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# Nanoscale Thin Films of Niobium Oxide on Platinum Surfaces: Creating a Platform for Optimizing Material Composition and Electrochemical Stability

Jennie I. Eastcott, Abhinav Parakh, Michael T. Y. Paul, Austin W.H. Lee,

Matthew W. Bilton, Byron D. Gates\*

\*Department of Chemistry, Simon Fraser University, 8888 University Drive, Burnaby, BC V5A  
1S6 (Canada). Telephone number (778) 782-8066, Fax number (778) 782-3765, Email address:  
bgates@sfu.ca

## 19 **Abstract**

20 A nanoscale thin film of niobium oxide on a platinum substrate was evaluated for its influence on the  
21 electronic and chemical properties of the underlying platinum towards the oxygen reduction reaction  
22 with applications to proton exchange membrane fuel cells. The nanoscale thin film of niobium oxide was  
23 deposited using atomic layer deposition onto the platinum substrate. A film of niobium oxide is a  
24 chemically stable and electronically insulating material that can be used to prevent corrosion and  
25 electrochemical degradation when layers are several nanometers thick. These layers can be insulating if  
26 sufficiently thick, and may not be sufficient to protect the platinum from corrosion if too thin. An ~3-nm  
27 thin film of niobium oxide was fabricated on the platinum surface to determine its influence on the  
28 electronic and chemical properties at the interface of these materials. The atomic layer deposition  
29 process enabled a precise control over the material composition, structure, and layer thickness. The  
30 niobium oxide film was evaluated using cyclic voltammetry and electrochemical impedance  
31 spectroscopy to evaluate whether a balance could be found between the inhibition of platinum  
32 degradation and electronic insulation of the platinum for use in proton exchange membrane fuel cells.  
33 The 3-nm thin niobium oxide film was found to be sufficiently thin to permit electronic conductivity  
34 while reducing the incidence of platinum dissolution.

35

36 **Keywords:** proton exchange membrane fuel cell, atomic layer deposition, niobium oxide, platinum,  
37 degradation

38

## 39 Introduction

40 To ensure competitiveness in the growing alternative energy sector for automotive applications,  
41 the next generation of proton exchange membrane fuel cells (PEMFCs) must exhibit enhanced durability  
42 under a variety of operating conditions. The U.S. Department of Energy (U.S. DOE) year 2020 durability  
43 targets specify that membrane electrode assemblies (MEAs) designed for automotive applications must  
44 be able to survive 5000 hours with cycling, as well as a start-up/shut down durability of 5000 cycles.<sup>[1]</sup>  
45 Typical PEMFC electrode layers consist of a carbon-supported platinum catalyst mixed with a proton-  
46 conducting polymer (ionomer). To achieve high durability in harsh fuel cell operating conditions, new  
47 catalyst, support, and ionomer materials must be investigated and an improved understanding of novel  
48 catalyst-support interactions is necessary. Improved durability must come with an overall cost  
49 reduction.<sup>[1]</sup> The various strategies for mitigating the durability shortcomings required for U.S. DOE  
50 compliant fuel cell operation each have their own benefits and challenges. For the cathode catalyst  
51 layers, aspects of the catalyst layer structure, such as ionomer type, ionomer loading, porosity, and layer  
52 thickness must be optimized to maintain conversion efficiency after modifying the catalyst/support  
53 properties.<sup>[2]</sup>

54 The carbon support used for many commercial platinum catalysts is thermodynamically inclined  
55 towards corrosion throughout the entire fuel cell operation voltage range.<sup>[3]</sup> During start-up and shut  
56 down of the fuel cell, potentials up to 1.5 V are produced and the carbon support degradation is  
57 accelerated<sup>[3]</sup>, leading to loss of platinum surface area and decreases to both hydrogen oxidation  
58 reaction (HOR) and oxygen reduction reaction (ORR) reaction efficiencies. Robust alternatives to carbon  
59 supports have been investigated to preserve prolonged functionality of the platinum catalyst. In recent  
60 years, metal oxides such as  $\text{TiO}_x$ ,  $\text{WO}_x$ ,  $\text{SiO}_x$ ,  $\text{NbO}_x$ , and  $\text{TaO}_x$  ( $x \leq 2$ ) have been of interest as both  
61 catalysts and catalyst supports due to their multitude of fabrication options (e.g., sol gel, ALD/CVD,  
62 magnetron sputtering, mechanical mixing), variety of oxide states, and their robust nature for fuel cell

63 environments.<sup>[3-7]</sup> One of the difficulties with metal oxide use in a fuel cell environment is that changes  
64 in structure and, in some cases, dissolution can occur during electrochemical cycling in acidic  
65 environments.<sup>[3]</sup> Exposure to different oxidative or reductive environments can change the nature of the  
66 metal oxide species and impact characteristics such as catalytic function and durability. Niobium oxides  
67 can exist as electronically conductive ( $\text{NbO}_2$ ), insulating ( $\text{Nb}_2\text{O}_5$ ), and semi-conducting forms ( $\text{NbO}_x$ ), and  
68 can change between these structures with electrochemical cycling in different pH environments.<sup>[8]</sup> As  
69 platinum is the typical ORR catalyst for fuel cell applications, it is imperative to characterize these  
70 changes, as well as the influence of the presence of platinum catalyst, on supports such as niobium  
71 oxides under the types of fuel cell voltage conditions experienced during operation through catalytic  
72 cycling. Exploring changes in the surface characteristics of niobium oxides in the presence of platinum  
73 during voltage cycling will lead to a better understanding of the role that niobium oxides can play and  
74 can lead to an optimization of their use as support materials for fuel cell catalyst layers.

75 Niobium oxide has been investigated for applications such as solar cells<sup>[9,10]</sup>, batteries<sup>[9]</sup>,  
76 semiconductors/electronics<sup>[9,11]</sup>, catalysis<sup>[9,12]</sup>, optics<sup>[13-15]</sup>, and as a coating for automotive<sup>[13]</sup> and  
77 biomedical devices for use *in vivo*.<sup>[9,16,17]</sup> The robust chemical stability, dynamic optical properties, high  
78 refractive index, and array of amorphous and crystalline phases for  $\text{Nb}_2\text{O}_5$  make it a very popular  
79 material to study.<sup>[13]</sup> Niobium oxides are known to have strong metal-support interaction (SMSI)<sup>[18-20]</sup>  
80 properties and are, therefore, appealing candidates as platinum catalyst supports. Niobium oxides also  
81 have a high corrosion resistance and are thermodynamically stable.<sup>[16,21]</sup>

82 Nanoparticles of  $\text{Nb}_2\text{O}_5$  have a low electrical conductivity.<sup>[22]</sup> The  $\text{Nb}_2\text{O}_5$  can, however, have  
83 different degrees of hydrophilicity depending on whether it is amorphous or one of 12 crystalline  
84 morphologies<sup>[9]</sup>, and this if coupled with a high affinity to platinum would help decrease the need for a  
85 high surface area support.<sup>[3]</sup> Additionally, stable oxide films could be employed as coatings for fuel cell

86 catalysts to prevent mechanisms of platinum degradation. These oxide films would be required to be  
87 both porous and sufficiently thin so as to not disrupt electronic conductivity and gas permeability.

