

1           **Discrimination of Thai Melon Seeds Using Near-**  
2           **Infrared Spectroscopy and Adaptive Self-Organizing**  
3           **Maps**

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19

20 **Abstract**

21 Melon (*Cucumis melo* L.) is a popular fruit consumed around the world. It has significant economic value  
22 as a crop, export product, and source of essential nutrients. Thus, using high-quality, authentic seed varieties  
23 is the first step toward achieving impactful agricultural production. Unfortunately, distinguishing between  
24 seed varieties using only human perception can be difficult because of their similar traits. Thus, dishonest  
25 distributors may trade low-quality seeds for high-quality seeds. In this study, seeds from five Thai melon  
26 varieties, Singapore Thai melon (ST), Nan Thai melon (NT), Round Thai melon (RT), Striped Singapore  
27 Thai melon (SST), and Golden and Long Thai melon (GLT), were classified using a distinctive  
28 discrimination method that combines modified self-organizing maps (SOMs) with near-infrared (NIR)  
29 spectroscopy. The physical characteristics, morphology, and thermal behavior of the seeds were also  
30 examined through optical microscopy, scanning electron microscopy, and thermogravimetric analysis,  
31 respectively. Attenuated total reflection–Fourier transform infrared, and NIR spectroscopy revealed that  
32 different varieties of melon seeds possess significant variations in lignin content and carbohydrate  
33 composition. Seed samples from the five Thai melon varieties were further classified using a modified SOM  
34 map created with optimized scaling value, map size, and a number of iteration parameters. Binary  
35 classification with the One vs Rest strategy and multiclass classification was performed to verify the  
36 constructed classifier model. The supervised SOMs developed herein can achieve the multiclassification of  
37 seed types effectively and efficiently, with a high accuracy of 95.52% for the training set and 91.59% for  
38 the test set, which were significantly superior to those of well-established discrimination models.

39

40

41 **Key words:** Near-infrared spectroscopy, Self-organizing maps, Chemometrics, Machine Learning,  
42 Multiclassification

43

## 44 1. Introduction

45 Muskmelon (*Cucumis melo* L.), or simply “melon,” is one of the world’s most important  
46 commercial fruit crops, with 1.3 million hectares of harvest area and 31 million tons in annual demand  
47 worldwide [1]. There is a large variety of melons, including netted varieties such as cantaloupes (*C. melo*  
48 Reticulatus Group) and smooth-skinned varieties such as honeydew melons (*C. melo* Inodorus Group). In  
49 addition to the melon’s richness in minerals and their health-promoting components [2], sweetness,  
50 flavor/aroma, texture, and phytonutrient contents, including potassium, vitamin C, and provitamin A (beta-  
51 carotene), have a significant impact on consumer purchasing decisions [3]. Thus, using high-quality melon  
52 seeds is among several essential factors for the production of high-quality crops with desirable product  
53 quality characteristics [4]. In addition, the issues of seed quality are important from other perspectives, such  
54 as agricultural output, quarantine processes, and local and worldwide seed mobility for economic and  
55 commercial considerations.

56 Seeds are obtained from certified agencies to ensure high quality. However, countries with  
57 underdeveloped agro-economics may lack the necessary infrastructure, technology, and institutions to  
58 support agricultural development. Thus, farmers may retain historic cultivars using seeds from family,  
59 neighbors, or the local market. These informal seed supply systems have been referred to as “seed exchange  
60 networks,” “farmer seed systems,” “traditional seed systems,” and “informal seed systems” [5].

61 In Thailand, melon is one of the most costly fruits because of the difficulty of its cultivation [6].  
62 Thai melon varieties vary greatly in flavor and price ranges, and the seeds of popular varieties that are in  
63 high demand are likely to be more expensive. According to the information obtained from seed exchange  
64 networks, which comprise the majority of Thailand’s agricultural communities, high commercial value  
65 seeds are often adulterated with low-quality and cheaper seeds. Because of the similar physical  
66 characteristics of seeds from different varieties, differentiating them through visual observation alone is  
67 virtually impossible. As it takes 3–4 months before the melon plants are fully grown and start to produce  
68 fruits, growing the wrong seeds means wasting time and resources. Thus, appropriate management methods  
69 are required to maintain and regulate seed quality to prevent the detrimental impacts of seed adulteration.

