, the output electrical power of 297
the healthy modules in the faulty sting is higher than that of 298
the healthy string. The corresponding temperature of the PV 299
modules in the faulted string is lower than that in the healthy 300
string. 301

While the PV array works at stage 2, the current is 0–4.5 A, 302
and the corresponding voltage is 40–62 V. In this case, only 303
the healthy string can generate electricity. The faulty string is 304
shorted by the bypass diode, and the healthy module in the 305
faulted string is in open circuit. In effect, all the effective solar 306
energy is transferred into heat. In temperature range B, the 307
faulted string has a higher temperature than the healthy string, 308
indicating a different temperature characteristic to range A. 309

D. Terminal Characteristics of the Three Mismatch Faults 310

Based on a thermal image, PV array current and voltage 311
information, three mismatch faults can be clearly identified. 312

A minor fault will cause hotspots characterized by a small 313
faulty cell area (e.g., bird drops or leaves). When this fault 314
occurs, it is easy to clear but often needs human intervention. 315

A medium fault and a heavy fault are both caused by nonuni- 316
form illumination. For the medium fault, the faulty PV string 317
can still generate a high voltage output (140–180 V in Fig. 7). 318
In the high-voltage region, the output current in the faulty string 319

TABLE I
SPECIFICATIONS OF THE EQUIPMENT

Item	Parameter	Value
PV Module	Open-circuit voltage	21.8 V
	Short-circuit current	6.23 A
	Power output	100 W
	MPP current	5.69 A
	MPP voltage	17 V
	Current temperature coefficient	0.06%/K
	Voltage temperature coefficient	-0.36%/K
	Power temperature coefficient	-0.45%/K
NOCT	46±2	
Thermal camera	Type	FLUKE Ti10
	IR resolution	160×120 pixels
	Thermal sensitivity (NETD)	< 0.13°C/130 mK
	Minimum focus distance	15 cm
	Spatial resolution (IFOV)	2.5 mRad
	Image frequency	9 Hz
Accuracy	±2°C or 2%	

320 is significantly lower than normal strings, whereas for the heavy
321 fault, the faulty PV string is shorted so that it cannot generate
322 any output. Therefore, the high-voltage region (140–180 V) is
323 absent from the output curve in Fig. 7. Clearly, the medium and
324 heavy faults can be easily distinguished. The medium and heavy
325 faults would not cause an immediate damage to the PV module
326 but can cause nonuniform aging and long-term damage to PV
327 modules if left untreated.

328

V. EXPERIMENTAL TESTS

329 A PV experimental platform is developed using six PV
330 panels arranged into two strings, with each having three series-
331 connected PV panels, which are made of polysilicon and whose
332 specifications are given in Table I. The PV panels' surface
333 temperature is recorded by a *Fluke* thermal camera whose
334 specifications are also listed in Table I.

335 The thermal camera can record a color image in varying
336 intensities and send it to a central computer. In order to analyze
337 the thermal feature of the device under test, the thermography of
338 each PV panel is extracted by freehand cropping in a MATLAB
339 program and is then used to calculate its relative temperature
340 with a reference. Although the absolute accuracy of the thermal
341 camera is only $\pm 2^\circ\text{C}$, its sensitivity is better than 0.1°C .
342 In this work, the proposed fault category analysis is based on
343 identifying the temperature difference in the thermal image of
344 the PV module and is thus effective.

345 Without a doubt, the use of thermal camera can help locate
346 the faulty cells instantly and guide the maintenance work to
347 conduct according to the type of occurred faults.

348 A. Tests Under a Minor Fault

349 Two parallel diodes are connected in the junction box, as
350 shown in Fig. 8(a). One of the power units is connected with
351 a resistance, and the other was made open-circuited to testify
352 the temperature characteristics under different load conditions.
353 Thus, there are two power units in all PV modules, each
354 containing 18 PV cells.

355 The corresponding thermal image is presented in Fig. 8(b).
356 The power unit A temperature is 32.6°C , and the power unit B

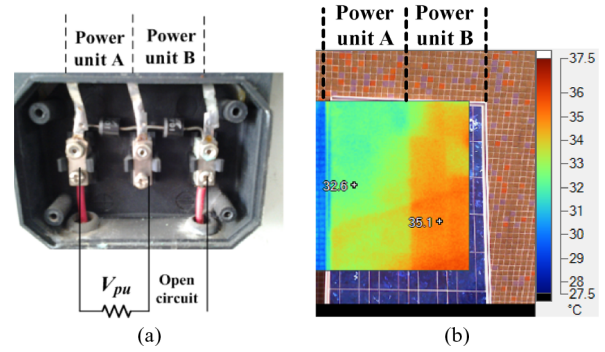


Fig. 8. Photos of the PV module. (a) Terminal connection. (b) Thermal image.

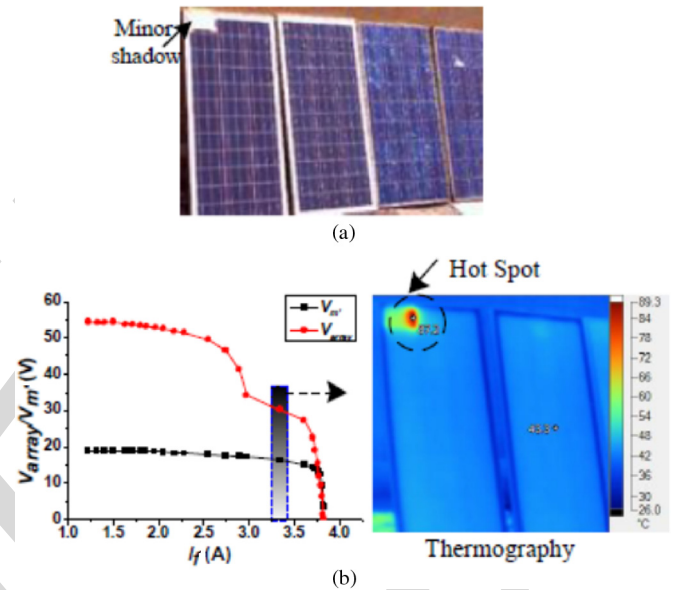


Fig. 9. Tests at a minor-fault condition. (a) Experimental scene to simulate minor shadowing. (b) Output characteristics and thermography.

temperature is 36.1°C . Because some of the solar energy in unit
357 A is converted into electricity, its surface temperature is lower
358 than that of unit B, in which all of the solar energy is transferred
359 into heat. 360

Three PV panels are then connected in series, and one is cov-
361 ered by opaque materials to emulate partial shading. As shown
362 in Fig. 9, a hotspot is recorded by thermography at the location
363 of partial shading, and its I - V curve is shifted as well. A further
364 experiment is carried out under 820-W/m^2 illumination at
365 25°C ambient temperature. The terminal voltage is recorded
366 16 V from the faulty PV panel and 14 V from the two healthy
367 panels. Because this is a minor shadow test, the healthy cells in
368 the faulty string have a higher output voltage, and the faulted
369 cell is equivalent to a resistance, raising the output voltage of
370 the PV string under a minor-fault condition. From measure-
371 ments, the voltage of the faulty PV cell is 9 V, and its equivalent
372 resistance is $2.64\ \Omega$. The electrical heating power for the faulty
373 PV cell is 30.52 W, and the solar energy in the hotspot area
374 is 15.5 W. According to the thermography measurement, the
375 hotspot temperature reaches 87.2°C , whereas the temperature
376 of the healthy PV cells is only 44.3°C . These are coincided
377 with the theory analysis. 378

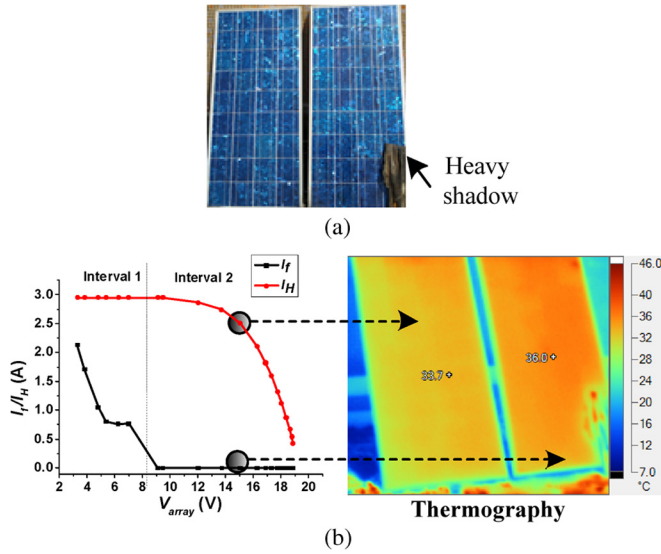


Fig. 10. Tests at a heavy-fault condition. (a) Experimental scene to simulate heavy shadowing. (b) Output characteristics and thermography.

