

1 **Synthetic biology meets proteomics: Construction of *à la carte* QconCATs for absolute protein quantification**

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28  
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## 31 ABSTRACT

32 We report a new approach to the assembly and construction of QconCATs, quantitative concatamers for  
33 proteomic applications that yield stoichiometric quantities of sets of stable isotope-labelled internal standards.  
34 The new approach is based on synthetic biology precepts of biobricks, making use of loop assembly to construct  
35 larger entities from individual biobricks. It offers a major gain in flexibility of QconCAT implementation and enables  
36 rapid and efficient editability that permits, for example, substitution of one peptide for another. The basic building  
37 block (a Qbrick) is a segment of DNA that encodes two or more quantification peptides for a single protein, readily  
38 held in a repository as a library resource. These Qbricks are then assembled in a one tube ligation reaction that  
39 enforces the order of assembly, to yield short QconCATs that are useable for small quantification products.  
40 However, the DNA context of the short also allows a second cycle of assembly such that five different short  
41 QconCATs can be assembled into a longer QconCAT in a second, single tube ligation. From a library of Qbricks, a  
42 bespoke QconCAT can be assembled quickly and efficiently in a form suitable for expression and labelling *in vivo*  
43 or *in vitro*. We refer to this approach as the ALACAT strategy as it permits *à la carte* design of quantification  
44 standards.

45

46

## 47 INTRODUCTION

48 Absolute quantification of proteins by mass spectrometry is typically based on the use of accurately quantified  
49 stable isotope labelled internal standards, usually peptides, as surrogates for the protein quantification. There are  
50 many ways to generate these labelled peptides, including direct chemical synthesis (AQUA peptides, [1, 2]) or are  
51 derived from full length labelled proteins (PSAQ, [3–5]) or shorter epitopic fragments (PrEST, [6, 7]). An additional  
52 approach is the use of QconCAT technology [4, 8, 9]. QconCATs are multiplexed protein standards for proteomics,  
53 products of artificial genes designed to encode concatamers of peptides, wherein each peptide or more  
54 commonly, a pair of peptides, is chosen to act as mass spectrometric standard(s) for absolute quantification of  
55 multiple peptides. The initial publications on QconCATs [10–12] have received over 1,000 citations and the  
56 methodology is well known and embedded in the community. At a typical size of about 60-70 kDa, a QconCAT  
57 encodes approximately 50 tryptic peptides, permitting the quantification of around 25 proteins at a ratio of two  
58 peptides per protein. The genes are then expressed as recombinant proteins in bacteria grown in the presence of  
59 SIL amino acids, usually lysine and arginine, ensuring a single labelling position for every standard tryptic peptide.  
60 Because the genes are designed *de novo*, it is feasible to introduce additional features, such as purification tags,  
61 sacrificial peptides to protect the QconCAT from exoproteolysis and peptide sequences, common to each  
62 QconCAT as a quantification standard, permitting absolute quantification of each standard within the proteomics  
63 workflow – in effect, an ‘internally standardised standard’. We have demonstrated that the QconCAT approach  
64 can be used successfully in large scale proteome quantification studies and have reported the absolute

65 quantification of approx. 1,800 proteins in the *Saccharomyces cerevisiae* proteome [13], by far the largest  
66 absolute quantification study conducted to date. Because each peptide derived by complete excision from a  
67 QconCAT are present in equal quantities, QconCATs also have utility in determination of subunit stoichiometry of  
68 multiprotein complexes, such as the proteinaceous bacterial metabolosomes for propanediol degradation in  
69 *Salmonella* [14].

70  
71 Although QconCATs have been widely adopted, their broader deployment can be challenging. First, QconCAT  
72 expression requires skills in molecular biology and facilities for bacterial expression of heterologous proteins. We  
73 have addressed this in part through the introduction of cell-free synthesis of QconCATs, which brings added  
74 advantages of concurrent, single tube synthesis that we have extended to over 100 QconCATs simultaneously, a  
75 strategy we have dubbed MEERCAT [15, 16]. Secondly, QconCATs cover a set of target proteins based on the  
76 needs of one research group, which may not always match the requirements of subsequent research groups.  
77 Thirdly, the choice of peptides is often obliged to be made without knowledge of the performance of these  
78 peptides in absolute quantification. Lastly, editing of any QconCAT, for example, the removal or addition of a  
79 single protein, has required complete resynthesis and expression of the gene.

80  
81 To overcome these complications, we now introduce the concept of 'ALACATS' - '*à la carte*' QconCATs, the term  
82 reflecting the ability to design a QconCAT of any length that encodes peptides for a user-specified set of target  
83 proteins. ALACATS are assembled from 'Qbricks', oligonucleotides that encode (typically) two quantotypic  
84 peptides for a single target protein, together with short flanking peptides to recapitulate the correct primary  
85 sequence context, and thus normalise digestion rates. Each Qbrick (one for each target protein in the proteome)  
86 is a discrete entity, a double stranded DNA construct that can be readily synthesised, stored, catalogued and  
87 accessed to enable the synthesis of an ALACAT to order. These are the fundamental building blocks in the ALACAT  
88 workflow.

89  
90 **RESULTS**

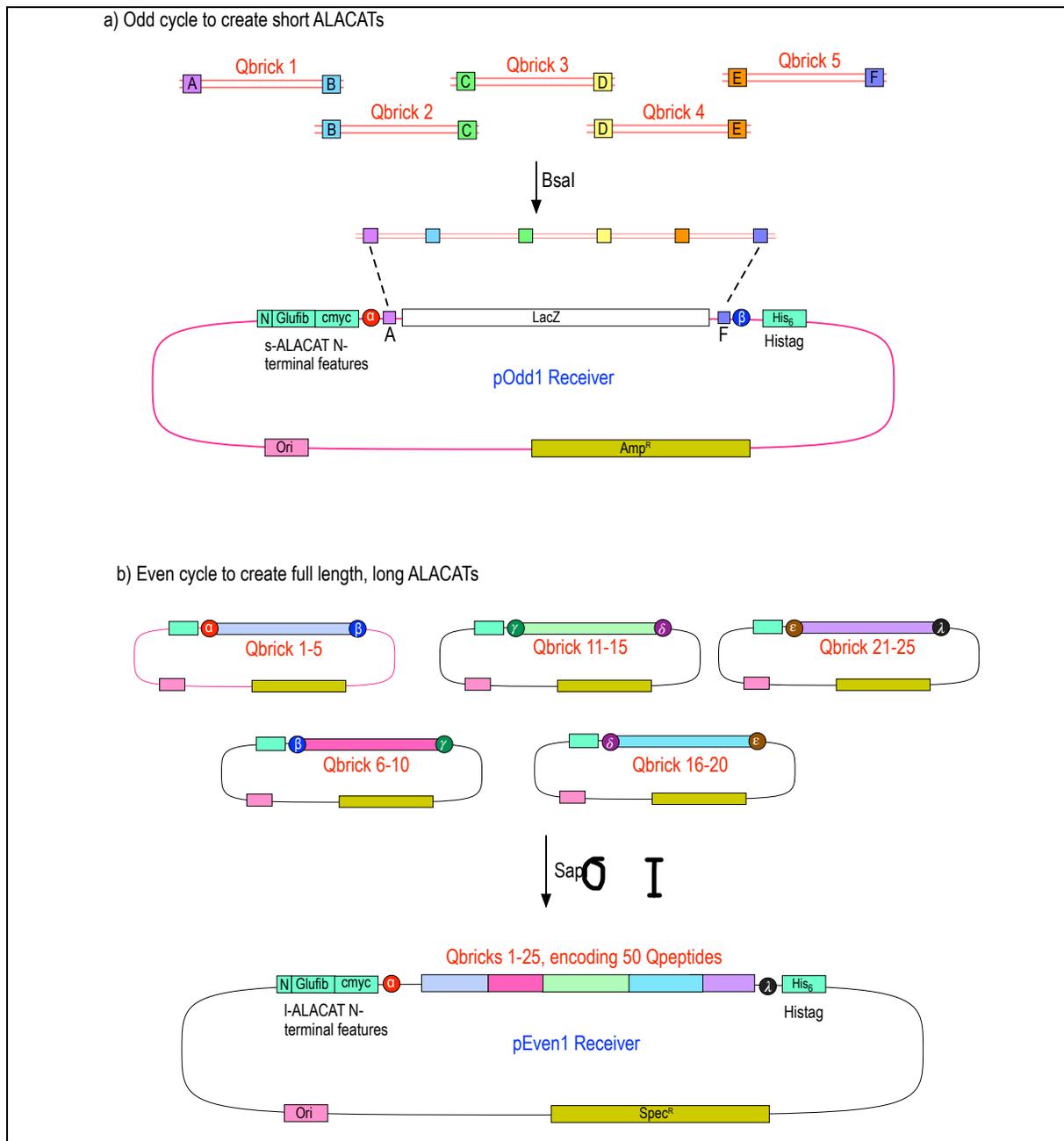
### 91 **Design, synthesis and assembly of Qbricks**

