

Plasma reforming of toluene as a model tar compound from biomass gasification: Effect of CO₂ and steam

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Abstract

In this study, plasma reforming of toluene as a tar model compound from biomass gasification has been carried out using an AC gliding arc discharge (GAD) reactor. The influence of steam and CO₂ addition on the reforming of toluene has been evaluated. The results show that the highest toluene conversion (59.9%) was achieved when adding 3 vol.% CO₂ at a toluene concentration of 16.1 g/Nm³ and a specific energy input (SEI) of 0.25 kWh/m³. Further increasing CO₂ concentration to 12 vol.% decreased the conversion of toluene. The presence of steam in the plasma CO₂ reforming of toluene creates oxidative OH radicals which contribute to the enhanced conversion of toluene and energy efficiency of the plasma reforming process through stepwise oxidation of toluene and reaction intermediates. Hydrogen and C₂H₂ were identified as the major gas products in the plasma reforming of toluene without CO₂ or steam, with a yield of 9.7% and 14.5%, respectively, while syngas was the primary products with a maximum yield of 58.3% (27.5 % for H₂ and 30.8 % for CO) in the plasma reforming with the addition of 12 vol.% CO₂. The plausible reaction pathways and mechanism in the plasma reforming of toluene have been proposed through the combination of the analysis of gas and condensed products and spectroscopic diagnostics.

Keywords: Gliding arc discharge; non-thermal plasma; tar reforming; biomass gasification

1. Introduction

One of the major challenges in the gasification of biomass waste is the contamination of producer gas with tar, an undesirable by-product, consisting of mixed condensable aromatics [1]. The presence of tar in the producer gas causes the safety issues for the operation of biomass gasifiers and downstream equipment and decreases the recoverable calorific value from biomass. Specifically, tar condensation can occur in pipelines and turbine engines at high concentration levels resulting in blockage in the intake manifold and fouling effects on turbine blades [1, 2]. The concentration of tar in producer gas is in the range of 1 to 100 g/Nm³, depending on the processing conditions and the type of gasifier, while the acceptable level of tar in the downstream facilities should be less than 100 mg/Nm³ [3, 4]. In addition, tar contains carcinogenic compounds, which can be deposited in the respiratory tract and even can damage the central nervous system at high concentrations, with a subsequent increase of the potential health effects [5].

To eliminate and transform tar in fuel gas, great efforts have been dedicated to investigating different technologies for tar removal, including mechanical separation, such as sorbent or surfactant absorption [6], thermal cracking [7] and catalytic oxidation [1, 8]. The physical separation process is efficient for the removal of tars with a low concentration and simple structure. However, this process might not work if the concentration and number of rings of aromatic molecules increase. Significant tar removal can be achieved using thermal cracking at higher temperatures (over 1200 °C) at the expense of higher energy consumption and cost [2]. Catalytic reforming is a very attractive process since tar can be converted into syngas, an important feedstock for the synthesis of a range of chemicals and fuels. However, rapid deactivation of the catalysts, resulted from catalyst agglomeration, poisoning, and coke deposition remains a critical challenge for this process to be used on a commercial scale due

to the complex composition of tars and relatively high operation temperatures (over 600 °C)[9].

Non-thermal plasma (NTP) technology has been considered as a promising and emerging alternative to thermal and catalytic processes for the conversion of tars at low temperatures and ambient pressure [10-12]. Highly energetic electrons generated in NTP collide with background gases or reactants, creating a cascade of reactive species including radicals, excited atoms, molecules and ions, to activate a range of chemical reactions [13-15]. Note that some of these species are not available in chemical reactions using conventional thermal or catalytic processes, thus new reaction routes can be initiated by using NTP technology. In the recent years, different NTP systems have been developed for the removal of tars, including corona discharge [16-18], dielectric barrier discharge [19-22], microwave discharge [11, 23], spark discharge [24] and gliding arc discharge (GAD) [25-29]. Compared to other NTP systems, GAD shows higher energy efficiency for gas conversion due to its significantly higher electron density (10^{23} - 10^{24} m⁻³) and higher flexibility of working in a wide range of flow rates and elevated power levels efficiently [30].

Most of the previous works focused on the conversion of a single tar model compound or mixed tar compounds using NTP. However, the producer gas is usually a mixture of syngas, CO₂, steam and hydrocarbons. For instance, the concentration of CO₂ in the producer gas is around 10-13 vol.% while H₂O accounts for about 10 vol.% [1]. Thus, it is important to understand how the presence of CO₂ and steam affects plasma reforming of tars and the role of CO₂ and steam in the creation of new reaction pathways contributed to the conversion of tars, which is critical for the further optimization of plasma tar reforming processes.