88 To date, there is limited research related to niobium oxides and their applicability to fuel cells.  
89 Rocha *et al.*<sup>[19]</sup> determined that the addition of even small amounts of Nb<sub>2</sub>O<sub>5</sub> to Pt catalysts for PEMFCs  
90 enhanced CO tolerance (up to 100 ppm CO in the hydrogen feed) due to very high SMSIs. Huang *et al.*<sup>[23]</sup>  
91 found that mixed Nb-Ti oxides can exhibit high electrical conductivity and electrochemical stability,  
92 lending itself to be a potentially suitable Pt support as it had a positive impact on ORR activity and fuel  
93 cell performance after accelerated durability cycling. Similar results were obtained by Chhina *et al.*<sup>[24]</sup>  
94 regarding mixed Nb-Ti oxide supports. Zhang *et al.*<sup>[22]</sup> investigated growth of niobium oxide (as  
95 NbO<sub>2</sub>)/carbon nanotube (CNT) supports for platinum fuel cell catalysts. No considerable loss of  
96 electrochemical surface area was evident after 10 000 complete electrochemical cycles within the  
97 region of 0.6 to 1.1 V versus RHE. Though some losses in electrochemical surface area and ORR activity  
98 were observed when cycling over a wider voltage range (0.5 to 1.4 V versus RHE), the degradation was  
99 less than for similar Pt/CNT electrodes lacking the NbO<sub>2</sub> layer. Sasaki *et al.*<sup>[20]</sup> deposited very small  
100 quantities of platinum on carbon-supported NbO<sub>2</sub> or Nb<sub>2</sub>O<sub>5</sub> particles, determining that while the  
101 Pt/NbO<sub>2</sub>/C particles had a high mass activity and durability, the Pt/Nb<sub>2</sub>O<sub>5</sub>/C was able to achieve similar  
102 mass activities to traditional Pt/C electrocatalysts.

103 The method of niobium oxide preparation can heavily influence the properties of the final  
104 product. Material stresses, crystallite grain size, purity, thicknesses, and crystalline state are imparted by  
105 the methods chosen for preparing films of niobium oxide.<sup>[9]</sup> Films of Nb<sub>2</sub>O<sub>5</sub> can be produced using a  
106 variety of techniques, which include: (i) sol gel<sup>[9,18,20,25,26]</sup>; (ii) magnetron sputtering<sup>[4,13]</sup>; and (iii) atomic  
107 layer deposition.<sup>[11,27,28]</sup> Benefits of employing atomic layer deposition (ALD) include the precise control  
108 of material composition, structure, and layer thickness. The ALD process is a form of chemical vapour  
109 deposition that differs from traditional forms due to its ability to alternatively expose the desired

110 substrate to more precise amounts of precursors through pulsing and cycling of volatile reagents.<sup>[11]</sup> To  
111 create a metal oxide layer, at least two precursors (e.g., a volatile metal species, and either oxygen or  
112 ozone or water) are sequentially introduced into a reaction chamber that contained the substrate of  
113 interest under partial vacuum. Each reactant is introduced for a specific period of time and the chamber  
114 purged before introducing the subsequent reactant(s). This process is repeated for a series of cycles to  
115 promote film growth on a timescale of fractions of an angstrom per cycle. This thin film growth  
116 technique enables a precise control over the resulting thickness and composition. Atomic layer  
117 deposition has been used for the fabrication of semiconductors and nanomaterials for numerous  
118 applications since the layers produced can be conformal to the underlying substrate and are free of  
119 pinhole defects.<sup>[11]</sup>

120 In this study, nanometer-thin films of Nb<sub>2</sub>O<sub>5</sub> were constructed onto platinum supports using ALD  
121 techniques with the goal of determining whether such thin niobium films can preserve platinum activity  
122 during electrochemical cycling without greatly impeding electronic conductivity. Improved  
123 understanding of this interface will drive development of materials with enhanced performance and  
124 robustness while balancing material cost. The use of ALD facilitated growth of thin films on the order of  
125 less than one angstrom per cycle in a well-controlled environment. To the best of our knowledge,  
126 nanometer-thin films of niobia produced via ALD have not been used to resist catalyst or catalyst  
127 support degradation for fuel cell environments. To fully characterize the interface between platinum  
128 and niobia, we examined changes in surface properties of the two materials to understand the limits of  
129 their conductive capabilities and electrochemical stability as suited to PEMFC applications.

## 130 **Experimental**

### 131 **Fabrication of platinum substrate layer by physical vapor deposition**

132 Silicon wafers were used as substrates for the platinum electrodes, which were prepared by physical  
133 vapor deposition (PVD) techniques. Silicon wafers used in these studies were four-inch, p-type, test-  
134 grade, single-side-polished (100) silicon wafer with a resistivity of between 1 and 10  $\Omega$ -cm. These  
135 substrates were purchased from 4D LABS at Simon Fraser University (SFU). The silicon wafers were  
136 thoroughly cleaned in a Class 100 clean room with a sequence of acetone, isopropyl alcohol, and oxygen  
137 plasma (Technics, PEII-A) at 280 mTorr and 300 W of plasma prior to PVD treatment. This cleaning  
138 process was performed to remove organic residue from the surfaces of the polished silicon wafer for  
139 improved adhesion of the deposited films during subsequent processing steps. Metal deposition was  
140 performed using a physical vapor deposition system (Kurt J. Lesker PVD75) with the chamber pressure  
141  $<2.00\text{E-}6$  Torr. An  $\sim 5$ -nm thick chromium layer was deposited with thermal evaporation technique to  
142 ensure sufficient adhesion between the silicon wafer and the platinum layer. The platinum layer was  
143 deposited using electron beam assisted evaporation technique with a target thickness of  $\sim 200$  nm. The  
144 thickness of thin films during the deposition was monitored using a quartz microbalance (Sigma SQM-  
145 242) installed within the PVD system.