92 A Qbrick ('quantification brick', a type of biobrick [17]) is defined as a short, double stranded oligonucleotide that  
93 encodes two Qpeptides that are quantotypic for a single protein and is thus the smallest building block (Figure 1).  
94 The Qbrick also encodes interspersed peptide sequences that recapitulate the primary sequence context of the  
95 two peptides, thus equalising digestion rates of standard and analyte. Each Qbrick has asymmetric overhangs at  
96 each end, creating sticky ended DNA molecules that permit assembly by a strategy called 'Loop Assembly', driven  
97 by sequential use of two Type IIS restriction endonucleases [18]. Different unique overhang sequences (A, B, C,  
98 D, E and F) flank the Qbricks. Five Qbricks are assembled in a single reaction – the 'odd' cycle [18]. The annealing

99 during assembly maintains the reading frame through the QconCAT, adding two amino acids to the interspersed  
100 linker with little or no effect on the peptides generated from the QconCAT (Figure 1a). These *short QconCATs*,  
101 assemblies of five Qbricks that encode 10 peptides, are perfectly useable when expressed as a five-target protein  
102 standard suitable for small, focused studies. A short QconCAT, containing 10 Qpeptides (from five Qbricks),  
103 interspersed linker peptides, quantification and purification peptides as well as suitable sacrificial sequences at  
104 either end, totals approximately 170-220 amino acids, of a size suitable for expression and deployment.

105  
106 For more wide-reaching quantification studies, individual short ALACATs are subsequently concatenated in a  
107 second reaction. The initial 5-Qbrick constructs are cloned into plasmids that introduce a second set of six  
108 overhanging linker sequences, distinct from those used in the 'odd' cycle. These linkers ('even cycle',  $\alpha$ ,  $\beta$ ,  $\gamma$ ,  $\delta$ ,  $\epsilon$ ,  
109  $\lambda$ ; Figure 1b) allow assembly of the five short ALACATs into a complete, '*long ALACAT*', capable of encoding  
110 Qpeptides for approximately 25 proteins. These QconCATs would be 75-90 kDa (relatively shorter because of the  
111 single instances of N-terminal and C-terminal features), typical for cell-free or bacterial expression. Of course, any  
112 variant, from two to five short ALACATs, encoding quantification standards for any number of proteins between  
113 5 and approximately 30 is possible using this approach. This greatly expands the flexibility of the QconCAT  
114 approach. The sequences of the constructs used in this paper, and the cloning syntaxes, are provided in  
115 Supplementary Sequence File A.

116



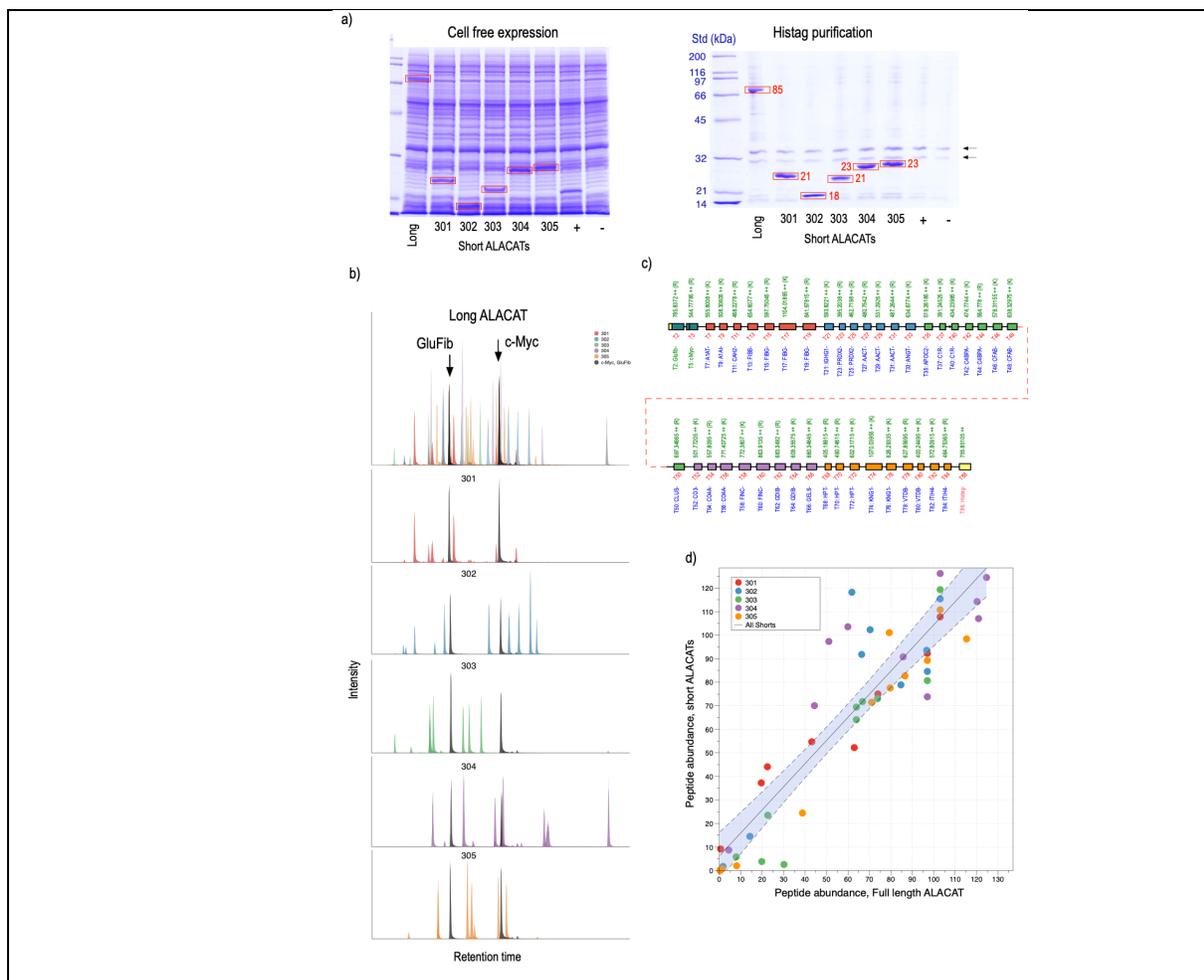
**Figure 1 | Overall strategy for building block assembly of short and long ALACATs**