In this study, an AC gliding arc discharge reactor has been developed for the reforming of toluene as a tar model compound. The effect of CO₂ addition and steam-to-carbon (S/C) molar ratio on the performance of plasma reforming of toluene has been evaluated in terms of the conversion of toluene, the yield of gaseous products and the energy efficiency of the process. Optical emission spectroscopic (OES) diagnostics have been used to investigate the formation of reactive species generated in the plasma reforming process. The plausible reaction mechanisms and pathways involved in the plasma toluene reforming process have been elucidated by using OES diagnostics combined with a comprehensive analysis of gas and liquid products.

2. Experimental

2.1 Experimental setup

Fig. 1 shows the schematic diagram of the experimental set-up. A lab-scale GAD reactor with two knife-shaped stainless-steel electrodes (60 mm long and 18 mm wide) was used in this experiment. The electrodes were fixed on a Teflon plate and symmetrically placed on both sides of a gas nozzle with a diameter of 1.5 mm. The narrowest gap between the electrodes was 2 mm for the initial arc formation (electrode throat) and the vertical distance between the nozzle outlet and the electrode throat was 3 cm. Nitrogen was used as a carrier gas. To understand the effect of CO₂ on tar reforming, a mixture of nitrogen and CO₂ was also used in the experiment. A mixed stream (toluene, deionized water and carrier gas) was preheated to 200 °C in a tube furnace for generating a steady-state vapour before injecting into the GAD reactor. The flow of toluene and deionized water can be controlled by high-resolution syringe pumps (KDS Legato 100). To understand the effect of steam on tar reforming, the steam-to-carbon ratio was varied from 0 to 2.5. The total flow rate of the gas mixture was fixed at 3.5 L/min with a constant toluene concentration of 16.1 g/Nm³ in the experiment.

The GAD reactor was powered by a neon transformer with a maximum peak to peak voltage of 10 kV and a frequency of 50 Hz. A high voltage probe (Testec, TT-HVP 15 HF) was used to measure the arc voltage of the GAD, while a current monitor (Magnetlab, CT-E 0.5-BNC) was employed to measure the arc current. All the electrical signals were recorded by a four-channel digital oscilloscope (Tektronix, MDO 3024).

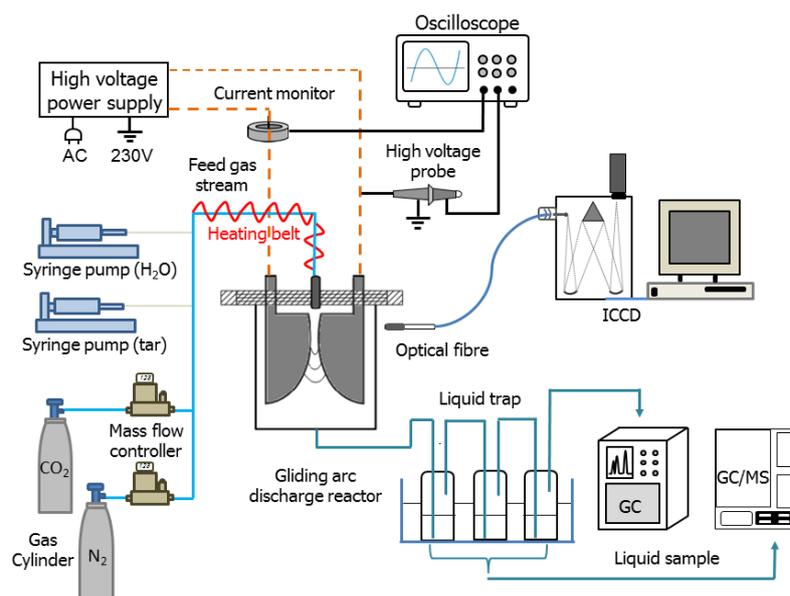


Fig. 1 Schematic diagram of the experimental setup

2.2 Method of analysis and the definition of parameters

Gaseous products were analyzed by gas chromatography (Shimadzu, GC-2014) equipped with a thermal conductivity detector (TCD) and a flame ionization detector (FID). An ice-cold trap including three successive absorption bottles was placed at the exit of the GAD reactor to collect the condensable products in the effluent. The first two bottles contained dichloromethane (DCM) to absorb condensable products, while the last one was kept empty to collect remaining entrained droplets. The condensed liquid products were analyzed by gas chromatography/mass spectrometry (GC/MS Agilent 7820A MSD 5975C) and qualitatively identified using a mass spectral library from the National Institutes for Standards and

Technology (NIST). All the measurements were performed and repeated three times after running the plasma reaction for about 40 mins when a steady state was reached. Optical emission spectroscopic diagnostics of the GAD plasma was carried out using a Princeton Instruments spectrometer (Model 320 PI) with a focal length of 320 mm. An optical fiber was used to record the emission spectra of the GAD under different experimental conditions.