379 *B. Tests Under a Heavy Fault*

380 Next, three PV cells are all covered up to create a heavy-
 381 fault condition, as shown in Fig. 10. Compared with the minor-
 382 fault scenario, the covered area is greater so that the faulted
 383 power unit is shorted by the bypass diode. The experiment is
 384 conducted under an illumination of 690 W/m^2 at $24 \text{ }^\circ\text{C}$. The
 385 average temperature of the healthy PV panel is $33.7 \text{ }^\circ\text{C}$, whereas
 386 the average temperature of the unhealthy PV module is $36.0 \text{ }^\circ\text{C}$.
 387 The faulty PV panel is shorted by bypass diodes, and all the
 388 solar energy is converted into heat. However, the healthy PV
 389 panels are still capable of converting some of incoming solar
 390 energy into electricity, leading to a lower panel temperature.
 391 In Fig. 10, there is no current flowing at the faulted module
 392 during interval 2. Its current gradually increases during interval
 393 1 because the faulty PV module is shorted by the bypass diode.

394 *C. Tests Under a Medium Fault*

395 In this test, one PV module is partially covered up by a
 396 thin paper to represent a medium-fault condition (e.g., partial
 397 shading), as shown in Fig. 11. The reason for using a thin paper
 398 is to ensure that some illumination can penetrate into the shaded
 399 cells through the paper. In the previous cases, light penetration
 400 is almost completely stopped.

401 The experiment is carried out under an illumination of
 402 740 W/m^2 at $22 \text{ }^\circ\text{C}$. The faulty power unit output is influenced
 403 by the unhealthy PV cells. The average temperature of a healthy
 404 PV panel is $31.7 \text{ }^\circ\text{C}$, whereas that of the unhealthy PV module
 405 is recorded $33.8 \text{ }^\circ\text{C}$. In interval 1, the faulty power unit is
 406 shorted by the bypass diode because the faulty power unit
 407 cannot generate a higher enough current to support load.

408 *D. Tests Under Different Operating Points*

409 Further tests are conducted to investigate the impact of the
 410 operating points, under a heavy-fault condition.

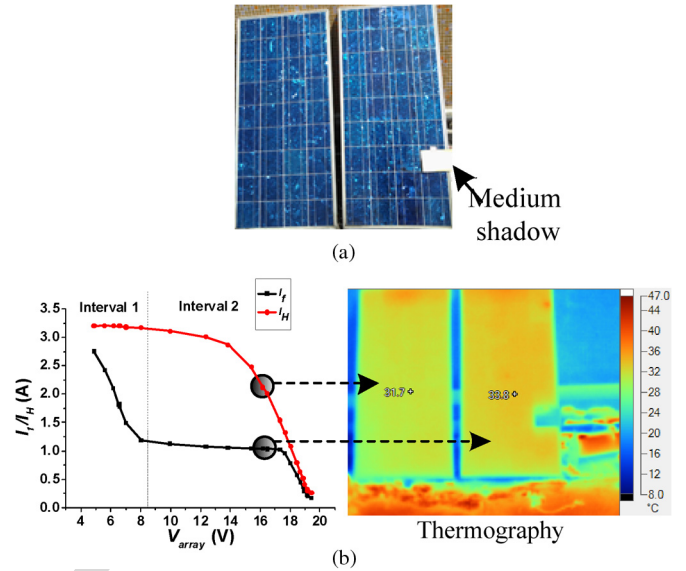


Fig. 11. Tests at a medium-fault condition. (a) Experimental scene to simulate medium shadowing. (b) Output characteristics and thermography.

Fig. 12(a) shows the photo of a 2×3 PV array employed in
 this experiment. Fig. 12(b) and (c) depicts the output curves
 of the tested PV array. Fig. 12(d) shows a thermal image
 at working point A (with an array output voltage of 34 V).
 As discussed in Section III, the working point can cause the
 temperature difference. However, in this case, the two healthy
 modules in the fault string operate at 17 V , which is close to the
 MPP voltage. The corresponding temperatures are $19.9 \text{ }^\circ\text{C}$ and
 $19.8 \text{ }^\circ\text{C}$, respectively, almost undistinguishable. The modules'
 output voltage in healthy string is 11.3 V , and the corresponding
 temperatures are $20.9 \text{ }^\circ\text{C}$, $20.9 \text{ }^\circ\text{C}$, and $21 \text{ }^\circ\text{C}$ for the three
 panels. At working point A, the module temperature in the
 healthy string is higher than the healthy module in the fault
 string. Fig. 12(e) shows a thermal image at working point B at
 the array output voltage 52 V . The output voltage of the healthy
 module is 17.3 V , which is close to MPP voltage, whereas
 the voltages of modules No. 22 and No. 23 are close to the
 open-circuit voltage, suggesting more energy is converted into
 heat. By the thermography measurement, the temperatures of
 healthy modules are $19.6 \text{ }^\circ\text{C}$, $19.7 \text{ }^\circ\text{C}$, and $19.7 \text{ }^\circ\text{C}$, whereas
 the temperatures of healthy modules in the faulty string are
 both $21.6 \text{ }^\circ\text{C}$. The temperature difference coincides with the
 theoretical analysis.

By the above analysis, it is clear that the temperatures of the
 healthy modules in both the healthy string and the unhealthy
 string are changed with the PV array output voltage. As a
 consequence, it is of critical importance to adjust the operating
 points according to different fault conditions.

439 *E. Tests Under Open- and Short-Circuit Faults*

Fig. 13 further compares the temperature difference between
 an open-circuit and a short-circuit scenario. At an open-circuit
 condition, the temperature distribution within a PV string is
 uniform; the corresponding temperature is $11.3 \text{ }^\circ\text{C}$. Under a
 short-circuit condition, the temperature becomes varied. The

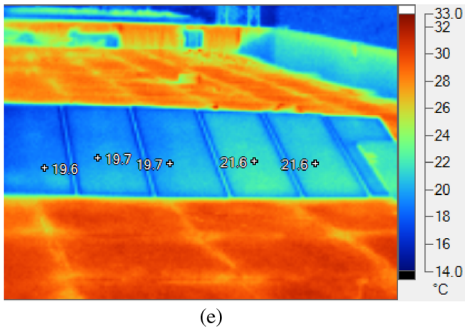
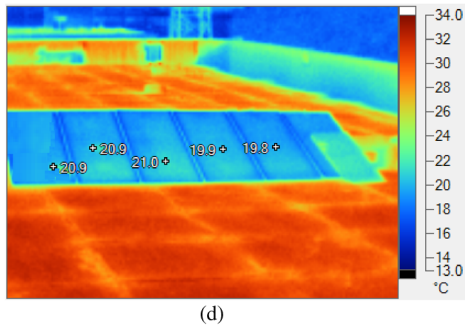
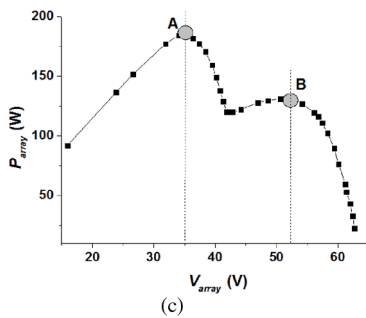
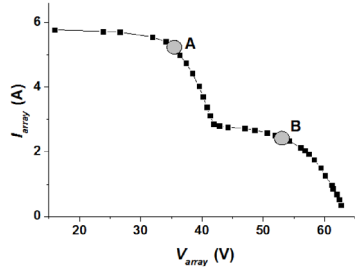
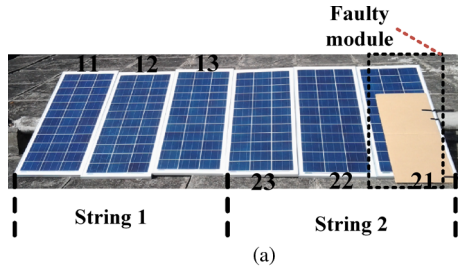


Fig. 12. Temperature distribution under two different operating points. (a) Tested PV panels. (b) Current–voltage curve. (c) Power–voltage curve. (d) Thermography at working point A. (e) Thermography at working point B.

445 temperatures of the faulty PV cells are 17.5 °C and 16.6 °C; 446 the temperature of the healthy cells is 10.8 °C, which is even 447 lower than that at the open-circuit condition. Under a short- 448 circuit condition, the faulty PV cells have a higher equivalent

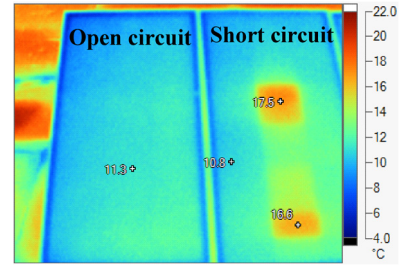


Fig. 13. Temperature difference between open and short circuits.