The smallest unit of an ALACAT is a single double stranded oligonucleotide encoding peptides (one, two, more) for quantification of a single target protein, flanked on either side by tripeptides that preserve the natural primary sequence context. These oligonucleotides include linker regions compatible with a Type IIS restriction enzyme (*BsaI*) that allows all five Qbricks to be assembled in the correct order in a single ligation reaction (**panel a**, odd cycle assembly) to form short ALACATs. In turn, these short ALACATs contain DNA sequences that are compatible with a second Type IIS restriction enzyme (*SapI*) and can be similarly assembled in a one tube reaction to create a long ALACAT (**panel b**, even cycle assembly). The vectors for the odd and even cycles both include in frame fusions to glu-fibrinopeptide and c-myc encoding regions (quantification) and a hexahistidine tag (purification).

117

118 As proof of concept, we built an ALACAT from a series of Qbricks encoding standards for 25 human plasma  
 119 proteins (Supplementary Table 1). We first assembled five short ALACATs and then, in turn, assembled these into

120 a long ALACAT. Each short ALACAT was expressed independently in a wheat germ cell free system (CFS), as well  
 121 as the long ALACAT and yields of all were high (Figure 2a). Typically, yields were of the order of 500 pmol, which  
 122 is a substantial quantity for LC-MS/MS based quantification (typically, a single LC-MSMS run would require 50  
 123 fmol on column). The expressed short and long QconCATs were then digested with trypsin and analysed by LC-  
 124 MS/MS (Figure 2b). Further information on analysis of the short and long ALACATs is provided in Supplementary  
 125 Material.  
 126



**Figure 2 | Construction of a human plasma protein QconCAT using the ALACAT strategy**

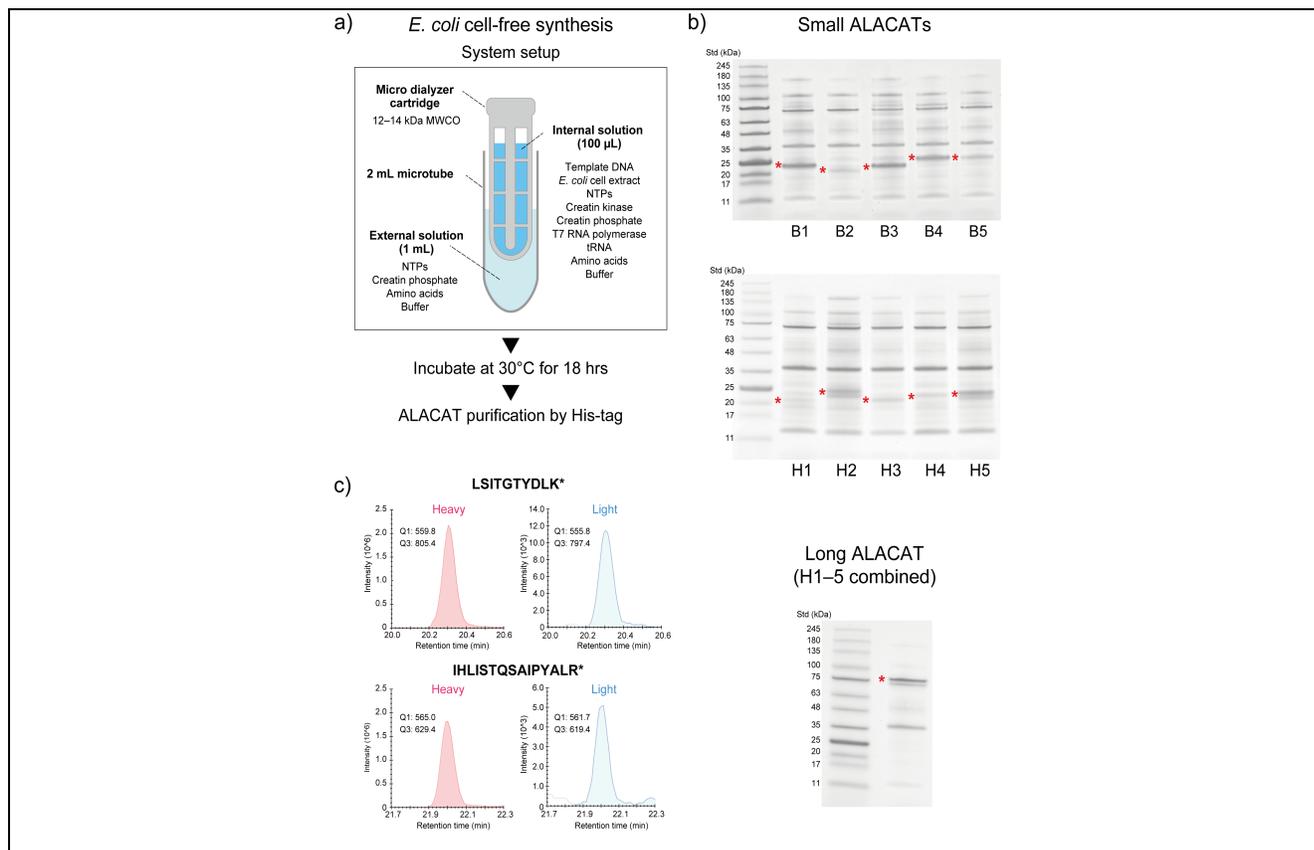
A series of Qbricks were designed, each encoding two peptides for each of 25 plasma proteins. Groups of five were assembled in an odd cycle reaction to short ALACATs (301-305) that were expressed *in vitro* using wheat germ lysate and purified by virtue of their hexahistidine tag. In addition, the short ALACATs were assembled in an even cycle reaction into a single long ALACAT that was also expressed and purified (**panel a**). Each of the ALACATs were then digested and analysed by LC-MS/MS; all peptides were detected (**panel c**, infilled peptides are those visible by LC-MS/MS (**panel b**); different colours define the short ALACAT origins of the peptides in the long ALACAT). Using common peptides (glu fibrinopeptide and c-myc epitope) as normalisation controls, the peak areas for peptides in short ALACATs were compared to the areas of the same peptides in the long ALACATs (**panel d**)

127

128 Each QconCAT contained two common peptides - the glu fibrinopeptide (EGVNDNEEGFFSAR) that we have used  
 129 previously for quantification of the QconCAT [8, 13] and a second peptide derived from the common c-myc  
 130 peptide (LISEEDLGGR) to give a tag for monitoring expression by western blotting if necessary. We were able to  
 131 use these two peptides to assess the consistency of the intensity of the quantification peptide, whether in long  
 132 or short ALACATs (Figure 2c). The correlation was extremely high, confirming that the peptides were cleaved and  
 133 released similarly, irrespective of the nature of the ALACAT.

134  
 135 We also demonstrated the synthesis of ALACAT in a *E. coli* cell-free system. The *E. coli* system couples transcription  
 136 and translation in a single tube, which allows us to skip the *in vitro* transcription reaction required in the wheat  
 137 cell-free system. In this study, we set up a small-scale reaction system using a microdialysis device (Figure 3). All  
 138 prepared ALACAT genes were successfully synthesized in this system), and the efficiency of  $^{13}\text{C}/^{15}\text{N}$  incorporation  
 139 into their lysine and arginine residues was more than 99 %.