The steam-to-carbon molar ratio is defined as

$$S/C = \frac{\text{moles of H}_2\text{O}}{7 \times \text{moles of C}_7\text{H}_8} \quad (1)$$

The discharge power (P) is calculated by the integration of arc voltage U and arc current I, as shown in Eq. (2).

$$P(\text{W}) = \frac{1}{T} \int_0^{t=T} U(t) \times I(t) dt \quad (2)$$

The specific energy input (SEI) is defined as,

$$SEI(\text{kWh/m}^3) = \frac{P(\text{kW})}{\text{Total gas flow rate (m}^3/\text{h)}} \quad (3)$$

The conversion (X) of toluene and the yield (Y) of major gaseous products are expressed as:

$$X_{\text{C}_7\text{H}_8}(\%) = \frac{\text{moles of toluene input} - \text{moles of toluene effluent}}{\text{moles of toluene input}} \times 100 \quad (4)$$

$$Y_{\text{H}_2}(\%) = \frac{\text{moles of H}_2 \text{ produced}}{4 \times \text{moles of C}_7\text{H}_8 \text{ input} + \text{moles of H}_2\text{O input}} \times 100 \quad (5)$$

$$Y_{\text{CO}}(\%) = \frac{\text{moles of CO produced}}{7 \times \text{moles of C}_7\text{H}_8 \text{ input} + \text{moles of CO}_2} \times 100 \quad (6)$$

$$Y_{\text{C}_x\text{H}_y}(\%) = \frac{x \times \text{moles of C}_x\text{H}_y \text{ produced}}{7 \times \text{moles of C}_7\text{H}_8 \text{ input}} \times 100 \quad (7)$$

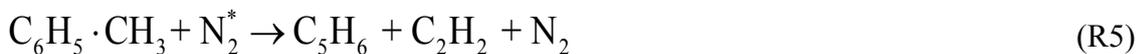
The energy efficiency (η) of the plasma tar reforming process is determined by:

$$\eta(\text{g/kWh}) = \frac{\text{converted } \text{C}_7\text{H}_8 (\text{g/m}^3)}{\text{SEI} (\text{kWh/m}^3)} \quad (8)$$

3. Results and Discussion

3.1 Effect of CO₂ concentration

Fig. 2 shows the influence of CO₂ addition on the conversion of toluene at a constant toluene concentration of 16.1 g/Nm³. Increasing CO₂ concentration enhanced the conversion of toluene conversion initially, reaching a maximum of 59.9% when the gas mixture contained 3 vol.% CO₂. Further increasing CO₂ content to 12 vol.% gradually decreased the conversion of toluene to 56.2 %. The energy efficiency of the plasma reforming process followed the same tendency and reached a peak of 38.7 g/kWh at a CO₂ content of 3 vol.%. Our previous work has shown that the decomposition of toluene in an N₂ plasma can be mainly initialized through H-abstraction and cleavage of benzene ring by nitrogen excited species N₂* (R1-R5), while electron impact dissociation plays a less critical role in the decomposition of toluene [19, 31]

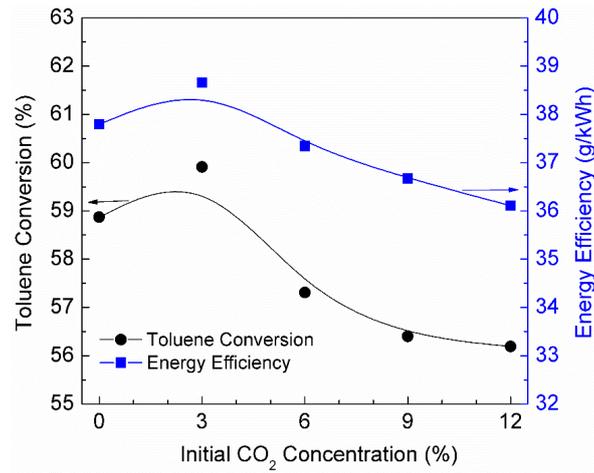


Where N₂* can be either nitrogen metastable states N₂ (A³Σ) or nitrogen excited states N₂ (a') and N₂ (B). Adding CO₂ to the plasma tar reforming reaction generates active oxygen species (e.g., O radicals R6), which creates new reaction routes for the conversion of toluene. However, the presence of CO₂ in the plasma tar reforming consumes energetic electrons (R6) and quenches the formed nitrogen excited species (e.g., R7), resulted in a negative effect on

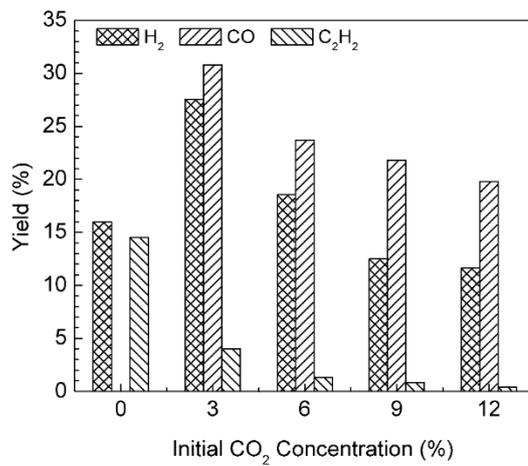
the conversion of toluene and energy efficiency, especially at a higher CO₂ concentration. Thus, the effect of CO₂ concentration on the conversion of toluene and energy efficiency in the plasma tar reforming process is strongly dependent on the balance between these two opposite effects. In this work, the optimal CO₂ content of 3 vol.% was found to achieve the highest toluene conversion and energy efficiency.