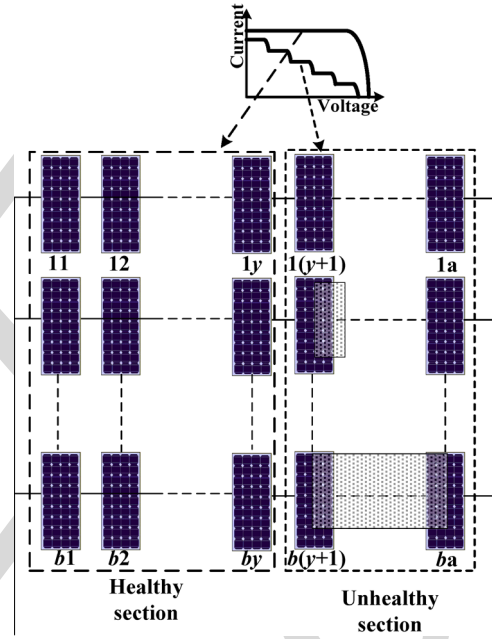


Fig. 14. Separation of healthy sections from fault PV arrays.

449 resistance, thus shifting the working point of the healthy PV 450 cells. The faulty PV cell is heated up at the same time. There- 451 fore, the healthy cells under a short-circuit fault have a lower 452 temperature than that at an open-circuit fault. 453

F. Assistance With MPPT Control

454

455 From the above analysis and experimental tests, the terminal 456 characteristics and operating conditions of the PV module are 457 known. The temperature distribution can then be input to the 458 MPPT algorithm under mismatch fault conditions. 459

460 The maximum healthy section can be separated from fault 461 PV arrays. As illustrated in Fig. 14, the whole PV array can 462 be first divided into two sections: healthy and unhealthy. In 463 the healthy section, all the modules in all strings are deemed 464 to be fault free. That is, there is only an MPP in the section 465 (local MPP). The global MPPT is effective to locate the first 466 local MPP, significantly reducing the search range. In the 467 unhealthy section where one or more modules are subject to 468 shading, the temperature distribution of the faulty PV modules 469 is then analyzed by thermography. As a result, the global 470 MPP operating range can be directly located without much 471 searching effort. 472

VI. CONCLUSION

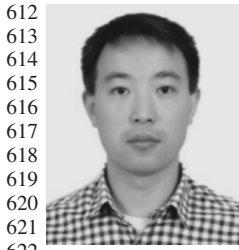
470
471 Solar power is a cost-sensitive market. This work promotes
472 its market acceptance by reducing the maintenance cost and
473 improving the conversion efficiency of PV systems. This paper
474 has presented a thermography-based temperature distribution
475 analysis to analyze three different fault categories, and the
476 proposed methodology was validated by both simulation and
477 experimental test results. The proposed technology will lower
478 the capital and operational costs of PV plants as well as increase
479 their energy efficiency.

480 Compared with the existing methods, this work has made the
481 following improvements.

- 482 (i) The thermal camera can help locate the faulty cells
483 instantly and guide the maintenance work to conduct
484 according to the type of occurred faults.
485 (ii) The temperature distributions under the PV fault condi-
486 tions are analyzed by a new electrical-thermal model.
487 (iii) The mechanisms and impacts of three fault categories are
488 defined and quantitatively studied. The mechanisms and
489 difference of three faults is also illustrated.
490 (iv) The operating points of healthy and faulty PV arrays are
491 described theoretically and experimentally, which could
492 be used to improve the PV performance upon a mismatch
493 fault.
494 (v) The thermography-based temperature distribution analysis
495 is effective in establishing parameter-based models
496 and developing an optimized global MPPT algorithm.

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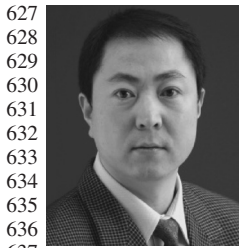
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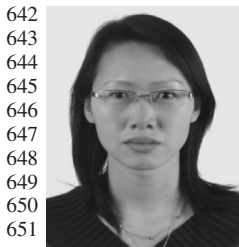
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Identifying PV Module Mismatch Faults by a Thermography-Based Temperature Distribution Analysis

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Abstract—Photovoltaic (PV) solar power generation is proven to be effective and sustainable but is currently hampered by relatively high costs and low conversion efficiency. This paper addresses both issues by presenting a low-cost and efficient temperature distribution analysis for identifying PV module mismatch faults by thermography. Mismatch faults reduce the power output and cause potential damage to PV cells. This paper first defines three fault categories in terms of fault levels, which lead to different terminal characteristics of the PV modules. The investigation of three faults is also conducted analytically and experimentally, and maintenance suggestions are also provided for different fault types. The proposed methodology is developed to combine the electrical and thermal characteristics of PV cells subjected to different fault mechanisms through simulation and experimental tests. Furthermore, the fault diagnosis method can be incorporated into the maximum power point tracking schemes to shift the operating point of the PV string. The developed technology has improved over the existing ones in locating the faulty cell by a thermal camera, providing a remedial measure, and maximizing the power output under faulty conditions.

Index Terms—Degradation, fault diagnosis, photovoltaic (PV) power systems, temperature, thermography.

I. INTRODUCTION

Fossil fuel-based electricity generation emits greenhouse gases, causes global warming, and is environmentally unsustainable. Renewable energy (e.g., solar, wind, geothermal, tidal, and wave), on the other hand, has received much attention and enormous research and development funding across the world over the years. Currently, grid-connected photovoltaic (PV) power is gaining popularity in the global renewables market, primarily owing to mass production of PV panels to reduce the capital costs and continuous improvement in power conversion technologies. However, current bottlenecks are still associated with high costs and low efficiency of PV systems. In addition to capital costs, the maintenance costs for PV panels are also high because they are generally installed in outdoor environments, and they are prone to various mechanical and

electrical faults. These faults can result in additional power losses [1], hotspots [2], and different irradiances between PV modules [3]. These lead to loss of production and reduced generation efficiency. If left untreated, the faults may propagate to neighboring modules and cause a complete failure of the PV strings. The reliability, availability, and maintainability of PVs have been a heated topic in research and application over the last three decades. In the literature, numerous diagnostic and monitoring methodologies have been proposed to minimize the outage period and to maximize the lifetime output of the PV systems [6]–[29].

II. FAULT MECHANISMS AND DETECTION METHODS

In general, there are three levels of faults developed in the PV systems, namely, cell, module, and string levels [6]. The cell faults include mechanical cracks, corrosion by water permeation, and material degradation by ultraviolet or thermal stress. The module faults are related to open circuits or short circuits resulting from the degeneration of the cells, cover, or sealant materials. The PV string faults consist of open circuits, short circuits, mismatch between PV modules, and partial shading. Mismatch faults are generally caused by encapsulant degradation, antireflection coating deterioration, manufacturing defects, and partial shading [30].

In a PV system, PV cells are connected in series to form a PV module, as shown in Fig. 1. A number of PV modules are then connected in series to form a PV string. Strings are further connected in parallel to form a PV array. This arrangement enables low dc voltage and current to be added up to a high output. For any solar power plants, the PV panels need to take up large space, which is likely to cause some nonuniform illumination when shadows or leaves cover part of the PV modules. This effect is termed partial shading [7]–[12].

If a PV array is under nonuniform illumination, the transferred electricity dramatically drops [7], [8], thus reducing the output power and generation efficiency. Under partial shading conditions, mismatch faults cause overheating of some “faulted” cells/modules as well as multiple local maximum power points (MPPs). By developing analytical models of PVs, paper [13] simulates the electrical output characteristics of shadow-influenced PV arrays. The PV’s current–voltage and power–voltage curves are characterized by multiple steps and peaks [13]. In practice, bypass diodes are generally added between the PV strings at the terminal to reduce the voltage

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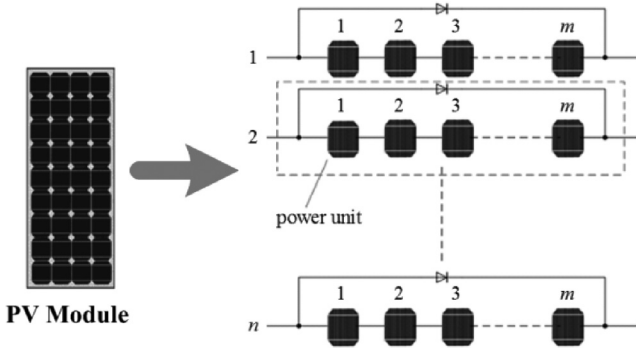


Fig. 1. Power units in a PV module.