140



**Figure 3. ALACAT synthesis by *E. coli* cell-free system**

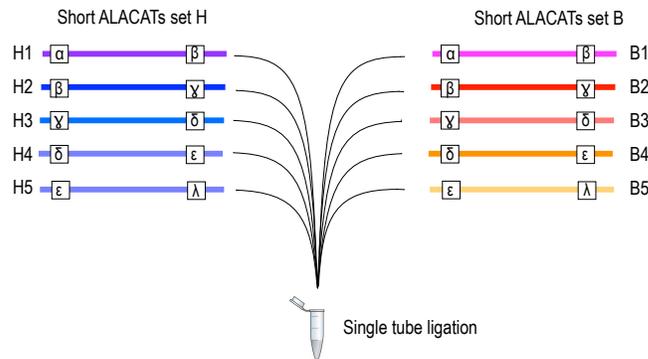
Experimental design for cell-free synthesis (**panel a**). Ten small ALACATs (belonging to two series; ‘B’ and ‘H’) and one long ALACAT were synthesized in a small-scale cell-free synthesis system using a microdialysis device (panel b). Lysine and arginine residues of the synthesized ALACATs were labelled with  $^{13}\text{C}/^{15}\text{N}$ . **Panel b**) Representative SDS-PAGE separation images of the synthesized ALACATs. His-tag purified ALACATs were separated by NuPAGE 4–12 % gradient gels and visualized by CBB staining. Asterisk: ALACAT band. **Panel c**) Selective reaction monitoring (SRM) analysis of ALACAT peptides. The efficiency of stable isotope incorporation was estimated by SRM for two tryptic digested peptides derived from one ALACAT.

## 141 Editability of ALACATs

142 One of the advantages of the ALACAT approach is the introduction of straightforward editability of the construct.  
143 Previously, there was no simple route to exchange one peptide for another without extensive resynthesis of the  
144 gene. However, with ALACATs, the editability simplifies the introduction of changes in the sequence and  
145 embedded peptides. This editing process can take place at two levels. First, individual peptides can be replaced  
146 in Qbricks, and a new short ALACAT could be constructed. The only new DNA required would be the sequence of  
147 the Qbrick. Alternatively, an entire short ALACAT could be exchanged, replacing multiple peptides in a single  
148 process. This might be of particular value, for example, in a multi-species construct, if some short ALACATs  
149 contained species-specific peptide sequences, and others contained sequences that were identical in both  
150 species. A simple switch from species A to species B would only require exchange of the relevant short ALACAT in  
151 the one-step, even cycle ligation reaction. Further, about 10% of all traditionally synthesised QconCATs failed to  
152 express in bacteria [16] and the ability to quickly create a large set of rearrangements of different Qbricks or short  
153 ALACATs would be able to deliver a library of ALACATs, with equivalent function, that could be quickly screened  
154 for expression potential. Alternatively, this type of combinatorial synthesis could be used to explore adjacency  
155 and proximity effects. To test this possibility *in extremis* we therefore initiated a 'one pot' combinatorial ligation  
156 of two families of Qbricks, or two families of short ALACATs.

157  
158 We tested both levels of editability using the two ALACAT series (B, plasma and H for analysis of the stoichiometry  
159 of a metabolic compartment; Supplementary Sequence File A) described above. First, we demonstrated the ease  
160 of exchange of short ALACATs by building a combinatorial series of long ALACATs created from random  
161 introduction of appropriate short ALACATs – the 'even' cycle. Each position in the long ALACAT could contain a  
162 short ALACAT from either the B or H series. Rather than create one editing reaction to prove the swap of one  
163 short ALACAT for another, we took a different approach and set up a single reaction, in which we mixed ten short  
164 ALACATs derived from the two different families, prefixed B and H, such that B1 and H1 would share common  
165 *SapI* overhang sequences and similarly, the other four pairs (H2/B2 to H5/B5). Thus, short ALACATs H1 and B1  
166 would represent a binary choice at position one. In this assembly, a random ligation process would generate  $2^5 =$   
167 32 different combinations, from H1:H2:H3:H4:H5 through, for example, H1:H2:B3:B4:B5 etc. to B1:B2:B3:B4:B5.  
168 After the single tube ligation, 81 colonies were picked and the ligation product DNA was sequenced. Of the 32  
169 combinations that could have been synthesised, we detected 26 different short ALACATs (80% of all possible  
170 different combinations, Figure 4, Supplementary Sequence File B), confirming the ease of editing and  
171 reconstruction of new short ALACATs. There was no indication of any systematic bias in the selection of one or  
172 the other sets of Qbricks, establishing the ease of random ligation.

a) Combinatorial ligation of short ALACATs

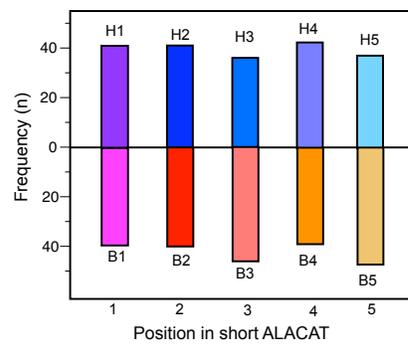


b) Colony picking, DNA sequencing

	$\alpha$	$\beta$	$\gamma$	$\delta$	$\epsilon$	$\lambda$	Count
B1	B2	B3	B4	B5			2
B1	B2	B3	B4	H5			2
B1	B2	B3	H4	B5			4
B1	B2	H3	B4	B5			2
B1	B2	H3	H4	B5			5
B1	H2	B3	B4	B5			1
B1	H2	B3	B4	H5			5
B1	H2	B3	H4	B5			5
B1	H2	H3	B4	B5			5
B1	H2	H3	B4	H5			4
B1	H2	H3	H4	B5			3
B1	H2	H3	H4	H5			2
H1	B2	B3	B4	B5			6
H1	B2	B3	B4	H5			3
H1	B2	B3	H4	B5			3
H1	B2	B3	H4	H5			5
H1	B2	H3	B4	B5			3
H1	B2	H3	H4	B5			2
H1	B2	H3	H4	H5			3
H1	H2	B3	B4	B5			3
H1	H2	B3	H4	B5			4
H1	H2	B3	H4	H5			2
H1	H2	H3	B4	B5			1
H1	H2	H3	B4	H5			2
H1	H2	H3	H4	B5			1
H1	H2	H3	H4	H5			3

Long ALACAT assemblies (81 clones)

c) Usage of short ALACATs



d) Distribution (first three short ALACAT positions)