#### 146 **Fabrication of $\text{Nb}_2\text{O}_5$ thin films by atomic layer deposition**

147 A nanoscale thin films of  $\text{Nb}_2\text{O}_5$  was prepared via a thermally assisted ALD process using a Cambridge  
148 NanoTech Fiji F200 in 4D LABS at SFU. Briefly, the set-up includes a sample chamber with a load lock that  
149 moves substrates into the reaction chamber. The reaction chamber was placed under vacuum and  
150 purged with high purity argon gas (99.999%, Praxair). The Pt coated on the polished silicon substrates  
151 ( $\sim 2$  cm x 2 cm) were loaded into the ALD chamber for a sequential reaction with  
152 tert(butylimino)tris(diethylamido)niobium (Sigma Aldrich), or TBTDEN, and  $\text{H}_2\text{O}$  as precursors. The  
153 chamber and substrate temperatures were set to 250  $^\circ\text{C}$  and 65  $^\circ\text{C}$ , respectively, and the pressure was  
154 held at 0.0156 Torr in the main chamber. The TBTDEN and  $\text{H}_2\text{O}$  precursors were each heated to 65  $^\circ\text{C}$

155 overnight prior to the deposition process. The argon carrier gas and argon plasma flow rates were set to  
156 60 sccm and 200 sccm, respectively. The TBTDEN was introduced into the chamber for 1 s, followed by  
157 the introduction of argon gas for 0.5 s. After 3 of these cycles, the H<sub>2</sub>O was introduced to the chamber  
158 for 0.06 s followed by a 0.5 s argon gas purge. This process was repeated for a total of 270 times to  
159 achieve the desired target thickness of 3 nanometers. After deposition, the samples were cooled to  
160 room temperature under an argon atmosphere. The growth rate for the Nb<sub>2</sub>O<sub>5</sub> film was determined *vide*  
161 *infra* to be 0.1 Å/cycle under these reaction conditions. A schematic of the process can be found in Fig.  
162 1.

## 163 **Physical characterization**

### 164 **Focused ion beam/scanning electron microscopy**

165 To evaluate the thickness of the ALD films, a focused ion beam (FIB) lift-out procedure was performed  
166 on the sample targeted to contain a 3-nm thick Nb<sub>2</sub>O<sub>5</sub> film. The FIB process used an FEI Helios Dual-  
167 Beam scanning electron microscope (FIB-SEM) located in 4D LABS at SFU. An ~16-nm thick layer of  
168 carbon and a ~20-nm thick layer of iridium were coated onto the sample using a Leica EM ACE600 high-  
169 vacuum sputter coater (4D LABS). For subsequent STEM-EDS analysis, these layers allowed for adequate  
170 separation between the platinum substrate and the protective layer of platinum subsequently deposited  
171 using the gas injection system (GIS) within the FIB-SEM as necessary to assist with the sample lift-out  
172 procedure. An ~10-μm wide by 3-μm deep cross-section, and a sample thickness of ~2 μm, was milled in  
173 the FIB-SEM using a gallium ion-source. The sample was then attached to an Omniprobe copper lift-out  
174 grid, and further thinned by to ~30 nm by milling with the gallium ion-source.

175 The composition of the 3 nm Nb<sub>2</sub>O<sub>5</sub> film was determined using energy dispersive X-ray spectroscopy  
176 (EDS), acquired using a FEI Osiris S/TEM equipped with a Super-X EDS detector system located in 4D  
177 LABS at SFU. Measurements were taken at 450 000x magnification at 200 kV.



## 178 **Electrochemical characterization**

179 Sufficiently thin layers of Nb<sub>2</sub>O<sub>5</sub> may offer protection to platinum surfaces to make them less susceptible  
180 to platinum dissolution and Ostwald ripening. The Nb<sub>2</sub>O<sub>5</sub> is, however, electrically insulating and will  
181 impede the flow of electrons and reactants to reaction sites if the film is too thick. Electrochemical  
182 potential cycling was used to evaluate the functionality of the Nb<sub>2</sub>O<sub>5</sub> coating in an environment  
183 representative of a fuel cell.

184 Electrochemical measurements were performed with a Biologics Potentiostat (Model SP-150) using a  
185 three-electrode set-up in 0.09 M H<sub>2</sub>SO<sub>4</sub> (Fisher Scientific, ACS Grade) while holding the electrolyte at  
186 room temperature. The three electrodes included a carbon counter electrode, Ag/AgCl reference  
187 electrode (CH Instruments, part no. CHI111), and the Nb<sub>2</sub>O<sub>5</sub>/Pt sample as the working electrode. Note  
188 that since the ALD process produces a conformal layer, all edges of the PVD substrate were coated with  
189 the Nb<sub>2</sub>O<sub>5</sub> coating. A flat copper clip soldered to a copper wire was used to attach a portion of the  
190 working electrode devoid of Nb<sub>2</sub>O<sub>5</sub> layer to the electrochemical circuit. A portion of the working  
191 electrode with an area of ~1 cm x ~2 cm was submerged in the electrolyte. After analysis, the  
192 submerged portion of the surface had changed colour and its exact area was measured for surface area  
193 normalization of the results. A platinum film prepared without the Nb<sub>2</sub>O<sub>5</sub> coating was used for  
194 comparison. The electrochemical set-up is shown in Fig. 2.

195 Prior to electrochemical analysis, the system was purged with nitrogen gas (Praxair, 99.998%) to  
196 displace dissolved oxygen. The cell was sealed to reduce the introduction of oxygen gas during the  
197 experiment. To sufficiently evaluate the ability of Nb<sub>2</sub>O<sub>5</sub> to protect the platinum surfaces from  
198 degradation, an accelerated stress test (AST) protocol was used to encompass a range of potential  
199 degradation mechanisms. All voltage reported are versus the reversible hydrogen electrode (RHE). To  
200 evaluate the ability of the Nb<sub>2</sub>O<sub>5</sub> to prevent degradation in a wide range of fuel cell voltage conditions, a

201 wider potential cycling range was used similar to those proposed by Pizzutilo *et al.*<sup>29</sup> The samples were  
202 subjected to cyclic voltammetry (CV) experiments, scanning in the region of 0 V to 1.25 V (versus RHE) at  
203 100 mV/s for 100 complete scans to condition the surfaces, followed by 10 complete scans in the same  
204 potential range at 50 mV/s to determine the electrochemically active surface area (ECSA) at the  
205 beginning of test (BOT). An average ECSA was calculated using the 8<sup>th</sup>, 9<sup>th</sup>, and 10<sup>th</sup> scans. Linear sweep  
206 voltammetry (LSV) was performed at 5 mV/s and the current was recorded every 1 mV from 1.1 V to 0.2  
207 V (versus RHE). Three LSV scans were obtained after the initial CV scans, and LSV plots consist of the  
208 average of these three scans. Electrochemical impedance spectroscopy (EIS) measurements were  
209 collected at a DC bias potential of 0.4 V (versus RHE) across a frequency range from 100 kHz to 0.1 Hz.  
210 The finite transmission-line model developed by Pickup *et al.* was used to analyze the EIS data.<sup>[30]</sup> The  
211 AST involved cycling the sample from 0 V to 1.3 V (versus RHE) at 200 mV/s for a total of 5 000 cycles.  
212 After every 1 000 cycles, the ECSA, LSV, and EIS test protocols were implemented to monitor  
213 degradation.