85 imbalance [14]. Nonetheless, this causes difficulty in tracking
86 the MPP [15]. As a consequence, when mismatch faults occur,
87 conventional maximum power point tracking (MPPT) tech-
88 niques become unsuitable to track the global MPP [16], [17].
89 Other tracking techniques such as particle swarm optimization
90 [8], fuzzy logic [18], and power regulation [19] are devised to
91 aid in this process. It is therefore important to develop a fault
92 diagnostic system to detect any PV mismatch and to optimize
93 the MPPT control accordingly. In the literature, common fault
94 detection techniques include electrical (e.g., terminal measure-
95 ments), visual (e.g., observing tarnish of cells and modules),
96 and thermal approaches (e.g., spot heating). This paper attempts
97 to improve energy efficiency and cost efficiency of PV systems
98 by identifying mismatch faults and providing a remedial MPPT
99 technique to suppress the mismatch, based on a temperature
100 distribution analysis using a thermal camera.

101 Currently, thermal cameras are a useful tool for PV array
102 fault diagnosis [20]–[29]. The health state of a grid-connected
103 20-kWp PV plant was investigated using a thermal camera
104 [20]. It is effective in identifying breakdowns and hotspots but
105 fails in distinguishing the different types of cell faults. Kaplani
106 [21] studied the degradation of a PV system in the bus bars,
107 contact solder bonds, blisters, and hotspots and also developed
108 an algorithm to automatically differentiate faulty and healthy
109 cells. Buerhopa *et al.* [22] reported the temperature differences
110 for different faults such as bypassed substring, cell fracture,
111 soldering, and shunted cell faults. Krenzinger and Andrade
112 [24] investigated the thermal issues of the PV panel glass by
113 developing an accurate temperature measurement method to
114 offset reflection errors. Simon and Meyer [25] used infrared
115 thermography to map the surface temperature distribution of a
116 PV panel in a reverse bias mode in order to find the causes of
117 localized heating. Kurnik *et al.* [26] derived an empirical coeffi-
118 cient for estimating the PV module temperature determined by
119 analytical and experimental methods. However, in these papers,
120 thermal cameras were only used independently to detect the
121 temperature difference between cells or modules while captured
122 image results are still open to human interpretation on whether
123 or not the modules are faulty and how severe a fault may be.

124 In this study, thermal images are processed and input to a
125 mathematical model for extracting quantitative information of
126 a mismatch fault, which is then employed to regulate the MPPT
127 control. This model combines electrical and thermal models
128 through an energy balance based on a temperature distribution

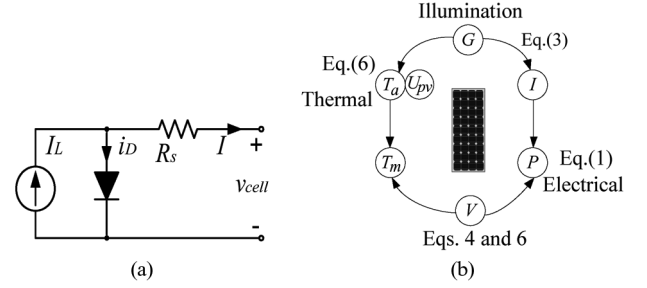


Fig. 2. Electrical and thermal characteristics of a PV cell. (a) Equivalent circuit [1]. (b) Energy balance.

analysis. After the temperature distribution characteristics are
129 attained, the measured temperature difference can be evaluated,
130 and a new MPPT scheme can be incorporated to minimize the
131 impact of the occurred mismatch faults. 132

III. MODELING 133

When developing a parameter-based PV model, the electri-
134 cal and thermal characteristics of the PV module should be
135 included as they play an important role in the overall perfor-
136 mance of PV systems. Fortunately, the electrical and thermal
137 characteristics are interlinked through an energy balance that
138 all receiving solar energy must be converted into electrical or
139 heat energy. 140

A. Electrical Model 141

The electrical characteristic of a PV cell is influenced by
142 both illumination and environmental temperature. The electri-
143 cal model of a PV cell is generally represented by an equivalent
144 circuit [see Fig. 2(a)] and is expressed by the following equa-
145 tions [10], [27]–[34]: 146

$$I = I_L - I_o \left[\exp \left(\frac{\varepsilon \cdot V}{T_m} \right) - 1 \right] \quad (1)$$

$$\varepsilon = \frac{q}{N_s \cdot K \cdot A} \quad (2)$$

where 147

$$I_L = \frac{G}{G_{ref}} [I_{Lref} + k_i(T_m - T_{ref})] \quad (3)$$

$$I_o = I_{oref} \left(\frac{T_m}{T_{ref}} \right)^3 \exp \left[\frac{q \cdot E_{BG}}{N_s \cdot A \cdot K} \left(\frac{1}{T_{ref}} - \frac{1}{T_m} \right) \right] \quad (4)$$

where I is the PV module output current, I_L is the output
148 current, q is the quantity of electric charge, A is the diode
149 characteristic factor, K is the Boltzmann constant, I_o is the sat-
150 urated current, T_m is the PV module temperature, G is the real
151 irradiance of the PV cell, V is the output voltage, G_{ref} is the
152 reference irradiance level (1000 W/m^2), I_{Lref} and I_{oref} are the
153 reference values for I_L and I_o , and k_i is the current-temperature
154 coefficient, normally provided by the manufacturer. T_{ref} is the
155 reference temperature, N_s is the number of series-connected
156 cells, and T_m is the PV module temperature. ε is a constant 157

158 depending on q , N_s , K , A , and is calculated by the following
 159 equation:

$$I_{sc_ref} - I_{mpp_ref} = \frac{I_{sc_ref}}{\exp\left(\frac{\varepsilon \cdot V_{oc_ref}}{T_{ref}}\right) - 1} \left[\exp\left(\frac{\varepsilon \cdot V_{mpp_ref}}{T_{ref}}\right) - 1 \right] \quad (5)$$

160 where I_{mpp_ref} , I_{sc_ref} , and V_{oc_ref} are the MPP current,
 161 short-circuit current, and open-circuit voltage at a reference
 162 condition defined by the relevant standard.

163 B. Energy Balance

164 Energy balance can link electrical with thermal circuits based
 165 on two assumptions [32]: 1) the temperature difference between
 166 the PV cell and cover glass is neglected; 2) the cell temperature
 167 is uniform in a healthy module.

168 Therefore, the steady-state energy balance in PVs is given by

$$G \cdot A_m = V \cdot I + U_{pv} \cdot A_m (T_m - T_a) \quad (6)$$

169 where T_a is the ambient temperature, U_{pv} is an overall heat
 170 exchange coefficient from the module to ambient, and A_m is
 171 the PV panel area.

172 Equations (1) and (6) describe the electrical and thermal
 173 models, respectively, using main parameters such as I , V , T_m ,
 174 G , U_{pv} , and T_a . Fig. 2(b) further illustrates the multiphysics
 175 loop of the energy balance in the PV system. The electrical
 176 parameters are mainly influenced by the effective solar energy
 177 S and module temperature T_m , whereas the thermal parameters
 178 are influenced by electrical power E and effective solar illu-
 179 mination G . Given a value of S , T_m depends on the electrical
 180 power of the PV module. As a result, this parameter-based
 181 model can be used to investigate the temperature difference
 182 upon a PV module fault.

183 IV. TEMPERATURE DISTRIBUTION ANALYSIS

184 When a mismatch fault occurs in the PV array, a temperature
 185 difference between the healthy and an unhealthy module is
 186 created, similar to partial shading observed from the terminal.
 187 Consequently, excessive heat and thermal stress can result in
 188 cell cracks. If the cell temperature exceeds its critical temper-
 189 ature, the delamination of cell encapsulants may occur. If the
 190 reverse bias exceeds the cell's breakdown voltage, the cell will
 191 be damaged [30]. In terms of the severity of mismatch faults,
 192 this paper defines three categories, namely, minor, medium, and
 193 heavy faults. Their terminal characteristics are different in the
 194 following aspects.

- 195 (i) Under a minor fault, the faulted power unit in the PV
 196 panel can still operate to generate electricity. As illus-
 197 trated by the single arrow in Fig. 3(a), the current still
 198 passes through the PV cell string to generate an output.
 199 In this case, the faulty cell becomes an electrical load,
 200 powered by the healthy ones.
- 201 (ii) Under a medium fault, PV cells in the string are char-
 202 acterized by varying illumination levels. As presented in

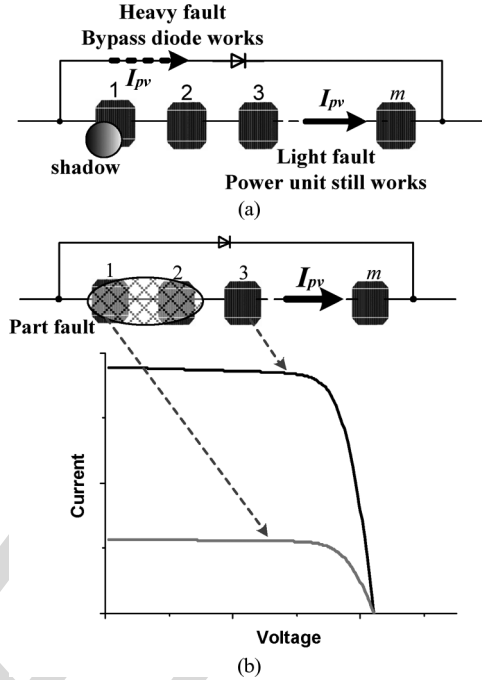


Fig. 3. Three categories of mismatch faults defined for a PV system.
 (a) Minor- and heavy-fault conditions. (b) Medium-fault condition.