In addition, the presence of CO₂ in the plasma reforming of toluene affected the distribution of gaseous products. H₂ and C₂H₂ were identified as the major gas products in the plasma reaction without CO₂. Hydrogen can be generated through the recombination of two H atoms, which are more likely produced by dehydrogenation of methyl group as the dissociation energy of C-H bond (3.7 eV) in methyl group is the weakest in toluene [26, 32]. Acetylene is mainly produced via the cleavage of benzene rings by nitrogen excited species (R5). However, increasing CO₂ content from 0% to 12 vol.% significantly decreased the yield of C₂H₂ by a factor of 37. In contrast, the formation of CO was observed in the presence of CO₂. The yield of CO and hydrogen reached a peak at the optimal CO₂ content of 3 vol.% and then decreased when further increasing CO₂ content to 12 vol.%, which was strongly related to the change of toluene conversion as a function of CO₂ content.



(a)

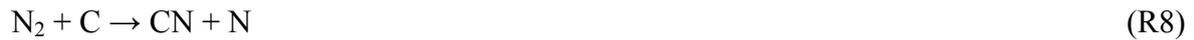


(b)

Fig. 2 Effect of CO₂ concentration on (a) toluene conversion and energy efficiency; (b) yields of primary gaseous products. (C₇H₈ concentration: 16.1 g/m³; SEI: 0.25 kWh/m³, 52 W)

To better understand the role of CO₂ in the plasma reforming of toluene, optical emission spectroscopic diagnostics was used to investigate the formation of different reactive species in the plasma process. Fig. 3 plots the emission spectra of N₂/C₇H₈ and N₂/CO₂/C₇H₈ plasmas in the spectral range of 200-600 nm. Clearly, the spectrum of N₂/C₇H₈ GAD is dominated by the CN ($B^2 \Sigma \rightarrow X^2 \Sigma$) violet system and C₂ swan bands.

The presence of CO₂ in the plasma reforming of toluene produces new chemically reactive species. For instance, OH ($A^2 \Sigma^+ \rightarrow X^2 \Pi$) bands can be observed in the spectrum of the N₂/C₇H₈/CO₂ GAD. The formation of OH radicals in the plasma CO₂ reforming of toluene can be attributed to the reactions of CO₂ (or O and CO) with toluene and its fragments. The introduction of CO₂ to the reforming of toluene reduces the formation of carbon deposition, which can also be demonstrated by the reduced relative intensity of CN bands (Fig. 4). This finding also reveals that the formation of CN bands in the OES of N₂/C₇H₈ and N₂/CO₂/C₇H₈ plasmas can be associated with carbon deposition in the plasma reforming of toluene (R8 and R9).



The spectrum of the N₂/C₇H₈/CO₂ GAD shows an NH ($A^2 \Sigma \rightarrow X^2 \Sigma$) band at 336.1 nm, while this band cannot be observed in the spectrum of the N₂/C₇H₈ GAD, which suggests that the formation of NH might be related to the reaction of excited nitrogen species with OH radicals [33]. This phenomenon also reveals that the formation of NH via direct reactions between N₂ and H₂ might be negligible.