214

## 215 **Results and Discussion**

### 216 **Fabrication of platinum thin film**

217 The successful fabrication of the platinum thin film layer was confirmed using scanning profilometry.  
218 The profile, shown in Fig. 3, suggests that the total thickness of the platinum layer is between 205 to 210  
219 nm. The PVD process required ca. 5 nm of chromium as an adhesion layer for the subsequent deposition  
220 of the ca. 200-nm thick platinum. This result suggests that the targeted metal thickness was achieved by  
221 the PVD process.

### 222 **Fabrication of nanometer scale thin films of Nb<sub>2</sub>O<sub>5</sub>**

223 Atomic layer deposition can very finely control the deposition of a range of materials. It is capable of  
224 achieving a uniform layer thickness down to a few angstroms. There is an inherent difficulty to evaluate  
225 the thickness of the films prepared at this scale. Many techniques can have difficulty to resolve the  
226 properties of a nanometer-thin layer from the properties of the substrate. Traditional methods of  
227 verifying layer thickness, such as scanning electron microscopy and ellipsometry, were either unable to  
228 recognize the existence of the layer or require advanced models to determine the precise thickness. Our  
229 attempts to characterize the Nb<sub>2</sub>O<sub>5</sub> layers with interferometry, ellipsometry, and high-resolution  
230 transmission electron microscopy (TEM) were unsuccessful. The layers proved to be too thin in contrast  
231 to the properties of the platinum substrate to accurately resolve the Nb<sub>2</sub>O<sub>5</sub> by any of these methods.

232 The EDS spectrum from a section of the substrate covered with the niobium oxide layer is shown in Fig.  
233 4. The niobium oxide layer is sufficiently thin that a strong contribution from the platinum layer is  
234 evident. Layers of carbon, iridium, and platinum were successively deposited onto the sample and a thin  
235 cross-section lifted out using FIB techniques to help resolve the nanometer-thin film of Nb<sub>2</sub>O<sub>5</sub>. Fig. 5a to  
236 5d display individual elemental EDS maps acquired for the 3-nm Nb<sub>2</sub>O<sub>5</sub> nanometer-thin film after  
237 sampling by FIB assisted lift-out. Platinum (Fig. 5a) is visible as both the PVD substrate and as part of the  
238 FIB sample preparation. Niobium appears visible in many regions (Fig. 5b), possibly due to the overlap of  
239 the first Nb peak with the Pt peak (Fig. 4). The brightest region in Fig. 5b is the actual Nb<sub>2</sub>O<sub>5</sub> film. Oxygen  
240 (Fig. 5c) appears in all regions, but a concentrated oxygen region is seen in Fig. 5c in the same region as  
241 niobium is detected in Fig. 5b, indicating the successful deposition of niobium oxide species. The iridium  
242 band in Fig. 5d is a product of the FIB sample preparation.

243 The combined elemental map is seen in Fig. 6 (a and b). A layer of Nb<sub>2</sub>O<sub>5</sub> is visualized (red region)  
244 between the PVD deposited platinum (green region) and FIB deposited carbon (black region) layers. The  
245 thickness of the Nb<sub>2</sub>O<sub>5</sub> layer was estimated to be ~3-nm from these results, which was the target  
246 thickness for the sample.

## 247 Electrochemical characterization

248 Results of electrochemical cycling are summarized in Table 1. As the samples were created via PVD and  
249 did not contain platinum nanoparticles, a geometric surface area of the electrolyte-immersed electrode  
250 surface was used for normalization of ECSA values. Exposure of each sample to the electrolyte and, thus,  
251 the area to undergo electrochemical cycling was approximately 2 cm x 1 cm (measurements to 0.01 cm  
252 used for area calculation), plus the 200 nm thick edges. It is expected that no region of bare platinum is  
253 exposed to the electrolyte for the Nb<sub>2</sub>O<sub>5</sub>-coated sample as the ALD process is conformal. The beginning  
254 of test (BOT) cyclic voltammetry scans are shown in Fig. 7. The 3-nm Nb<sub>2</sub>O<sub>5</sub> film does not appear to  
255 considerably inhibit the electronic conductivity of the Pt layer. While the ECSA decreased for both  
256 samples, the niobium oxide coated sample exhibited a higher retention of ECSA (26.5 ± 1.7% loss)  
257 compared to the bare platinum film (33.7 ± 5.0 % loss). Fig. 8 depicts LSV scans taken at BOT and EOT for  
258 each sample. Both the bare Pt and Nb<sub>2</sub>O<sub>5</sub>-coated samples have almost identical LSV profiles between  
259 0.75 to 1.1 V vs RHE and almost the same value at -0.03 mA/cm<sup>2</sup> (0.793 V and 0.784 V, respectively).  
260 After the AST protocol, at -0.03 mA/cm<sup>2</sup> there is a 71 mV shift in the onset potential for the bare Pt  
261 sample versus a change of 18 mV for the sample protected by a 3 nm Nb<sub>2</sub>O<sub>5</sub> layer.

262 Electrochemical impedance spectroscopy (EIS) results have been summarized as Nyquist plots (Fig. 9a),  
263 capacitance plots (Fig. 9b), and normalized capacitance plots (Fig. 9c). In Fig. 9, the steepness of the  
264 slope for the bare Pt BOT compared to the niobia-coated sample indicates that the Nb<sub>2</sub>O<sub>5</sub> film causes  
265 some increase of electronic resistance. While the bare Pt EOT plot displays less resistance than either of  
266 the coated samples, the increase in resistance after electrochemical cycling is greater for the bare Pt  
267 sample than for the Nb<sub>2</sub>O<sub>5</sub>-coated sample. These differences are better visualized as capacitance plots in  
268 Fig. 9b. The Nb<sub>2</sub>O<sub>5</sub>-coated sample has slightly lower capacitance than the bare Pt sample, but the change

269 in capacitance over time is clearly much greater for the bare Pt sample. By normalizing these plots to  
270 their maximum capacitance value (Fig. 9c), this difference is more easily noted.

271 The results described from Figs. 7 to 9 highlight that with prolonged electrochemical testing at the  
272 applied potentials, there is less degradation when the sample had a passivation film of Nb<sub>2</sub>O<sub>5</sub> despite  
273 the materials insulating properties. The nanoscale coverage of the Nb<sub>2</sub>O<sub>5</sub> layer did not induce a  
274 noteworthy reduction in platinum accessibility or a detrimental increase in electrical resistance during  
275 the electrochemical reaction, yet provides an enhanced chemical and electrochemical stability under  
276 degradation conditions that would be experienced in fuel cell environments. Future development and  
277 understanding of the interfaces created using ALD fabricated thin films can lead to intelligent design of  
278 passivation layers to protect nanofabricated fuel cell catalyst layers from degradation.