- 203 Fig. 3(b), the faulted cells can still operate as a source
 204 with a reduced power output. Because of the nonuniform
 205 illumination, the actual working point of the power unit
 206 is dictated by the operating point of the PV array.
- 207 (iii) Under a heavy-fault condition, the whole PV string is out
 208 of function while the bypass diode conducts to transmit
 209 the current, as indicated by the dotted arrow in Fig. 3(a).
 210 In essence, all PV cells in the string are open circuited.

211 If there exists a meaningful temperature difference, hotspot
 212 suppression is needed to shift the system MPP and to minimize
 213 the impact of the mismatch fault [35].

214 A. Analysis of Minor Faults

215 A temperature profile of the PV array under minor-fault
 216 conditions is presented in Fig. 4(a). The array is composed
 217 of b rows and a columns of PV modules where Module 21
 218 is faulted. I_{array} and V_{array} are the current and voltage of the
 219 PV array, respectively. I_H and I_f are the currents of healthy
 220 and faulty strings, respectively. V_H is the module voltage of a
 221 healthy string, $V_{H'}$ is the voltage of the healthy module in the
 222 faulty string, T_H is the module temperature of a healthy string,
 223 $T_{H'}$ is the healthy module temperature within a faulted string,
 224 and T_f is the healthy cell temperature in a faulty power unit.

225 Under a minor-fault condition, the faulty PV cell cannot gen-
 226 erate electricity and becomes a resistive load (R_{eq}). Owing to
 227 the series connection structure, the healthy cells supply power
 228 to the faulty PV cells (released as heat) and then create some
 229 hotspots. An equivalent circuit of the PV array is presented in
 230 Fig. 4(b), where V_{sf} stands for the voltage generated by the
 231 healthy PV cells in a faulty PV string, and R_{load} is the load
 232 resistance.

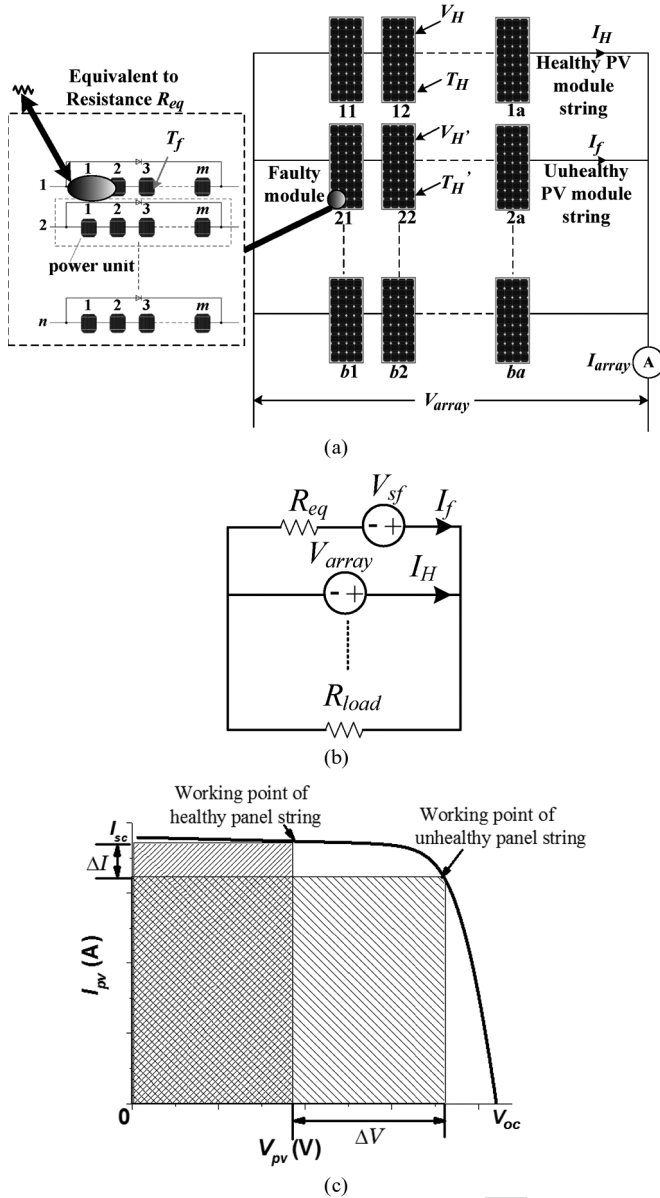


Fig. 4. PV system at a minor-fault condition. (a) PV array matrix. (b) Equivalent circuit upon a fault. (c) Shift of working points.

233 The electric characteristics of a faulty PV string are as follows:

$$V_{sf} - I_f R_{eq} = V_{array} \quad (7)$$

$$I_f = \frac{V_{sf}}{R_{eq} + R_{load}} \quad (8)$$

$$R_{eq} = \frac{V_{sf} - V_{array}}{I_f} \quad (9)$$

$$\Delta V = V_{H'} - V_H \quad (10)$$

$$\Delta I = I_H - I_f \quad (11)$$

$$I_f^2 \cdot R_{eq} < I_f (m - m_x) \frac{V_{H'}}{m \cdot n} \quad (12)$$

234 where ΔI is the current difference between the healthy and
 235 unhealthy strings, ΔV is the voltage difference between the
 236 healthy modules in healthy and unhealthy strings, and m_x is
 237 the number of faulty PV cells.

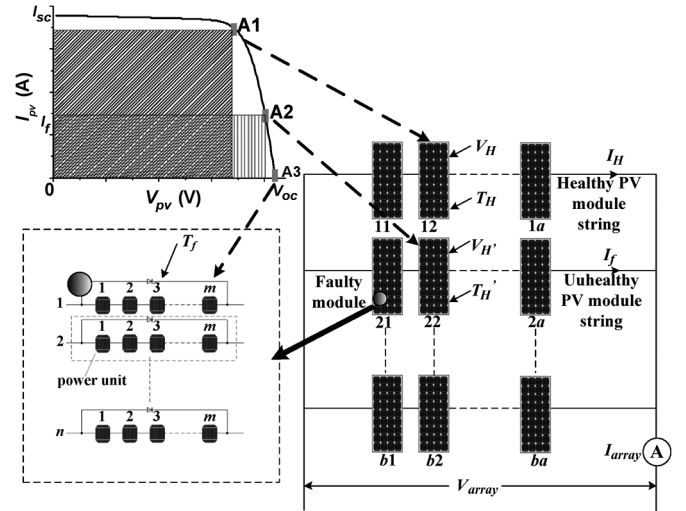


Fig. 5. PV system at a heavy-fault condition.

In Fig. 4(b), the voltage of a PV cell in a healthy string is 238
 lower than that of a healthy cell in a faulty string; the current of 239
 a PV cell in a healthy string is higher than that of a healthy cell 240
 in a faulty string. Equations (10)–(12) express the mathematical 241
 relationship for faulty and healthy PV strings. Equation (12) 242
 shows that when the output power of a faulted PV unit is higher 243
 than the $I^2 R$ power of its equivalent resistance, a minor fault is 244
 created, and hotspots begin to form on the fault cell. 245

Since the electrical power generated by healthy cells in the 246
 PV string supplies not only the load but also faulted cells 247
 (heating), the operating point in the current–voltage curve is 248
 effectively shifted. Fig. 4(c) demonstrates this in a PV system 249
 including healthy and unhealthy panel strings. 250

B. Analysis of Heavy Faults

251

Under a heavy-fault condition, the PV string containing the 252
 faulted cell/module loses production. Its operating points are 253
 illustrated in the output current–voltage curve in Fig. 5. Point 254
 A1 is the working point of the modules in the healthy string, 255
 A2 is the working point of the healthy modules in the faulty 256
 string, and A3 is the working point of healthy cells in the faulty 257
 module. 258

Because the faulty power unit is short-circuited by the bypass 259
 diode, the healthy cells in the faulty string are effectively 260
 open-circuited. The relative positions of A1, A2, and A3 are 261
 determined by the PV array structure and its electrical charac- 262
 teristics. Due to the antiparallel connection of the bypass diode, 263
 the faulty PV power unit is shorted by the diode. Therefore, 264
 its output voltage becomes zero. From (14), V_H is less than 265
 $V_{H'}$; I_H is greater than I_f , corresponding to working points A1 266
 and A2. T_H and $T_{H'}$ depend on working points A1 and A2 in 267
 the curve. Because the faulty power unit is shorted by a bypass 268
 diode, the PV cells are open-circuited, corresponding to point 269
 A3. The output power of the faulted power unit is lower than 270
 the needed power of the equivalent resistance upon a fault; the 271
 power unit is shorted by the bypass diode. 272