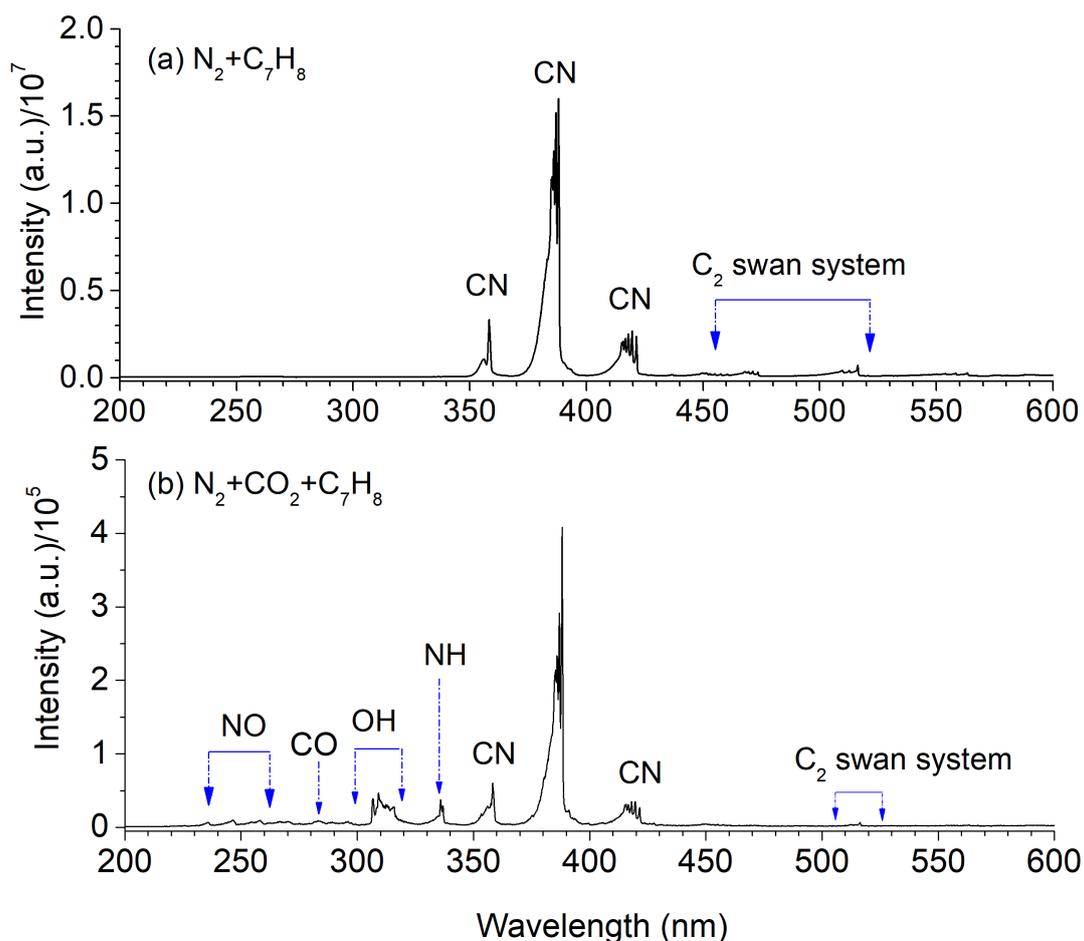


Fig. 3 Optical emission spectra of gliding arc discharge plasmas (a) N_2/C_7H_8 GAD; and (b) $N_2/C_7H_8/CO_2$ GAD (C_7H_8 concentration: 16.1 g/m^3 ; CO_2 content: 12 vol. %, SEI: 0.25 kWh/m^3) (600 g/mm grating, exposure time 0.2 s).

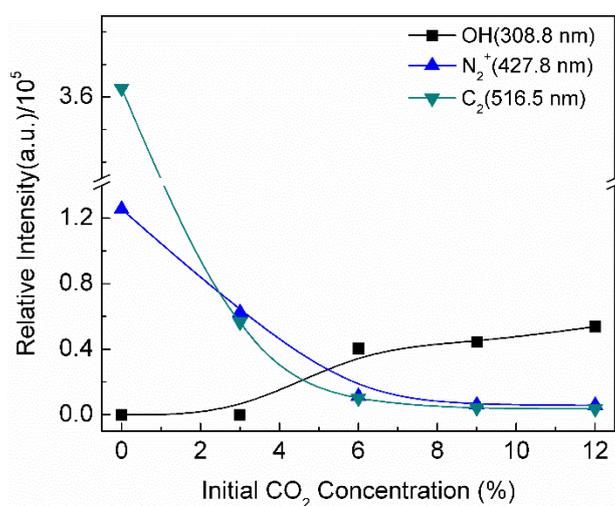
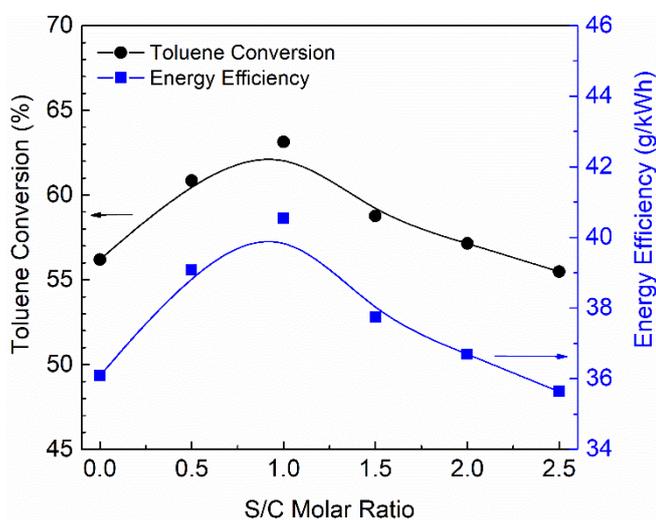