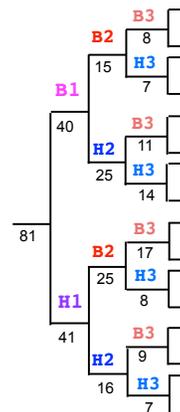
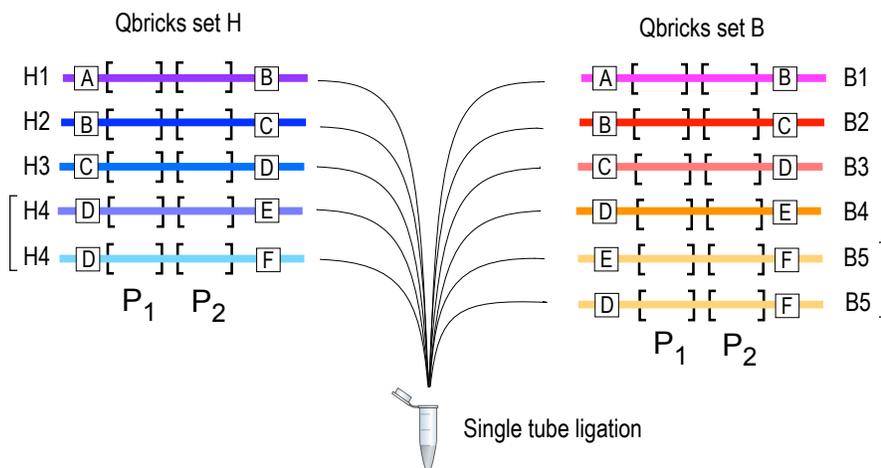


Figure 4 | Combinatorial assembly of short ALACATs into long ALACATs

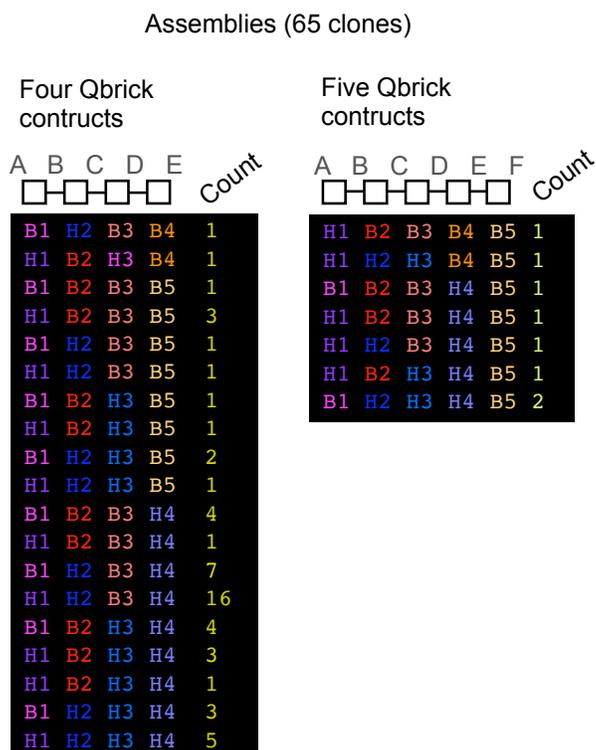
To test the ease of editability and swapping of short ALACATs into long ALACATs, we created a ligation reaction in which there were two choices of short ALACAT at each of four or five positions (**panel a**). The reaction products were cloned and a total of 81 clones were selected for DNA sequencing, to establish the composition of the long ALACATs (from either the B or H series) were incorporated (**panel b**). There was an even representation of the short ALACATs across the entire structure (**panel c**) and the evenness of the creation of the products is evidenced by the split of the products through the first three positions (**panel d**).

173 To assess the equivalent combinatorial substitution of Qbricks, we performed essentially the same experiment in  
174 an 'even' cycle but with two set of Qbricks from the two families (B and H), again picking multiple clones from a  
175 single tube ligation reaction. To increase complexity, we created further potential by providing H4 and B5 with  
176 two assembly contexts (Figure 5, Supplementary Sequence File C). After assembly, multiple ALACAT clones were  
177 picked and sequenced. From this experiment, 26 unique short ALACATs were constructed, spread across 65  
178 sequences that were sampled. Of these 65, seven were long variants of five Qbricks (made possible by our  
179 construction strategy) but the majority comprised assemblies of four Qbricks, a total of 19 combinations from a  
180 set of 24 possibilities were recovered. Further, 16 were unique, two were replicated once, three occurred thrice,  
181 two were four-fold, up to one assembly that was sequenced in 16 (approx. 25%) of the clones. It is possible that  
182 this bias reflected differences in the relative concentrations of the input DNA sequences, which would allow for  
183 the possibility of a degree of tuning of the system to preferred assemblies.  
184

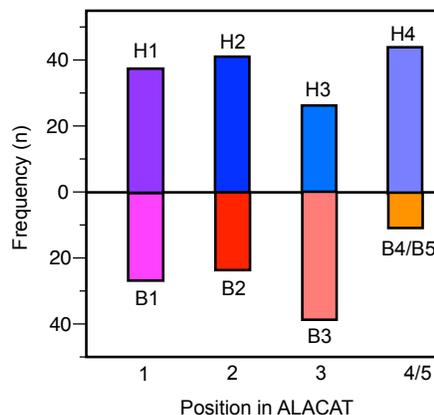
### a) Combinatorial ligation



### b) Colony picking, DNA sequencing



### c) Usage of Qbricks



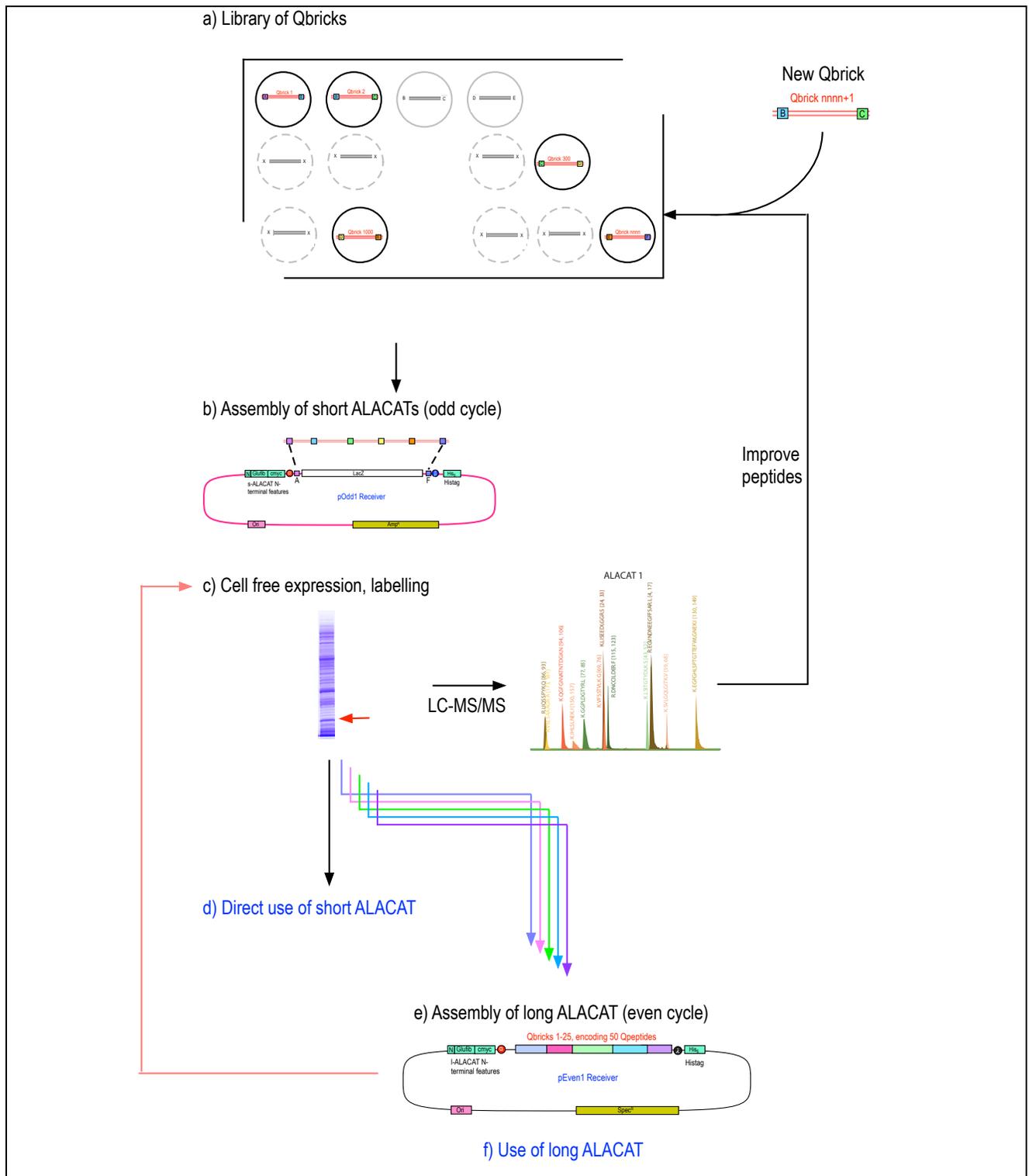
**Figure 5] Combinatorial assembly of Qbricks into short ALACATs**