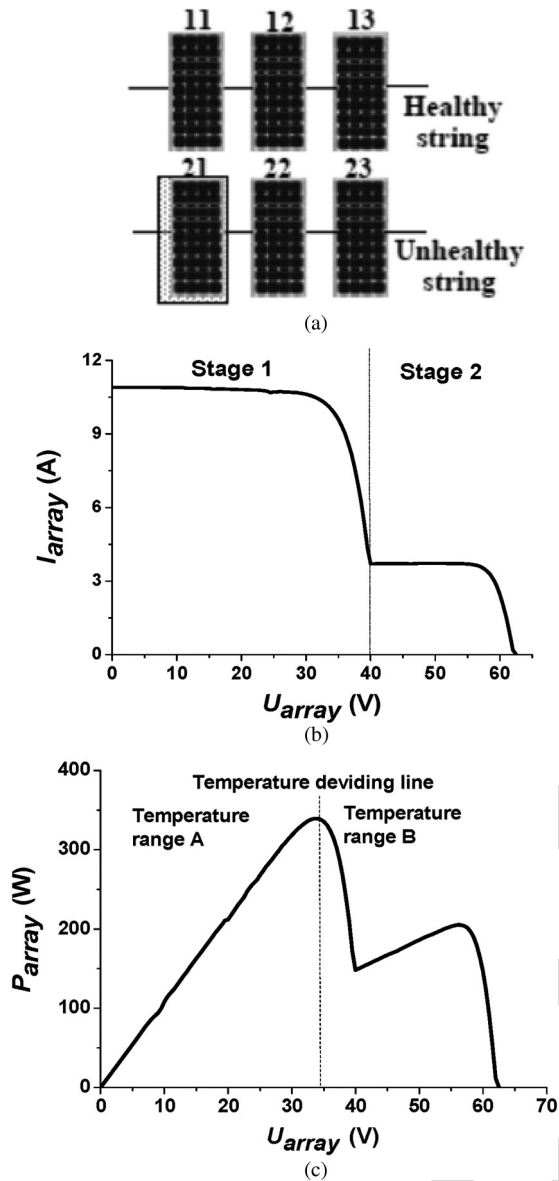


Fig. 6. PV system at a medium-fault condition. (a) Faulted module in a PV array. (b) Voltage–current curve of the faulty PV string. (c) Power–voltage curve of the faulty PV string.

273 V_H and $V_{H'}$ are thus given by

$$V_H = \frac{V_{array}}{a} \quad (13)$$

$$V_{H'} = \frac{V_H \cdot a \cdot n}{a \cdot n - n_x} \quad (14)$$

274 where n_x is the number of faulty power units in the faulty PV
275 panel string, which can be identified by thermal cameras.

276 C. Analysis of Medium Faults

277 The operating point of the PV array strongly affects the
278 condition of the healthy PV modules in the healthy string and
279 sometimes in the fault string. Fig. 6(a) shows a 2×3 PV array
280 under a medium fault, where module 21 is a faulted PV module,

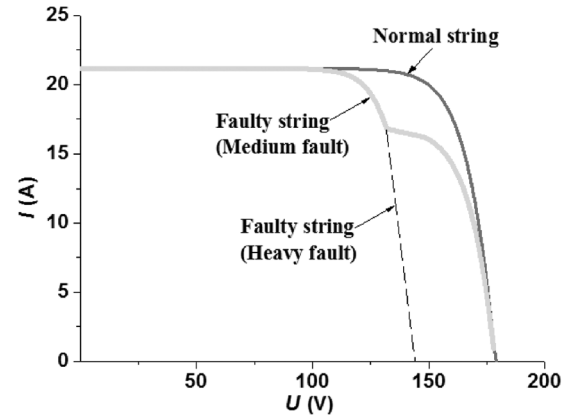


Fig. 7. Difference between medium and heavy faults.

and the rest of PV modules are healthy. Compared with other 281
PV module (1000 W/m^2), No. 21 has the lower illumination 282
(300 W/m^2). Fig. 6(b) and (c) presents the current–voltage and 283
power–voltage curves, respectively, obtained from simulation. 284

In Fig. 6(b), the current–voltage curve of the PV array has a 285
multistage feature, and the power–voltage curve has thus mul- 286
tiple MPPs. Two stages are identified in this figure. In Fig. 6(c), 287
there exists a temperature dividing line in the power–voltage 288
curve, separating two temperature ranges. 289

When the PV array works at stage 1, the current is between 290
4.5 and 10.8 A, and the corresponding voltage is 0–40 V. 291
Both healthy and unhealthy strings can generate electricity. 292
Since there are two healthy modules in the faulted string, 293
they collectively provide an output voltage of 0–40 V. In the 294
temperature range A, the temperature of modules 22 and 23 is 295
lower than that of modules 11–13. According to the electrical 296
and thermal balance equations, the output electrical power of 297
the healthy modules in the faulty sting is higher than that of 298
the healthy string. The corresponding temperature of the PV 299
modules in the faulted string is lower than that in the healthy 300
string. 301

While the PV array works at stage 2, the current is 0–4.5 A, 302
and the corresponding voltage is 40–62 V. In this case, only 303
the healthy string can generate electricity. The faulty string is 304
shorted by the bypass diode, and the healthy module in the 305
faulted string is in open circuit. In effect, all the effective solar 306
energy is transferred into heat. In temperature range B, the 307
faulted string has a higher temperature than the healthy string, 308
indicating a different temperature characteristic to range A. 309

D. Terminal Characteristics of the Three Mismatch Faults 310

Based on a thermal image, PV array current and voltage 311
information, three mismatch faults can be clearly identified. 312

A minor fault will cause hotspots characterized by a small 313
faulty cell area (e.g., bird drops or leaves). When this fault 314
occurs, it is easy to clear but often needs human intervention. 315

A medium fault and a heavy fault are both caused by nonuni- 316
form illumination. For the medium fault, the faulty PV string 317
can still generate a high voltage output (140–180 V in Fig. 7). 318
In the high-voltage region, the output current in the faulty string 319

TABLE I
SPECIFICATIONS OF THE EQUIPMENT

Item	Parameter	Value
PV Module	Open-circuit voltage	21.8 V
	Short-circuit current	6.23 A
	Power output	100 W
	MPP current	5.69 A
	MPP voltage	17 V
	Current temperature coefficient	0.06%/K
	Voltage temperature coefficient	-0.36%/K
	Power temperature coefficient	-0.45%/K
Thermal camera	NOCT	46±2
	Type	FLUKE Ti10
	IR resolution	160×120 pixels
	Thermal sensitivity (NETD)	< 0.13°C/130 mK
	Minimum focus distance	15 cm
	Spatial resolution (IFOV)	2.5 mRad
	Image frequency	9 Hz
Accuracy	±2°C or 2%	

320 is significantly lower than normal strings, whereas for the heavy
321 fault, the faulty PV string is shorted so that it cannot generate
322 any output. Therefore, the high-voltage region (140–180 V) is
323 absent from the output curve in Fig. 7. Clearly, the medium and
324 heavy faults can be easily distinguished. The medium and heavy
325 faults would not cause an immediate damage to the PV module
326 but can cause nonuniform aging and long-term damage to PV
327 modules if left untreated.

328

V. EXPERIMENTAL TESTS

329 A PV experimental platform is developed using six PV
330 panels arranged into two strings, with each having three series-
331 connected PV panels, which are made of polysilicon and whose
332 specifications are given in Table I. The PV panels' surface
333 temperature is recorded by a *Fluke* thermal camera whose
334 specifications are also listed in Table I.

335 The thermal camera can record a color image in varying
336 intensities and send it to a central computer. In order to analyze
337 the thermal feature of the device under test, the thermography of
338 each PV panel is extracted by freehand cropping in a MATLAB
339 program and is then used to calculate its relative temperature
340 with a reference. Although the absolute accuracy of the thermal
341 camera is only $\pm 2^\circ\text{C}$, its sensitivity is better than 0.1°C .
342 In this work, the proposed fault category analysis is based on
343 identifying the temperature difference in the thermal image of
344 the PV module and is thus effective.

345 Without a doubt, the use of thermal camera can help locate
346 the faulty cells instantly and guide the maintenance work to
347 conduct according to the type of occurred faults.

348 A. Tests Under a Minor Fault

349 Two parallel diodes are connected in the junction box, as
350 shown in Fig. 8(a). One of the power units is connected with
351 a resistance, and the other was made open-circuited to testify
352 the temperature characteristics under different load conditions.
353 Thus, there are two power units in all PV modules, each
354 containing 18 PV cells.