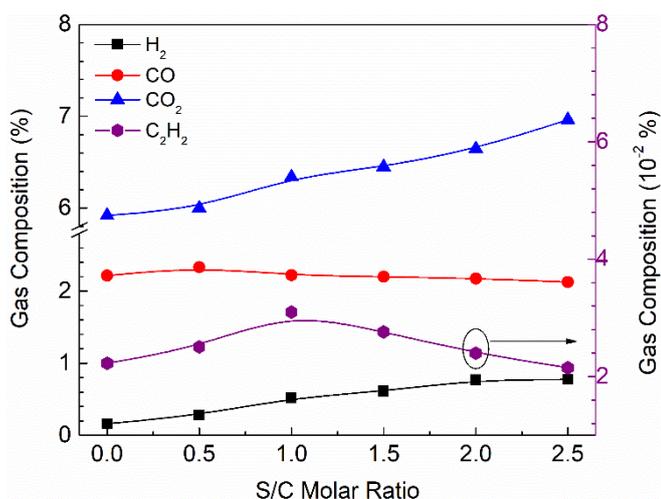
Fig. 4 Relative intensity of three species in $N_2/CO_2/C_7H_8$ GAD as a function of CO_2 concentration (C_7H_8 concentration: 16.1 g/m^3 ; SEI: 0.25 kWh/m^3 , 52 W).

3.2 Effect of S/C molar ratio

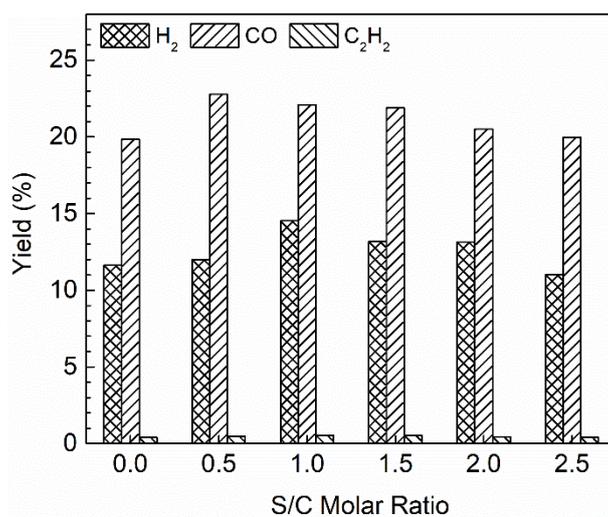
Fig. 5 (a) plots the effect of S/C molar ratio on the conversion of toluene and energy efficiency in the plasma CO₂ reforming of toluene. The concentration of CO₂ in producer gas from biomass gasification is in the range of 10-13 vol.%, therefore, the volume percentage of CO₂ in the plasma reforming of toluene was fixed at 12 vol.%. The highest toluene conversion (63.3%) and energy efficiency (40.5 g/kWh) were achieved at the optimum S/C molar ratio of 1.0.



(a)



(b)



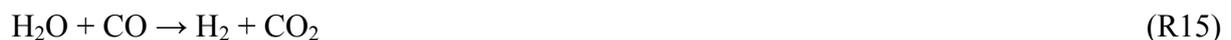
(c)

Fig. 5 Effect of S/C molar ratio on (a) toluene conversion and energy efficiency; (b) the distribution of gaseous products, and yield of primary gaseous products (C_7H_8 concentration: 16.1 g/m^3 ; SEI: 0.25 kWh/m^3 ; 52 W ; CO_2 concentration: $12 \text{ vol.}\%$).

The presence of steam in the plasma reforming of toluene generates OH radicals via H_2O dissociation by energetic electrons (R10) and nitrogen excited species such as $N_2(A^3\Sigma^+)$ (R11), creating new reaction pathways for the oxidation of toluene and reaction intermediates. It is well recognized that OH radicals are much more reactive in oxidation reactions compared to atomic oxygen at low temperatures. The reaction rate of R12 is about two orders of magnitude higher than that of R13 [19]. However, further increasing S/C molar ratio from 1.0 to 2.5 substantially reduced the conversion of toluene. Due to the electronegative character of H_2O , electron attachment of H_2O molecules (R14) could take place and consequently reduces the available electrons and metastable nitrogen species for toluene decomposition. Thus, the effect of steam on the conversion of toluene is strongly dependent on the balance between these two opposite effects: i) enhanced toluene conversion via additional oxidation routes due to the positive effect of OH radicals; and ii) reduced toluene conversion resulted from the negative effect of electron attachment on water and reduced available electrons and nitrogen excited species.