279

## 280 **Conclusion**

281 In this paper, we have demonstrated the successful deposition of a nanometer-thin layer of Nb<sub>2</sub>O<sub>5</sub> onto  
282 platinum using atomic layer deposition to act as a passivation layer to platinum dissolution during  
283 electrochemical cycling. A Nb<sub>2</sub>O<sub>5</sub> layer with a thicknesses of 3 nm has been achieved, and the layer has  
284 been exposed to electrochemical cycling to evaluate resistance to platinum degradation conditions. The  
285 thickness of the layer was verified using SEM-FIB. To our knowledge, nanometer-thin Nb<sub>2</sub>O<sub>5</sub> protective  
286 films produced to this nanometer scale have not been tested for their electrochemical stability to  
287 protect platinum for fuel cell applications. With improved understanding of the limits to these  
288 electronically conductive/electronically insulating interfaces, design and processing of fuel cell catalyst  
289 materials can be improved to meet future performance and durability targets.

290

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357 **Table 1.** Electrochemically active surface area (ECSA) before (BOT: beginning of test) and after (EOT: end  
358 of test) 5 000 sequential scans of the applied potential for a bare platinum film and for platinum films  
359 covered with 3-nm thick Nb<sub>2</sub>O<sub>5</sub> film.

360

sample	geometric surface area (cm <sup>2</sup> )	BOT ECSA (m <sup>2</sup> /g)	EOT ECSA (m <sup>2</sup> /g)	decrease in ECSA with cycling (%)
bare Pt	1.8	0.719 ± 0.054	0.475 ± 0.004	33.7 ± 5.0
Pt + 3 nm Nb <sub>2</sub> O <sub>5</sub>	2	0.669 ± 0.006	0.492 ± 0.008	26.5 ± 1.7

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362

### 363 Figure Captions

364

365 **Fig. 1.** The atomic layer deposition (ALD) process for thin film deposition: a silicon wafer with a thin Pt  
366 film (ca. 200 nm) was used as the substrate. Precursors were sequentially introduced into the ALD  
367 chamber to grow a thin film of Nb<sub>2</sub>O<sub>5</sub> (~3 nm).

368

369 **Fig. 2.** Half-cell electrochemical set-up used to evaluate the nanoscale coating of Nb<sub>2</sub>O<sub>5</sub> on platinum  
370 surfaces.

371

372 **Fig. 3.** Profilometry of the thin metal film consisting of a ca. 200-nm thick platinum layer deposited on an  
373 ~5-nm thick chromium adhesion layer supported on a polished silicon wafer.

374

375 **Fig. 4.** A representative energy dispersive X-ray spectroscopy (EDS) based spectrum for the 3-nm thick  
376 niobium oxide film on a Pt layer.

377

378 **Fig. 5.** Individual EDS maps obtained in conjunction with high resolution TEM analyses of (a) platinum,  
379 (b) niobium, (c) oxygen, and (d) iridium for a cross section of the ~3-nm thick films of supported Nb<sub>2</sub>O<sub>5</sub>.  
380 The scale bar in each image has a length of 10 nm.

381

382 **Fig. 6.** Overlapping high resolution EDS maps at (a) 450 000x magnification and (b) 900 000x  
383 magnification of the ~3-nm thick Nb<sub>2</sub>O<sub>5</sub> coating on a platinum substrate, which was prepared by a FIB  
384 lift-out process. Black region = carbon layer. The scale bars for (a) and (b) are 20 and 10 nm,  
385 respectively.

386

387 **Fig. 7.** The initial cyclic voltammetry (CV) scans of the bare Pt prepared by physical vapour deposition or  
388 PVD (black solid line) and the Pt PVD (red dashed line) coated with a 3-nm thick Nb<sub>2</sub>O<sub>5</sub> layer. These  
389 studies were performed at a scan rate of 50 mV s<sup>-1</sup>.

390

391 **Fig 8.** Linear sweep voltammetry (LSV) for bare Pt PVD samples (black lines) and the Pt PVD coated with  
392 a 3-nm thick Nb<sub>2</sub>O<sub>5</sub> layer (red lines) at BOT (solid line) and EOT (dotted line). These studies were  
393 performed at a scan rate of 5 mV s<sup>-1</sup>.

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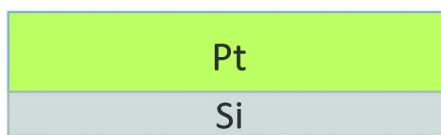
395 **Fig 9.** Electrochemical impedance spectroscopy (EIS) plots for bare Pt PVD samples (black lines; solid

396 symbols) and the 3-nm Nb<sub>2</sub>O<sub>5</sub> layer (red lines; open symbols) at BOT (solid line) and EOT (dotted line).

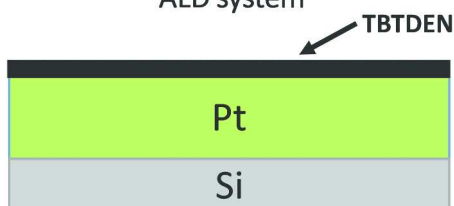
397 Plots include (a) Nyquist plot, (b) capacitance plot, and (c) normalized capacitance plot.

398

1. prepare platinum thin film on a silicon wafer via PVD system



2. introduce TBTDEN to substrate via ALD system



3. introduce H<sub>2</sub>O to TBTDEN via ALD



4. thermal ALD reaction to prepare nanometer thin Nb<sub>2</sub>O<sub>5</sub> film

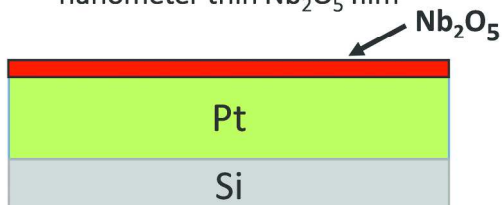


Figure 1

190x438mm (300 x 300 DPI)