355 The corresponding thermal image is presented in Fig. 8(b).
356 The power unit A temperature is 32.6°C , and the power unit B

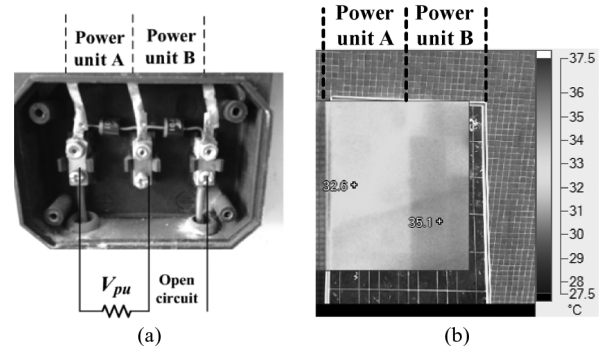


Fig. 8. Photos of the PV module. (a) Terminal connection. (b) Thermal image.

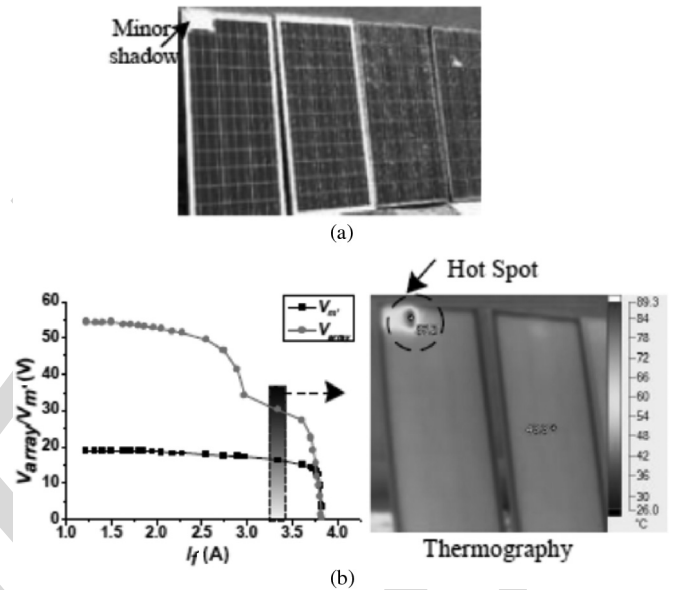


Fig. 9. Tests at a minor-fault condition. (a) Experimental scene to simulate minor shadowing. (b) Output characteristics and thermography.

temperature is 36.1°C . Because some of the solar energy in unit
357 A is converted into electricity, its surface temperature is lower
358 than that of unit B, in which all of the solar energy is transferred
359 into heat. 360

Three PV panels are then connected in series, and one is cov-
361 ered by opaque materials to emulate partial shading. As shown
362 in Fig. 9, a hotspot is recorded by thermography at the location
363 of partial shading, and its $I-V$ curve is shifted as well. A further
364 experiment is carried out under 820-W/m^2 illumination at
365 25°C ambient temperature. The terminal voltage is recorded
366 16 V from the faulty PV panel and 14 V from the two healthy
367 panels. Because this is a minor shadow test, the healthy cells in
368 the faulty string have a higher output voltage, and the faulted
369 cell is equivalent to a resistance, raising the output voltage of
370 the PV string under a minor-fault condition. From measure-
371 ments, the voltage of the faulty PV cell is 9 V, and its equivalent
372 resistance is $2.64\ \Omega$. The electrical heating power for the faulty
373 PV cell is $30.52\ \text{W}$, and the solar energy in the hotspot area
374 is $15.5\ \text{W}$. According to the thermography measurement, the
375 hotspot temperature reaches 87.2°C , whereas the temperature
376 of the healthy PV cells is only 44.3°C . These are coincided
377 with the theory analysis. 378

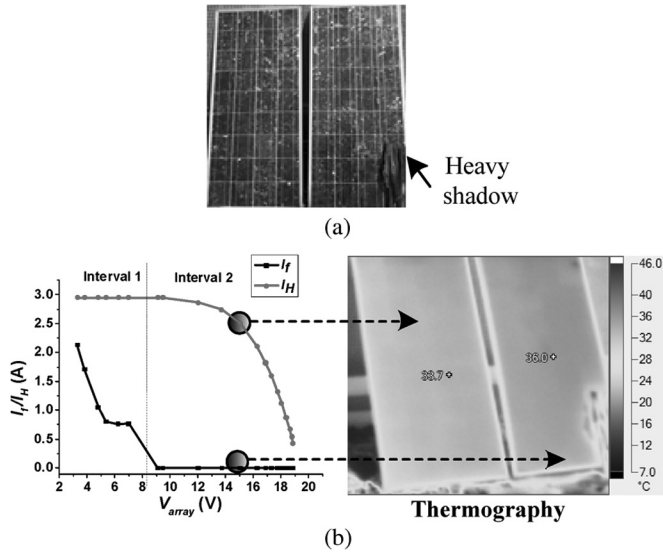


Fig. 10. Tests at a heavy-fault condition. (a) Experimental scene to simulate heavy shadowing. (b) Output characteristics and thermography.

379 *B. Tests Under a Heavy Fault*

380 Next, three PV cells are all covered up to create a heavy-
 381 fault condition, as shown in Fig. 10. Compared with the minor-
 382 fault scenario, the covered area is greater so that the faulted
 383 power unit is shorted by the bypass diode. The experiment is
 384 conducted under an illumination of 690 W/m^2 at $24 \text{ }^\circ\text{C}$. The
 385 average temperature of the healthy PV panel is $33.7 \text{ }^\circ\text{C}$, whereas
 386 the average temperature of the unhealthy PV module is $36.0 \text{ }^\circ\text{C}$.
 387 The faulty PV panel is shorted by bypass diodes, and all the
 388 solar energy is converted into heat. However, the healthy PV
 389 panels are still capable of converting some of incoming solar
 390 energy into electricity, leading to a lower panel temperature.
 391 In Fig. 10, there is no current flowing at the faulted module
 392 during interval 2. Its current gradually increases during interval
 393 1 because the faulty PV module is shorted by the bypass diode.

394 *C. Tests Under a Medium Fault*

395 In this test, one PV module is partially covered up by a
 396 thin paper to represent a medium-fault condition (e.g., partial
 397 shading), as shown in Fig. 11. The reason for using a thin paper
 398 is to ensure that some illumination can penetrate into the shaded
 399 cells through the paper. In the previous cases, light penetration
 400 is almost completely stopped.

401 The experiment is carried out under an illumination of
 402 740 W/m^2 at $22 \text{ }^\circ\text{C}$. The faulty power unit output is influenced
 403 by the unhealthy PV cells. The average temperature of a healthy
 404 PV panel is $31.7 \text{ }^\circ\text{C}$, whereas that of the unhealthy PV module
 405 is recorded $33.8 \text{ }^\circ\text{C}$. In interval 1, the faulty power unit is
 406 shorted by the bypass diode because the faulty power unit
 407 cannot generate a higher enough current to support load.

408 *D. Tests Under Different Operating Points*

409 Further tests are conducted to investigate the impact of the
 410 operating points, under a heavy-fault condition.

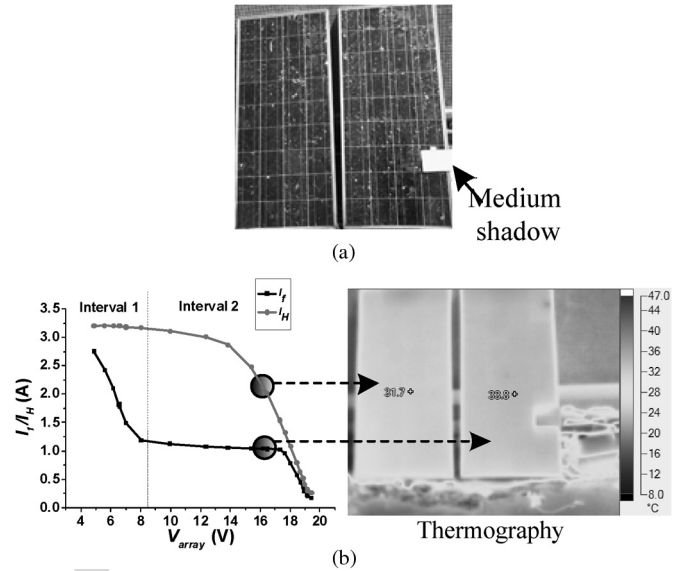


Fig. 11. Tests at a medium-fault condition. (a) Experimental scene to simulate medium shadowing. (b) Output characteristics and thermography.