To test the ease of editability and swapping of Qbricks into short ALACATs, we created a ligation reaction in which there were two choices of Qbrick at each of four or five positions (**panel a**), encoding pairs of quantotypic peptides P<sub>1</sub> and P<sub>2</sub>. The reaction products were cloned and a total of 65 clones were selected for DNA sequencing, to establish the composition of the long ALACATs (from either the B or H series) were incorporated (**panel b**). There was a reasonably even representation of the Qbricks across the entire structure (**panel c**).

186 **Discussion**

187 The Qbrick concept has multiple advantages over traditional QconCAT gene synthesis and expression. First, the  
188 individual Qbrick DNA oligonucleotides can be drawn from an ever-expanding library, stored at the point of  
189 synthesis, and thus, the clustering of Qpeptides into QconCATs becomes a late decision, driven by the interests  
190 of specific users and programmes. Secondly, ALACATs can be designed and delivered at any size, according to the  
191 focus and depth of individual quantitative proteomics studies. For example, two or three short ALACATs can be  
192 combined to form highly efficient QconCATs of intermediate size. Lastly, if specific peptides are suboptimal for a  
193 particular mass spectrometric approach, often an unknown factor before the construct is made, it is trivial to  
194 replace one Qbrick, build a new short ALACAT, and if required, subsequently assemble the new short ALACAT into  
195 the full length ALACAT, both steps being single-tube reactions. This is an exciting improvement in QconCAT  
196 deployment, providing an efficiency and flexibility which, coupled with cell-free synthesis and MEERCAT, means  
197 that large scale absolute proteome quantifications are now eminently feasible, sustainable and modifiable.  
198 Moreover, many stages of the ALACAT workflow are suitable for delivery through laboratory automation, reducing  
199 the need for human intervention. The Qbrick approach means that it would be possible to create an ever-  
200 expanding resource of Qbrick DNA (in the form of double stranded oligonucleotides) that could be assembled 'to  
201 order' in response to requests by any research group. There would be no reliance on prior clustering of peptides,  
202 and the assembly would be a trivial additional step. Moreover, the ability to 'swap out' specific Qbricks without  
203 having to redesign and build the QconCAT from scratch means that problematic peptides will be rapidly expunged  
204 from the resource (Figure 6). The advantages of having 'editable QconCATs' cannot be overstated. This added  
205 flexibility in standard design and optimisation, coupled with ever increasing selectivity and sensitivity of LC-MS/MS  
206 platforms, makes absolute quantification of part, or even all, of a proteome increasingly feasible.

207  
208 Lastly, QconCATs, assemblies of peptides generated by proteolysis, are a simple route to the generation of  
209 stoichiometric quantities of a set of peptides that can be used for purposes other than absolute quantification,  
210 such as instrument quality control or calibration of retention time index ([19–23]). The combinatorial experiments  
211 described in this paper, for example, create the ability to build a large number of different combinations of  
212 peptides from a common library, and could be used in the understanding of local influences on ionisation, or even  
213 to test the emergent methods for prediction of precursor or product ion intensity [24–29]. The more  
214 straightforward the production methodology, the more likely tests of such predictive methods can be created.



**Figure 6 | A model for the creation of an ALACAT resource**

From a library of Qbricks (that may include redundant sequences to increase the choice of quantotypic peptides for specific proteins) assembly into short ALACATs would provide a test system to assess the suitability of peptides for quantification. Once the short ALACATs are optimised, sets of them could subsequently be assembled into long ALACATs. Long ALACAT DNA can be readily used to drive protein synthesis in the end user laboratory, labelled as appropriate.

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221 NL). We are grateful to Dr Philip Brownridge for excellent instrumentation support.

222

223 **Material availability**

224 All DNA constructs reported in this paper are freely available upon request,

225

226 **EXPERIMENTAL**

227 **Materials and reagents.** All enzymes, competent cells and manual DNA purification kits were purchased from  
228 New England Biolabs (Hitchin, UK), all oligonucleotides were purchased desalted and lyophilised from  
229 Integrated DNA Technologies BVBA (Leuven, Belgium) or Eurofins Genomics (Ebersberg, Germany). All  
230 bacterial media and antibiotics were purchased from Formedium Ltd (Hunstanton, UK).

231  
232 **Production of pOdd and pEven acceptor vectors.** Plasmid pEU01-MCS (CellFree Sciences, Ehime, Japan) was  
233 domesticated via site-directed mutagenesis to remove unwanted *Bsa*I and *Sap*I restriction sites. pOdd  
234 vectors were produced by inserting a lacZ cassette with *Sap*I and *Bsa*I sites as indicated with appropriate  
235 syntaxes flanked N-terminally by GluFib and Myc tag linkers and C-terminally with 6x His-Tag and stop  
236 codons. pEven vectors were produced similarly but the Amp<sup>R</sup> gene was exchanged for Spec<sup>R</sup> gene amplified  
237 from pGM134\_1 and cloned via an NEBuilder (NEB, UK) reaction. All lacZ cassettes were synthesised by Twist  
238 Bioscience (San Francisco, USA) and cloned as single fragments into modified pEU01-MCS via NEBuilder,  
239 producing pOdd vectors pGM247\_2 – 6 and pEven vectors pGM247\_8 – 12.

240  
241 **Design of oligonucleotides and production of QBrick DNA Blocks.** QBrick peptide sequences were reverse  
242 translated using Geneious software (Biomatters Ltd), set up to use the *Escherichia coli* K12 codon usage table  
243 [30] and to avoid internal restriction sites of *Bsa*I, *Sap*I, *Bbs*I and *Bsm*BI and >5 nt homopolymers. These were  
244 converted to overlapping oligonucleotides ( $T_{\text{ann}}$  approx. 60°C). Required 5' overhangs for *Bsa*I or *Sap*I  
245 recognition sequences and molecular syntaxes were then added. Pairs of overlapping oligonucleotides were  
246 mixed at 2.5  $\mu\text{M}$  ea. (final conc.) in Q5 2x mastermix in 20  $\mu\text{L}$  total reaction. These were annealed and  
247 extended using the following thermocycler parameters: 98°C for 60 s followed by five cycles of 98°C for 10  
248 s, 60°C for 30 s, 72°C for 15 s and a final incubation at 72°C for 60 s. These reactions were diluted 1:100 in  
249 water before added to cloning reactions below (approx. 25 fmol/ $\mu\text{L}$ ).