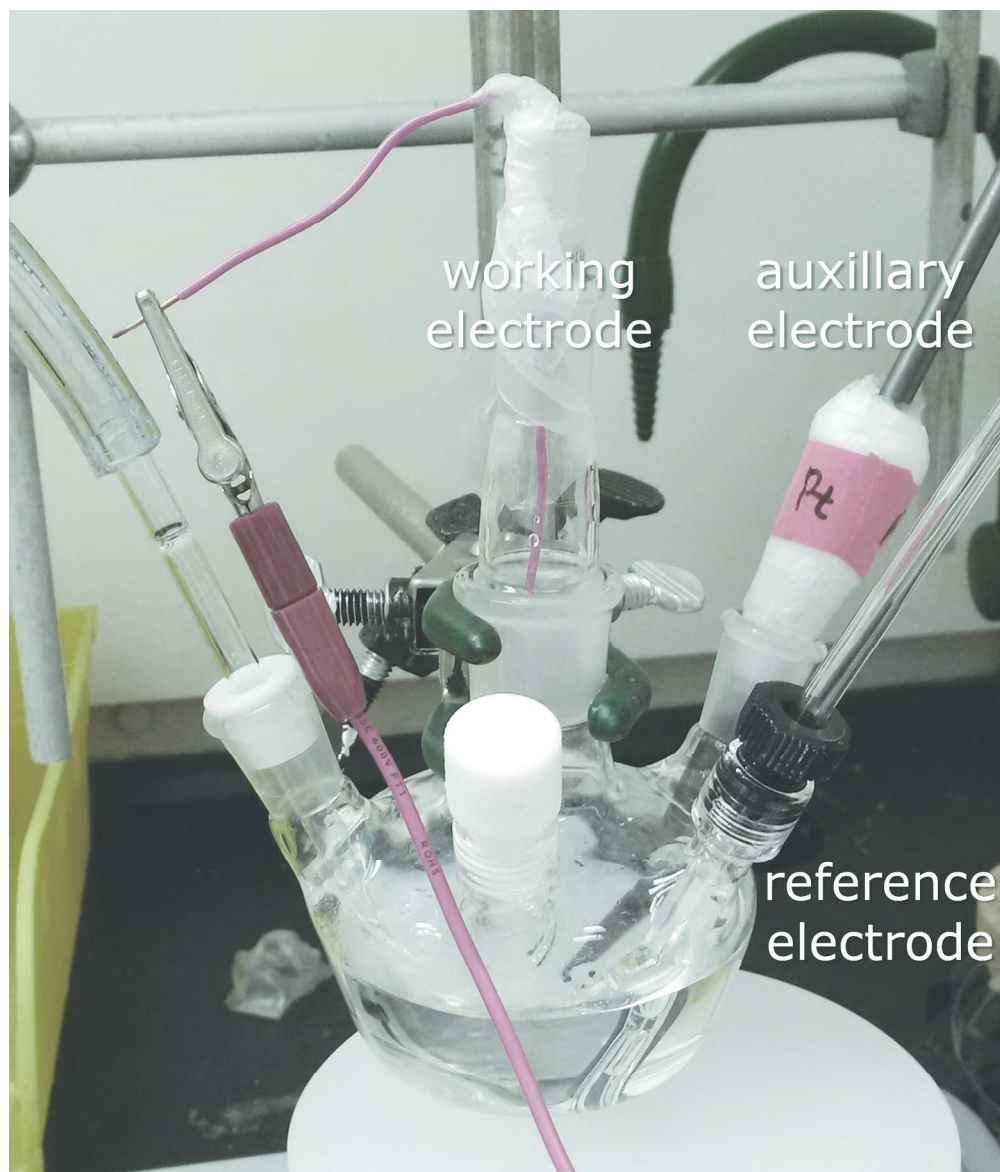


Figure 2

96x112mm (600 x 600 DPI)

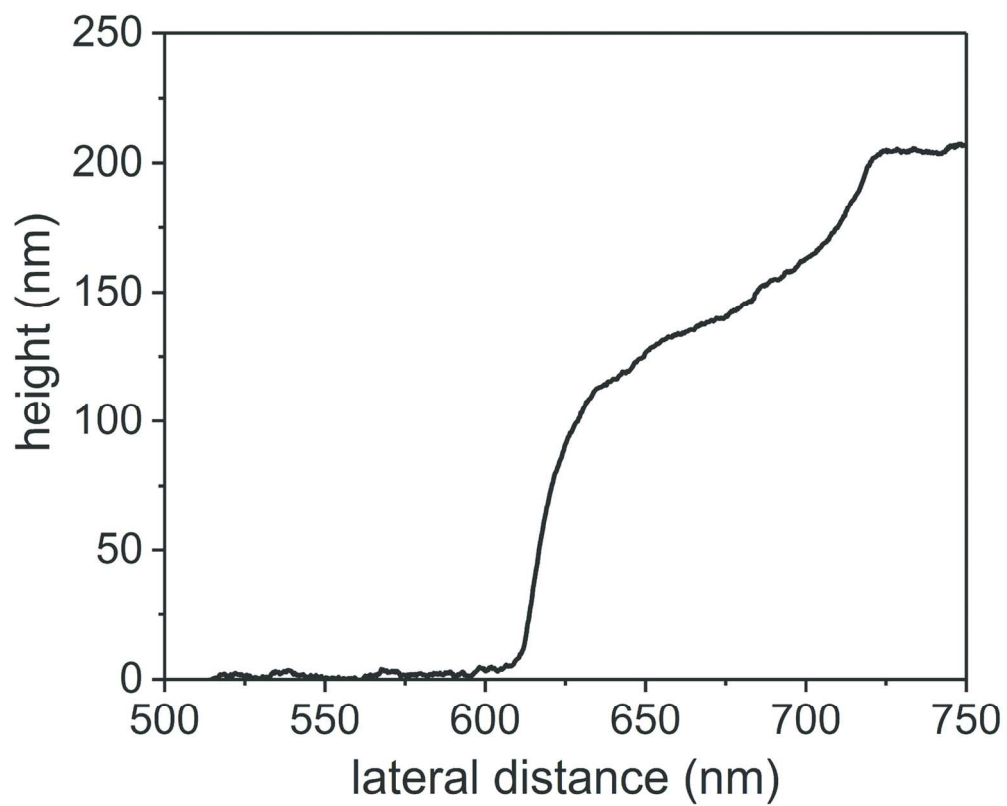


Figure 3

65x52mm (600 x 600 DPI)