Fig. 12(a) shows the photo of a 2×3 PV array employed in
 this experiment. Fig. 12(b) and (c) depicts the output curves
 of the tested PV array. Fig. 12(d) shows a thermal image
 at working point A (with an array output voltage of 34 V).
 As discussed in Section III, the working point can cause the
 temperature difference. However, in this case, the two healthy
 modules in the fault string operate at 17 V , which is close to the
 MPP voltage. The corresponding temperatures are $19.9 \text{ }^\circ\text{C}$ and
 $19.8 \text{ }^\circ\text{C}$, respectively, almost undistinguishable. The modules'
 output voltage in healthy string is 11.3 V , and the corresponding
 temperatures are $20.9 \text{ }^\circ\text{C}$, $20.9 \text{ }^\circ\text{C}$, and $21 \text{ }^\circ\text{C}$ for the three
 panels. At working point A, the module temperature in the
 healthy string is higher than the healthy module in the fault
 string. Fig. 12(e) shows a thermal image at working point B at
 the array output voltage 52 V . The output voltage of the healthy
 module is 17.3 V , which is close to MPP voltage, whereas
 the voltages of modules No. 22 and No. 23 are close to the
 open-circuit voltage, suggesting more energy is converted into
 heat. By the thermography measurement, the temperatures of
 healthy modules are $19.6 \text{ }^\circ\text{C}$, $19.7 \text{ }^\circ\text{C}$, and $19.7 \text{ }^\circ\text{C}$, whereas
 the temperatures of healthy modules in the faulty string are
 both $21.6 \text{ }^\circ\text{C}$. The temperature difference coincides with the
 theoretical analysis.

By the above analysis, it is clear that the temperatures of the
 healthy modules in both the healthy string and the unhealthy
 string are changed with the PV array output voltage. As a
 consequence, it is of critical importance to adjust the operating
 points according to different fault conditions.

439 *E. Tests Under Open- and Short-Circuit Faults*

Fig. 13 further compares the temperature difference between
 an open-circuit and a short-circuit scenario. At an open-circuit
 condition, the temperature distribution within a PV string is
 uniform; the corresponding temperature is $11.3 \text{ }^\circ\text{C}$. Under a
 short-circuit condition, the temperature becomes varied. The

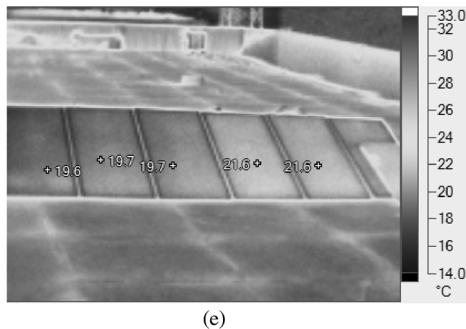
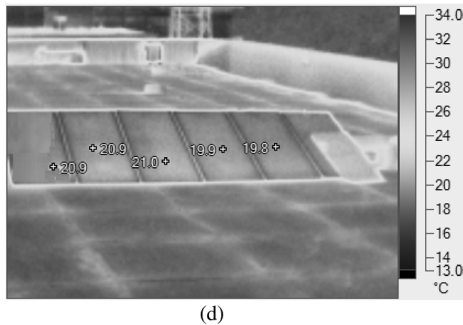
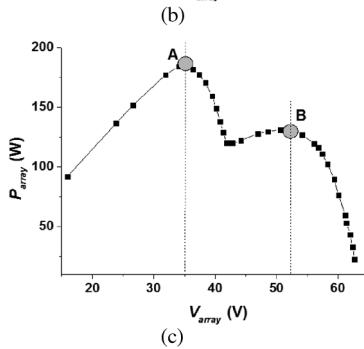
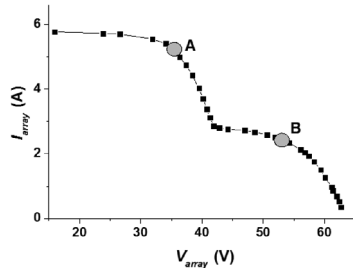
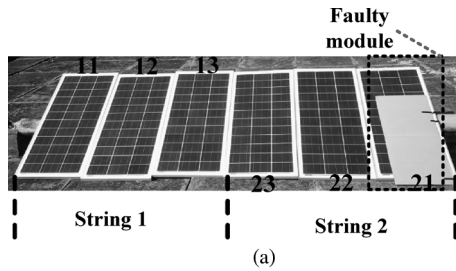


Fig. 12. Temperature distribution under two different operating points. (a) Tested PV panels. (b) Current–voltage curve. (c) Power–voltage curve. (d) Thermography at working point A. (e) Thermography at working point B.

445 temperatures of the faulty PV cells are 17.5 °C and 16.6 °C;
446 the temperature of the healthy cells is 10.8 °C, which is even
447 lower than that at the open-circuit condition. Under a short-
448 circuit condition, the faulty PV cells have a higher equivalent

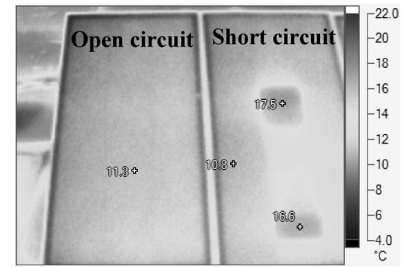


Fig. 13. Temperature difference between open and short circuits.

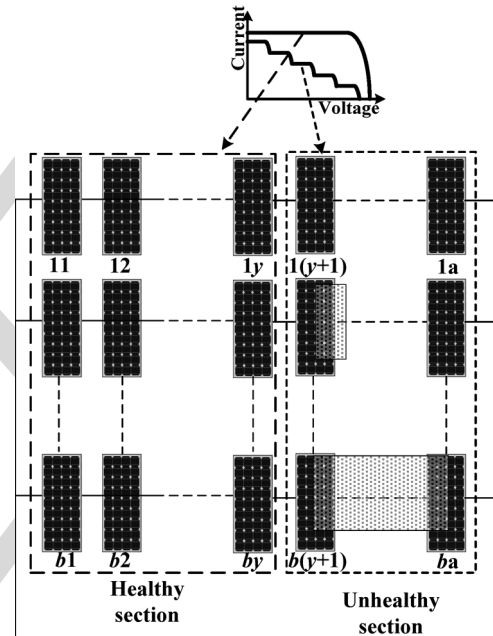


Fig. 14. Separation of healthy sections from fault PV arrays.

449 resistance, thus shifting the working point of the healthy PV
450 cells. The fault PV cell is heated up at the same time. There-
451 fore, the healthy cells under a short-circuit fault have a lower
452 temperature than that at an open-circuit fault.

F. Assistance With MPPT Control

453 From the above analysis and experimental tests, the terminal
454 characteristics and operating conditions of the PV module are
455 known. The temperature distribution can then be input to the
456 MPPT algorithm under mismatch fault conditions.

457 The maximum healthy section can be separated from fault
458 PV arrays. As illustrated in Fig. 14, the whole PV array can
459 be first divided into two sections: healthy and unhealthy. In
460 the healthy section, all the modules in all strings are deemed
461 to be fault free. That is, there is only an MPP in the section
462 (local MPP). The global MPPT is effective to locate the first
463 local MPP, significantly reducing the search range. In the
464 unhealthy section where one or more modules are subject to
465 shading, the temperature distribution of the faulty PV modules
466 is then analyzed by thermography. As a result, the global
467 MPP operating range can be directly located without much
468 searching effort.

VI. CONCLUSION

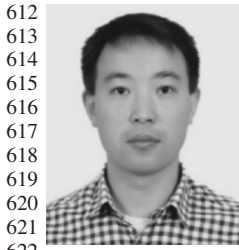
470
471 Solar power is a cost-sensitive market. This work promotes
472 its market acceptance by reducing the maintenance cost and
473 improving the conversion efficiency of PV systems. This paper
474 has presented a thermography-based temperature distribution
475 analysis to analyze three different fault categories, and the
476 proposed methodology was validated by both simulation and
477 experimental test results. The proposed technology will lower
478 the capital and operational costs of PV plants as well as increase
479 their energy efficiency.

480 Compared with the existing methods, this work has made the
481 following improvements.

- 482 (i) The thermal camera can help locate the faulty cells
483 instantly and guide the maintenance work to conduct
484 according to the type of occurred faults.
485 (ii) The temperature distributions under the PV fault condi-
486 tions are analyzed by a new electrical-thermal model.
487 (iii) The mechanisms and impacts of three fault categories are
488 defined and quantitatively studied. The mechanisms and
489 difference of three faults is also illustrated.
490 (iv) The operating points of healthy and faulty PV arrays are
491 described theoretically and experimentally, which could
492 be used to improve the PV performance upon a mismatch
493 fault.
494 (v) The thermography-based temperature distribution anal-
495 ysis is effective in establishing parameter-based models
496 and developing an optimized global MPPT algorithm.

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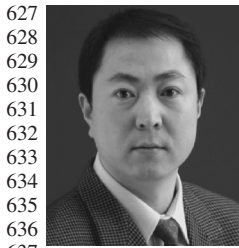
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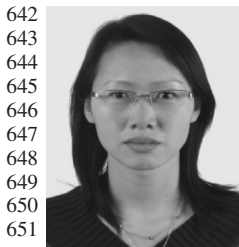
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