250  
251 **Odd level cloning reactions (Short ALACATs).** Required QBrick blocks ( $\sim 25 \text{ fmol} \cdot \mu\text{L}^{-1}$ ) were reacted with empty  
252 pOdd vector in 10  $\mu\text{L}$  total as follows: 0.5  $\mu\text{L}$  each QBrick block, 10 ng pOdd vector, 1  $\mu\text{L}$  T4 DNA Ligase Buffer,  
253 0.5  $\mu\text{L}$  T4 DNA Ligase ( $400 \text{ U} \cdot \mu\text{L}^{-1}$ ), 0.5  $\mu\text{L}$  *Bsa*I ( $10 \text{ U} \cdot \mu\text{L}^{-1}$ ). These were incubated with the following conditions:  
254 37°C for 10 min, followed by 50 cycles of 37°C for 1 min and 16°C for 1.5 min before final 50°C for 5 min. 1  
255  $\mu\text{L}$  of the reaction was transformed into 25  $\mu\text{L}$  of NEB 5-alpha chemically competent cells. 20% were plated  
256 onto LB agar plates containing  $100 \mu\text{g} \cdot \text{mL}^{-1}$  Carbenicillin,  $20 \mu\text{g} \cdot \text{mL}^{-1}$  X-Gal and 100  $\mu\text{M}$  IPTG for blue/white  
257 selection. White colonies were then screened by colony PCR using universal screening primers (Forward: 5'-  
258 TAACCACCTATCTACATCAC-3' and Reverse: 5'-CGAGCTCGAGAACTAGTGAT-3'). PCR products were analysed  
259 using QIAxcel DNA Screening Gel automated electrophoresis (QIAGEN, Manchester, UK). Correct PCR

260 products were cleaned with ExoCIP and Sanger sequenced (Source Bioscience Ltd, Nottingham, UK) to  
261 confirm the sequence.

262  
263 **Even level cloning reactions (Long ALACATs).** Required pOdd clones ( $10 \text{ ng}\cdot\mu\text{L}^{-1}$ ) were reacted with empty  
264 pEven vector in  $10 \mu\text{L}$  total as follows:  $0.5 \mu\text{L}$  each pOdd clone,  $10 \text{ ng}$  pEven vector,  $1 \mu\text{L}$   $10\times$  T4 Ligase Buffer,  
265  $0.5 \mu\text{L}$  T4 DNA Ligase ( $400 \text{ U}\cdot\mu\text{L}^{-1}$ ),  $0.5 \mu\text{L}$  *SapI* ( $10 \text{ U}\cdot\mu\text{L}^{-1}$ ). These were incubated at  $37^\circ\text{C}$  for  $120 \text{ min}$ .  $1 \mu\text{L}$  of  
266 the reaction was transformed into  $25 \mu\text{L}$  of NEB 5-alpha chemically competent cells. 20% were plated onto  
267 LB agar plates containing  $50 \mu\text{g}\cdot\text{mL}^{-1}$  Spectinomycin,  $20 \mu\text{g}\cdot\text{mL}^{-1}$  X-Gal and  $100 \mu\text{M}$  IPTG. White colonies were  
268 then screened by colony PCR using universal screening primers (Forward: 5'-TAACCACCTATCTACATCACC-3'  
269 and Reverse: 5'-CGAGCTCGAGAACTAGTGAT-3'). PCR products were analysed using QIAxcel DNA Screening  
270 Gel electrophoresis.

271  
272 **Cell-free expression of short and long ALACATs.** For each ALACAT,  $2 \mu\text{g}$  DNA in pEU-E01 vector (CellFree  
273 Sciences Co., Ltd, Japan) was used for a single expression reaction. Synthesis was completed in  $240 \mu\text{L}$  scale  
274 using WEPR8240H full Expression kit (2BScientific Ltd, UK). A positive control (pEU-E01-DHFR coding  
275 dihydrofolate reductase gene derived from *E. coli*) and negative control (pEU-E01-MCS empty vector) were  
276 used, both supplied with the kit. Full kit instructions were followed, including preparation of WEPRO8240H  
277 aliquots and  $2 \times$  SUB AMIX reagent. The Transcription Mix for each expression was prepared with  $20 \text{ U}$  RNase  
278 inhibitor,  $20 \text{ U}$  SP6 RNA Polymerase,  $50 \text{ nmol}$  NTP mix and a  $0.2 \times$  dilution Transcription Buffer. DNA for the  
279 ALACAT or controls, and nuclease-free water, were added to a final volume of  $20 \mu\text{L}$ . The transcription  
280 reaction occurred over six hours at  $37^\circ\text{C}$  and the resulting mRNA was stored briefly at room temperature  
281 before transcription.

282  
283 A  $1 \times$  SUB AMIX was prepared with a  $0.5 \times$  dilution of  $2 \times$  SUB AMIX into nuclease-free water and  $60 \text{ nmol}$  of  
284 each of the standard 20 amino acids (R, K, A, N, D, C, E, Q, G, H, I, L, M, F, P, S, T, W, Y, V), with substituted  
285 stable isotope labelled [ $^{13}\text{C}_6$ ],[ $^{15}\text{N}_4$ ] arginine and [ $^{13}\text{C}_6$ ],[ $^{15}\text{N}_2$ ] lysine (CK Isotopes Ltd, UK). The Translation Mix  
286 for each expression was prepared with  $12 \text{ nmol}$  of each of the same standard 20 amino acids, including  $^{13}\text{C}_6$   
287  $^{15}\text{N}$  Arg and Lys, combined with  $0.8 \mu\text{g}$  creatinine kinase,  $10 \mu\text{L}$  WEPRO8240H wheat germ lysate,  $0.5 \times$   
288 dilution of  $2 \times$  SUB AMIX, and  $10 \mu\text{L}$  of mRNA for each ALACAT or standard. A 96-well plate was prepared with  
289  $200 \mu\text{L}$  of  $1 \times$  SUB AMIX in each well. The Translation Mixture was carefully pipetted beneath the SUB AMIX  
290 in each well to form a bilayer. The plate was sealed and incubated at  $16^\circ\text{C}$  for 16 hours.

291  
292 *E. coli* cell-free synthesis was performed using a Musaibou-Kun protein synthesis kit (Catalog #A183-0242,  
293 Taiyo Nippon Sanso Corporation, Tokyo, Japan). For ALACAT synthesis, an amino acid cocktail with lysine and

294 arginine universally labeled with  $^{13}\text{C}$  and  $^{15}\text{N}$  (Catalog # A91-0128, Taiyo Nippon Sanso Corporation) was used.  
295 All synthetic reactions were performed using an Xpress micro-dialyzer MD100 with molecular weight cut-off  
296 of 12–14 kDa (Scienova, Spitzweidenweg, Germany) inserted into a 2 mL microtube. Before synthesis, 825  
297  $\mu\text{L}$  of the outer solution was mixed with 75  $\mu\text{L}$  amino acid cocktail and 100  $\mu\text{L}$  distilled water, incubated at 30  
298  $^{\circ}\text{C}$ , and added to the outside of the dialysis unit at the start of synthesis. Then, 77.5  $\mu\text{L}$  of the internal solution  
299 for synthesis was mixed with 10  $\mu\text{L}$  template DNA (50 ng/ $\mu\text{L}$ ), 7.5  $\mu\text{L}$  amino acid cocktail, and 5  $\mu\text{L}$  distilled  
300 water, and added to the dialysis unit. The synthesis reaction was carried out at 30  $^{\circ}\text{C}$  for 18 hours. After the  
301 synthesis was completed, all the solution in the dialysis unit was collected into a new tube.