In addition, changing S/C molar ratio also changes the distribution of gas products. As shown in Fig. 5, increasing the S/C molar ratio from 0 to 2.5 increases the volume fraction of H₂ and CO₂ in the gaseous products, whereas the concentration of CO gradually decreases with increasing the S/C molar ratio. This phenomenon can be attributed to the occurrence of the water-gas shift reaction (R15). In contrast, the evolution of C₂H₂ concentration with the S/C molar ratio is very similar to the effect of S/C ratio on the toluene conversion.



3.3 Reaction pathways and mechanism

Table 1 summarizes the formation of organic by-products in the plasma reforming of toluene under different conditions. The presence of CO₂ or CO₂/H₂O in the plasma toluene reforming reduced the production of by-products due to the enhanced oxidation of toluene and its fragments. Benzonitrile and 1-Isicyano-4-methylbenzene could be formed through the recombination of CN radicals with phenyl and benzyl, respectively. Both products were found in the plasma reforming of toluene but cannot be observed when introducing CO₂ or steam to the toluene reforming. The detected by-products listed in Table 1 can be divided into three major groups. The first group of the by-products contains one-ringed compounds, such

as styrene, ethylbenzene and phenylethyne, generated through alkylation of benzene with ethylene, ethane or ethyne, respectively. The oxygen-containing substituents monocyclic aromatic compounds such as 4-aminobenzoic acid and benzeneacetamide were also observed, indicating that the reactions between intermediates and nitrogen oxides take place in the plasma tar reforming. This finding also reveals that N, O and hydroxyl radicals do not directly react with toluene but are consumed to produce carboxyl acid, hydroxylamine (-N-OH) and carboxamide (-CO-NR) compounds. Moreover, naphthalene and bibenzyl belong to the second group (polycyclic hydrocarbons), which reveals the recombination of toluene fragments takes place and forms large molecular polymer compounds. Note that no products with more than two aromatic rings were found in this experiment. Finally, linear organic by-products represent the third group including 1, 3-butadiene and oxalic acid, which could be produced through the cleavage of toluene followed by hydrogenation and oxidation. Remarkably, the presence of aliphatic compound (dodecane) implies that C₂- and C₃-entities tend to polymerize to form linear hydrocarbons, in a kerosene to light diesel oil range.

Table 1. Liquid samples identified by GC/MS (C₇H₈ concentration: 16.1 g/m³, CO₂ concentration: 12 vol.%; SEI: 0.25 kWh/m³; 52 W; S/C: 1.5).

No.	Response time (min)	Compounds	Relative area percentage (%)		
			N ₂	N ₂ +CO ₂	N ₂ +CO ₂ +H ₂ O
1	0.984	Oxalic acid	-	0.95	1.12
2	1.037	Cyanoacetylene	1.03	-	-
3	1.121	1,3-Butadiene	2.25	1.16	1.01
4	1.186	Dichloromethane	6.54	18.09	16.12
5	1.631	Benzene	1.64	3.86	5.29
6	2.571	Toluene	5.41	7.16	8.81
7	3.548	Benzeneacetamide	-	2.23	0.85
8	4.276	Ethylbenzene	13.32	13.14	26.91
9	4.461	Xylene	4.21	4.23	4.73
10	4.632	Phenylethyne	11.58	3.66	2.92
11	4.951	Styrene	6.04	6.98	7.64
12	5.565	N-Ethyltoluene	4.93	-	-
13	7.053	4-Aminobenzoic acid	-	2.58	0.94

14	7.369	4-Methylstyrene	2.55	-	-
15	7.639	Benzonitrile	18.24	5.31	-
16	9.481	Indene	12.81	6.56	3.01
17	10.447	1-isocyano-4-methylbenzene	2.71	-	-
18	14.191	Naphthalene	5.68	7.32	2.86
19	15.114	Dodecane	1.06	12.48	16.84
20	23.841	Bibenzyl	-	4.29	0.95
		Total area	100	100	100

Plasma reforming of toluene is a complex process involving a range of physical and chemical reactions. Concerning the small electron cross section of aromatic hydrocarbons (e.g., toluene), the direct electron impact dissociation has a weak contribution to the destruction of toluene [34], while the dissociation of toluene by nitrogen excited species play a more critical role in the decomposition of toluene [35]. In the presence of steam, oxidation of toluene and its fragments by OH radicals has also been considered as an important reaction route for toluene conversion. Fig. 6 shows plausible reaction pathways in the plasma reforming of toluene with steam and CO₂.