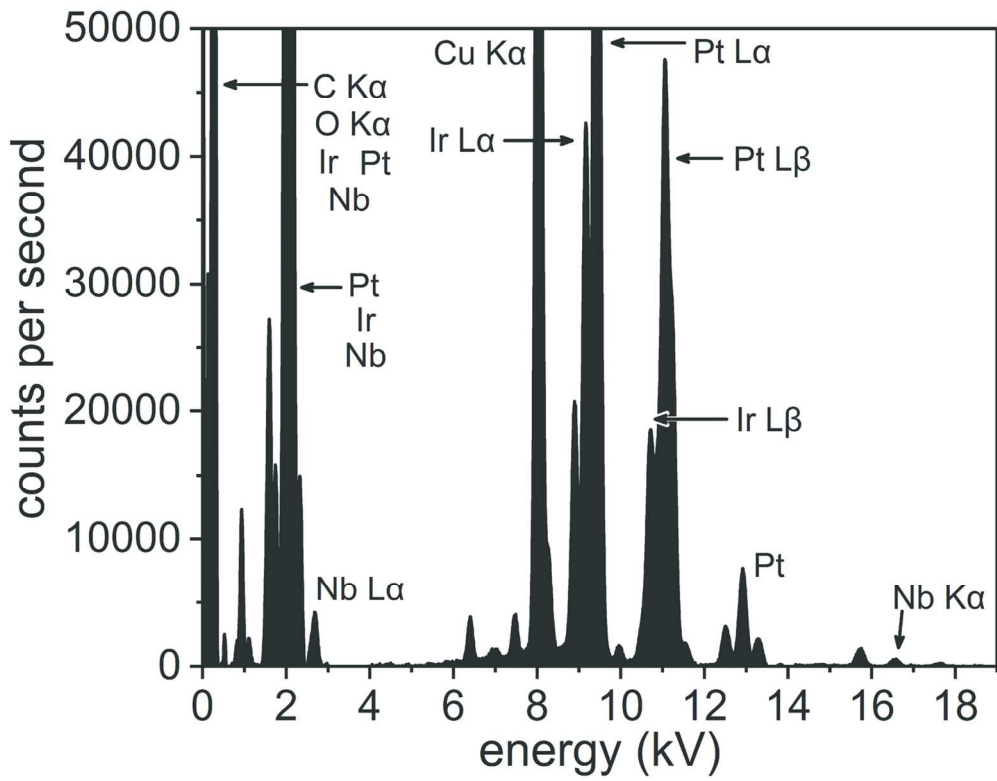


Figure 4

64x49mm (600 x 600 DPI)

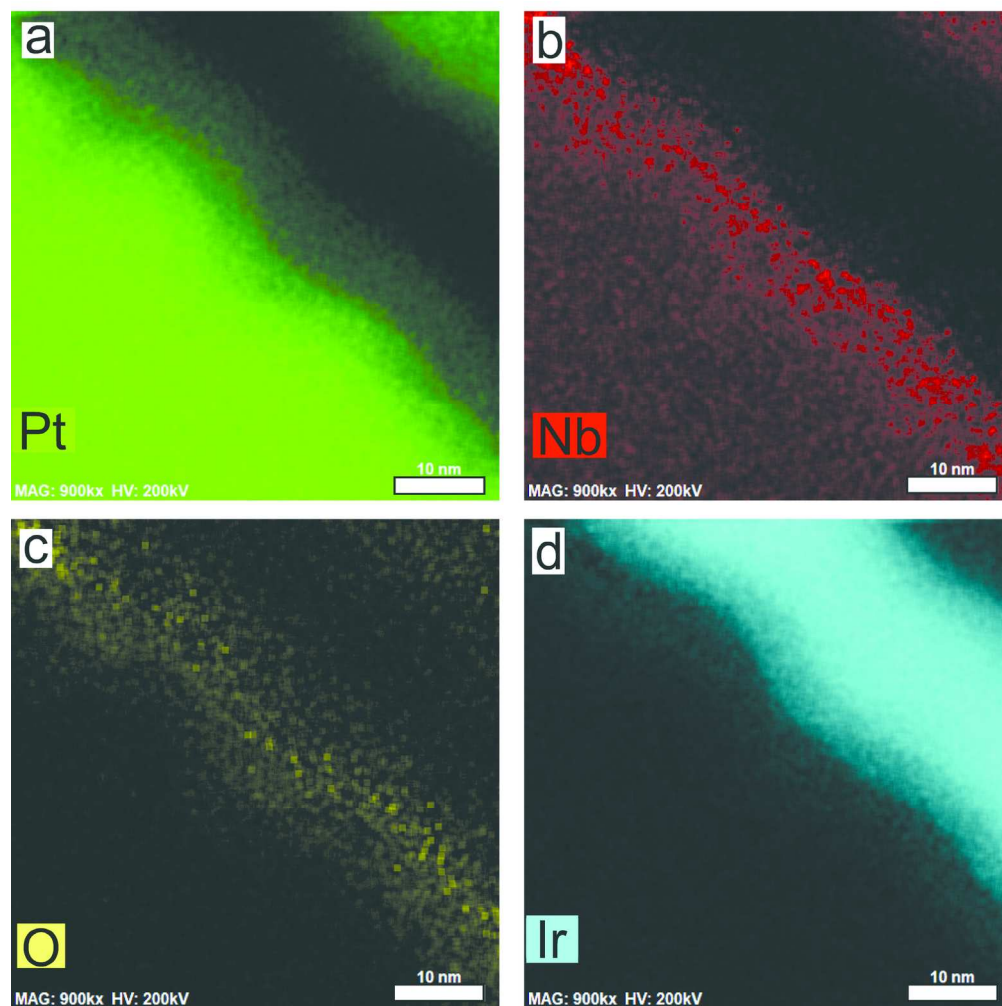


Figure 5

166x166mm (300 x 300 DPI)



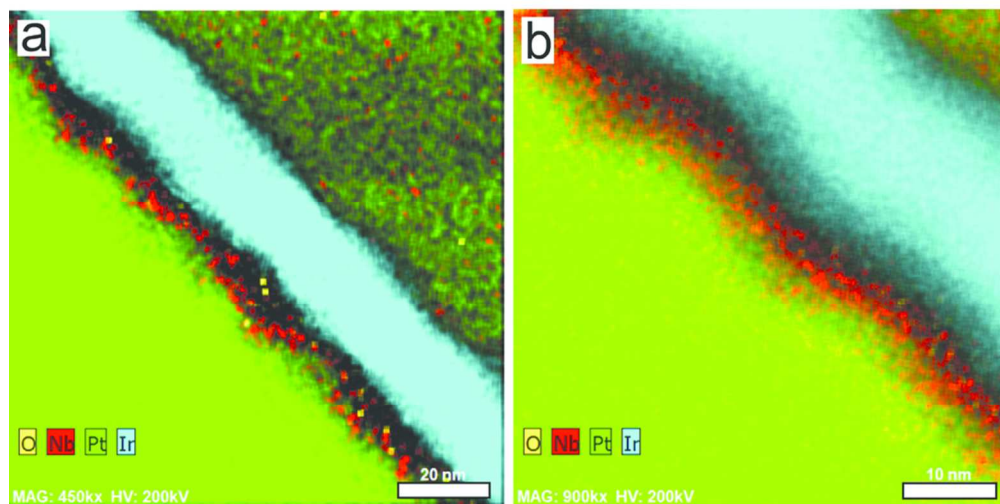


Figure 6

83x42mm (300 x 300 DPI)