302  
303 **ALACAT purification.** Note that the positive control used for expression does not have a hexa-histidine tag  
304 and therefore both controls were used as negative controls in this next stage of the protocol. The 240  $\mu\text{L}$   
305 contents of each individual well of the 96 well plate was transferred to a low binding tube (Biotix Inc., US).  
306 This was then combined with 400  $\mu\text{L}$  Bind Buffer pH 7.4 (20 mM sodium phosphate, 0.5 M sodium chloride,  
307 20 mM imidazole, 6 M guanidine hydrochloride), and incubated at room temperature for one hour using a  
308 rotor mixer, before addition of 10  $\mu\text{L}$  Ni Sepharose suspension (GE Healthcare Ltd, UK) and a further one  
309 hour incubation. Centrifuge filters (Corning Costar Spin-X 0.45  $\mu\text{m}$  pore size cellulose acetate membrane,  
310 Merck, UK) were washed once with 750  $\mu\text{L}$  Bind Buffer and centrifuged, before addition of the sample and  
311 Ni Sepharose, and further centrifugation; all centrifuge steps used 6,000  $\times g$  2 minutes 4  $^{\circ}\text{C}$ . This was followed  
312 by three further washes by centrifugation with Bind Buffer; two 400  $\mu\text{L}$  washes and one 200  $\mu\text{L}$  wash. Sample  
313 was eluted by centrifugation from the resin with two additions of 15  $\mu\text{L}$  Elution Buffer pH 7.4 (20 mM sodium  
314 phosphate, 0.5 M sodium chloride, 1 M imidazole, 6 M guanidine hydrochloride), after each addition the  
315 resin and buffer were agitated to mix before centrifugation.

316  
317 The final 30  $\mu\text{L}$  elution was transferred to a low binding tube for protein precipitation. To each tube 600  $\mu\text{L}$   
318 HPLC grade methanol (Fisher Scientific Ltd, UK) was added and mixed well before addition of 150  $\mu\text{L}$   
319 chloroform and 400  $\mu\text{L}$  HPLC grade water (VWR International, UK) to precipitate proteins. Following  
320 centrifugation at 13,000  $\times g$  for 3 minutes a bilayer was formed, the uppermost layer of which was carefully  
321 removed. A further 600  $\mu\text{L}$  methanol was added and gently mixed by inversion. After a second centrifugation  
322 step the majority of the liquid was removed and discarded, with the remaining liquid allowed to evaporate.  
323 The precipitate was resuspended in 30  $\mu\text{L}$  25 mM ammonium bicarbonate, with 0.1 % (w/v) RapiGest<sup>TM</sup> SF  
324 surfactant (Waters, UK) and protease inhibitors (Roche cOmplete<sup>TM</sup>, Mini, EDTA-free Protease Inhibitor  
325 Cocktail, Merck, UK). Before tryptic digestions the protein concentration of each sample was determined  
326 using a NanoDrop Spectrophotometer (ThermoFisher Scientific, UK).

327

328 **Tryptic digestion.** For digestion, 0.5 µg protein for each was treated with 0.05 % (w/v) RapiGest™ SF  
329 surfactant at 80 °C for 10 minutes, reduced with 4 mM dithiothreitol (Melford Laboratories Ltd., UK) at 60 °C  
330 for 10 minutes and subsequently alkylated with 14 mM iodoacetamide at room temperature for 30 minutes.  
331 Proteins were digested with 0.01 µg Trypsin Gold, Mass Spectrometry Grade (Promega, US) at 37 °C  
332 overnight. Digests were acidified by addition of trifluoroacetic acid (Greyhound Chromatography and Allied  
333 Chemicals, UK) to a final concentration of 0.5 % (v/v) and incubated at 37 °C for 45 minutes before  
334 centrifugation at 13,000 x g 4°C to remove insoluble non-peptidic material.

335  
336 **LC-MS/MS.** Samples were analysed using an UltiMate™ 3000 RSLCnano system coupled to a Q Exactive™ HF  
337 Hybrid Quadrupole-Orbitrap™ Mass Spectrometer (ThermoFisher Scientific, UK). Protein digests were loaded  
338 onto a trapping column (Acclaim PepMap 100 C18, 75 µm x 2 cm, 3 µm packing material, 100 Å) using 0.1 %  
339 (v/v) trifluoroacetic acid, 2 % (v/v) acetonitrile in water at a flow rate of 12 µL min<sup>-1</sup> for 7 min. For samples  
340 301, 302 and 304, 5 ng was loaded, and for the Long ALACAT, 303 and 305, 10ng was loaded. The peptides  
341 were eluted onto the analytical column (EASY-Spray PepMap RSLC C18, 75 µm x 50 cm, 2 µm packing  
342 material, 100 Å) at 30 °C using a linear gradient of 30 minutes rising from 3 % (v/v) acetonitrile/0.1 % (v/v)  
343 formic acid (Fisher Scientific, UK) to 40 % (v/v) acetonitrile/0.1 % (v/v) formic acid at a flow rate of 300 nL  
344 min<sup>-1</sup>. The column was then washed with 79 % (v/v) acetonitrile/0.1 % (v/v) formic acid for 5 min, and re-  
345 equilibrated to starting conditions. The nano-liquid chromatograph was operated under the control of Dionex  
346 Chromatography MS Link 2.14.

347  
348 The nano-electrospray ionisation source was operated in positive polarity under the control of QExactive HF  
349 Tune (version 2.5.0.2042), with a spray voltage of 1.8 kV and a capillary temperature of 250 °C. The mass  
350 spectrometer was operated in data-dependent acquisition mode. Full MS survey scans between m/z 350-  
351 2000 were acquired at a mass resolution of 60,000 (full width at half maximum at m/z 200). For MS, the  
352 automatic gain control target was set to 3e<sup>6</sup>, and the maximum injection time was 100 ms. The 16 most  
353 intense precursor ions with charge states of 2-5 were selected for MS/MS with an isolation window of 2 m/z  
354 units. Product ion spectra were recorded between m/z 200-2000 at a mass resolution of 30,000 (full width  
355 at half maximum at m/z 200). For MS/MS, the automatic gain control target was set to 1e<sup>5</sup>, and the maximum  
356 injection time was 45 ms. Higher-energy collisional dissociation was performed to fragment the selected  
357 precursor ions using a normalised collision energy of 30 %. Dynamic exclusion was set to 30 s.

358  
359 The raw MS data files were loaded into Thermo Proteome Discoverer v.1.4 (ThermoFisher Scientific, UK) and  
360 searched against a custom ALACATs database using Mascot v.2.7 (Matrix Science London, UK) with trypsin  
361 as the specified enzyme, one missed cleavage allowed, carbamidomethylation of cysteine, label

362 [<sup>13</sup>C<sub>6</sub>][<sup>15</sup>N<sub>2</sub>]lysine and [<sup>13</sup>C<sub>6</sub>][<sup>15</sup>N<sub>4</sub>]arginine set as fixed modifications and oxidation of methionine set as a  
363 variable modification. A precursor mass tolerance of 10 ppm and a fragment ion mass tolerance of 0.01Da  
364 were applied.

365

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