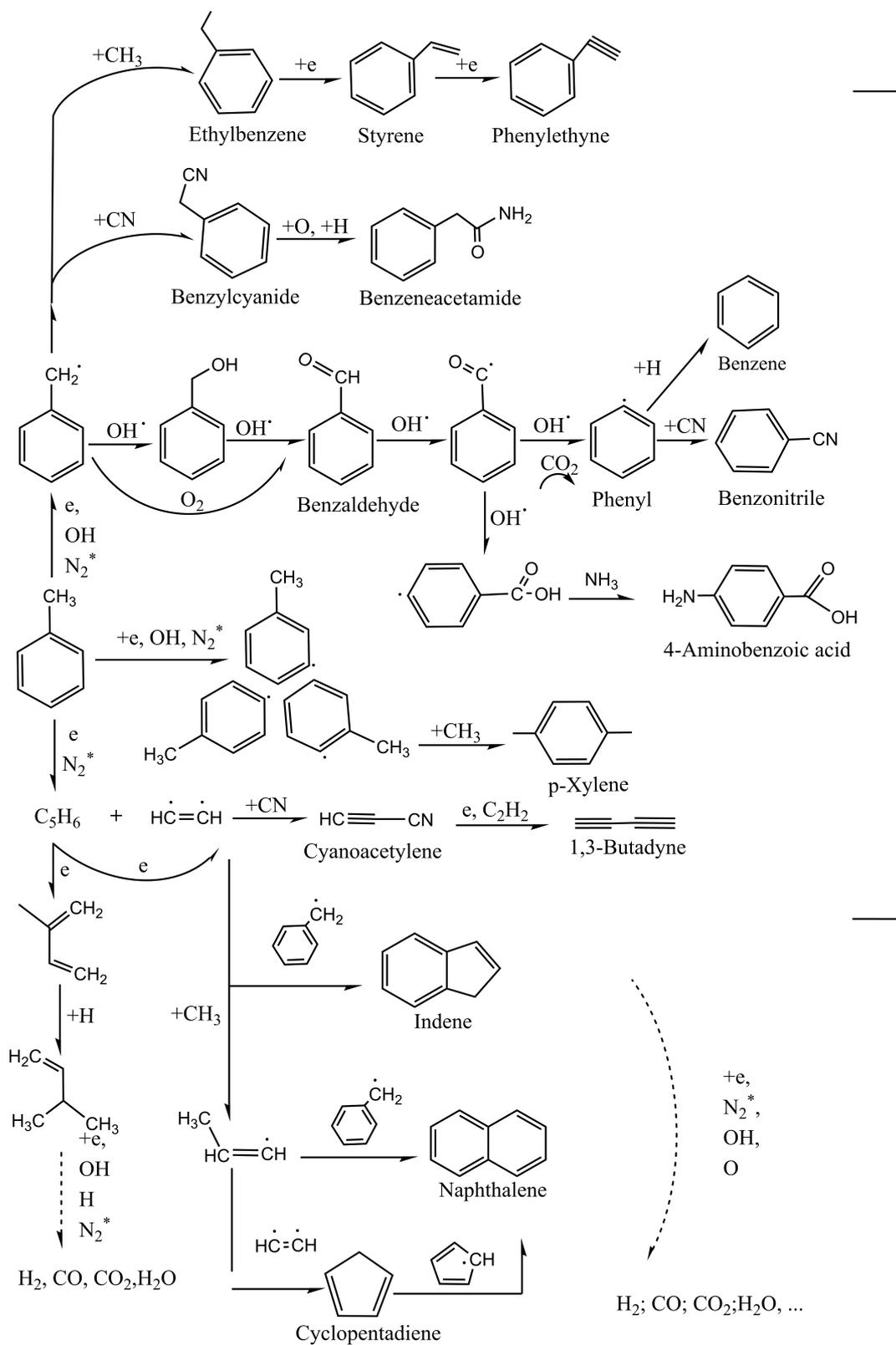


Fig. 6 Possible reaction pathways in the plasma reforming of toluene

4. Conclusion

In this paper, the influence of CO₂ and steam on the reforming of toluene has been investigated in a gliding arc discharge reactor. We find that both CO₂ and steam significantly affect the conversion of toluene and the production of gas and liquid products. Hydrogen and C₂H₂ were identified as the major gas products in the plasma reforming of toluene without CO₂ or steam, while syngas was found as the primary products with a maximum yield of 58.3% (27.5 % for H₂ and 30.8 % for CO) in the plasma reforming with the addition of 12 vol.% CO₂. The results show that the optimal CO₂ content was 3 vol.% to achieve the highest toluene conversion of 59.9% in the plasma reforming of toluene without adding steam, while the maximum conversion of toluene (63.3%) and energy efficiency (40.5 g/kWh) in the plasma CO₂ reforming of toluene was achieved at an S/C molar ratio of 1.0. The presence of CO₂ and steam in the plasma reforming creates extra reactive species and reaction pathways which contribute to the varied conversion of toluene and energy efficiency. In addition, the produced oxidative species in the plasma reforming of toluene contributed to the reduced formation of condensable by-products. The plausible reaction pathways have been proposed and discussed through a comprehensive analysis of gaseous and liquid products combined with OES diagnostics.

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