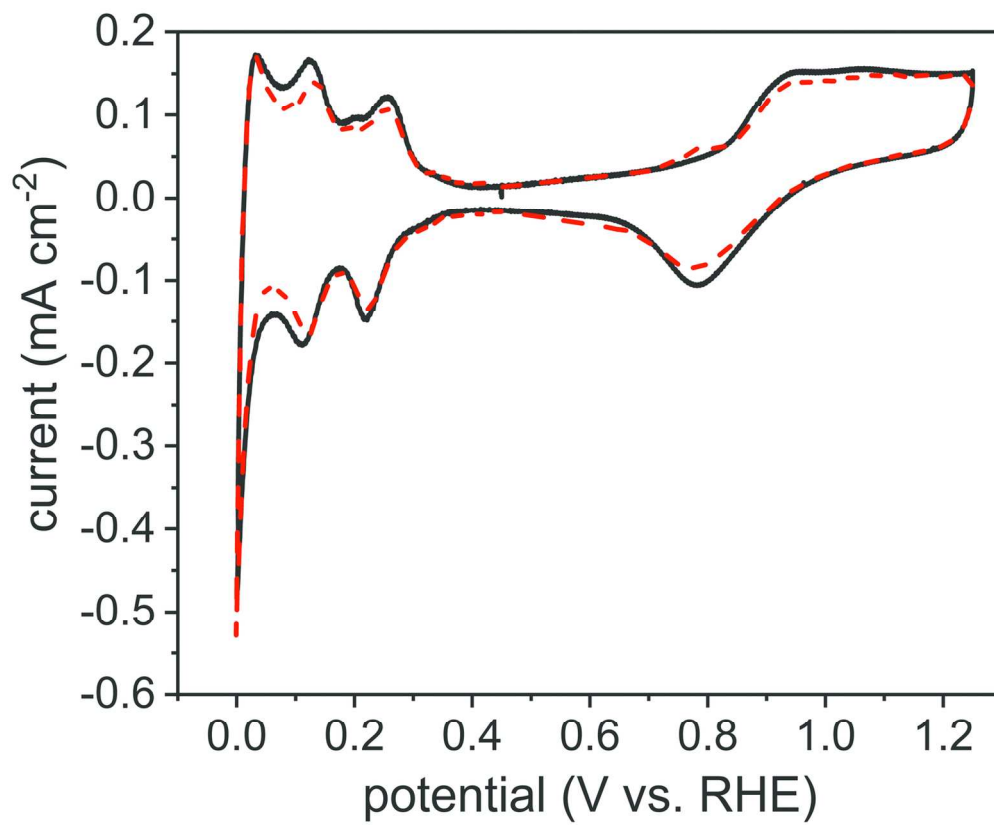


Figure 7

67x55mm (600 x 600 DPI)

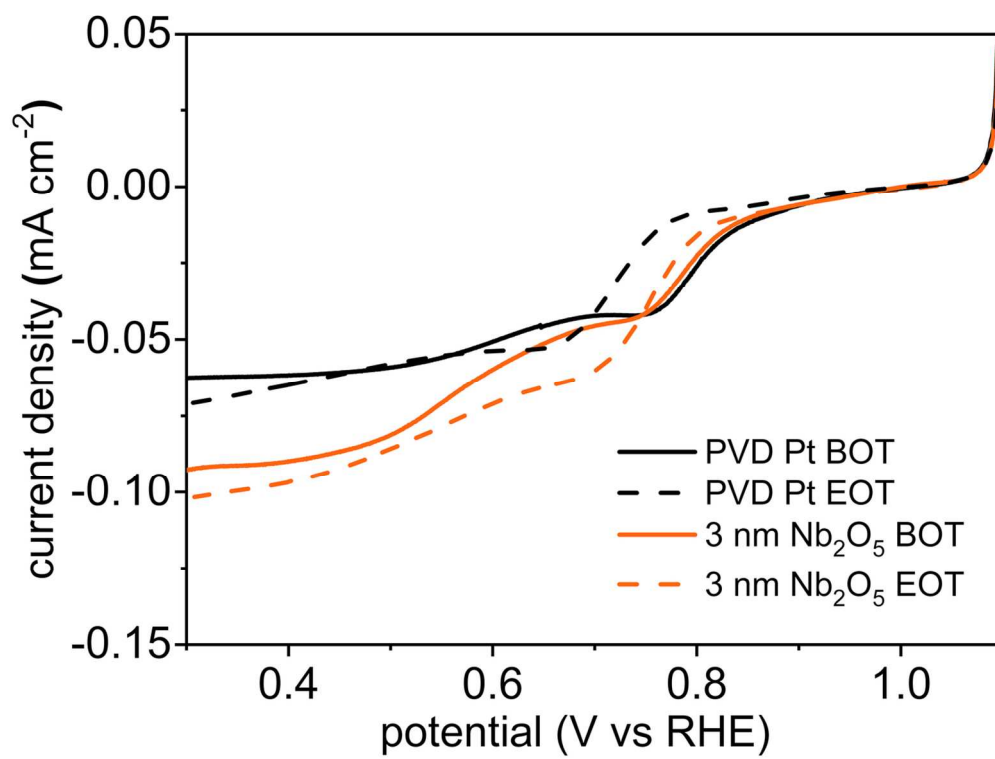


Figure 8

62x46mm (600 x 600 DPI)

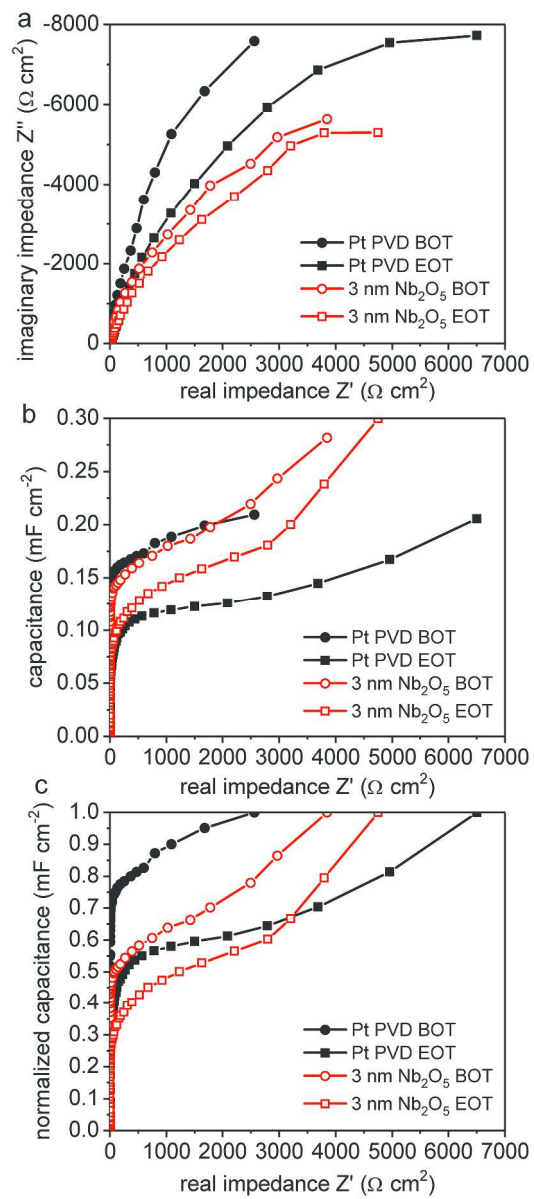


Figure 9

187x424mm (600 x 600 DPI)