70 In recent years, various strategies have been employed to protect the interests of importing nations  
71 and consumers through explicit cultivar discrimination, exact adulterant measurement, and the  
72 identification of geographic cultivation areas [7, 8].

73 For instance, seed morphology analysis relies on physical methods for seed inspection to examine  
74 the macroscopic and microscopic characteristics of seeds and other seed features, such as solubility, bulk  
75 density, and texture [9]. However, despite its simple measurement and operation, this approach has  
76 substantial limitations, such as its subjectivity and phenological variance, which require expert  
77 interpretation. Meanwhile, more accurate and sensitive biotechnological methods, including polymerase  
78 chain reaction, probe hybridization, and sequencing, are also widely used [10]. However, these methods  
79 also suffer from limitations due to instruments and reagents costs and technical skill requirements. In  
80 comparison, chemical methods based on chromatographic techniques, such as gas chromatography or high-  
81 performance liquid chromatography, offer high performance in detecting seed adulteration with good  
82 reliability. However, they also have limitations in terms of their relatively high cost, complexity, and time  
83 consumption [7]. Table S1 summarizes the different methods available for agricultural product evaluation.  
84 Rapid, preferably real-time, effective, and affordable detection approaches are thus highly desirable for  
85 quality control and rapid adulteration detection in processed agricultural goods.

86 Among various existing techniques, the near-infrared (NIR) method provides several advantages,  
87 including its nondestructive nature, allowing the reuse of samples for further investigation. It also requires  
88 minimal sample preparation, offers rapid detection and applies to various sample types. Thus, it has been  
89 widely utilized as a noninvasive analytical method for various purposes, including controlling processes,  
90 undertaking qualitative and quantitative examinations, and detecting food product adulteration [11, 12].  
91 The use of NIR spectroscopy in seed quality evaluation [13], seed adulteration [14], and seed purity analysis  
92 [15] is well known. However, because of the contribution of several factors, such as the physical state of  
93 the sample and testing environment, which can affect the quality of the spectra, discerning “relevant”  
94 information regarding the properties of target analytes from raw spectral data is incredibly challenging [16].  
95 To solve this problem, mathematical and statistical techniques are required to extract relevant information

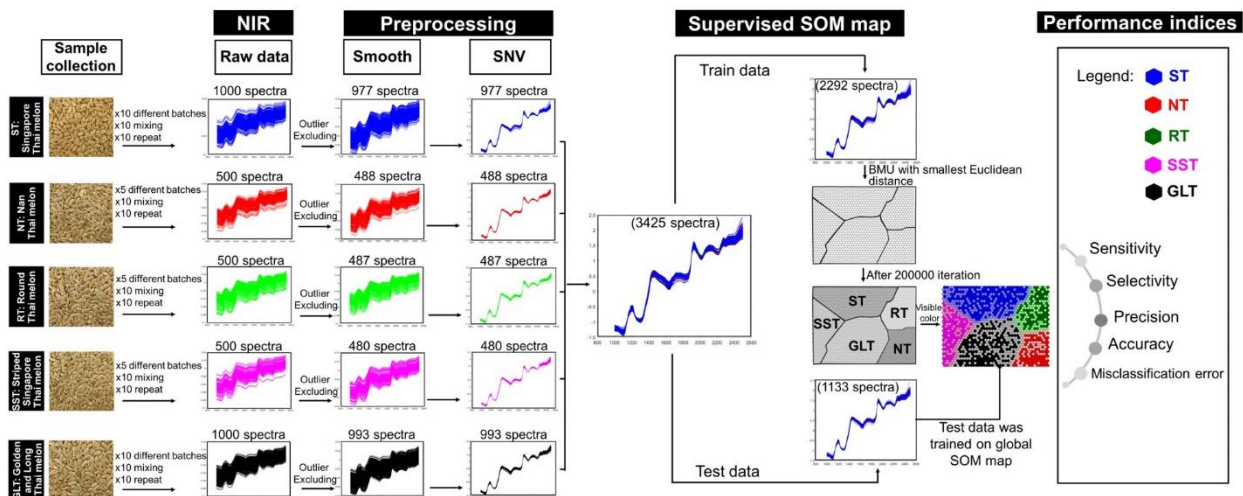
96 (i.e., spectrum features related to the analyte's properties) from other irrelevant data (i.e., interfering  
97 parameters) [17].

98 Chemometrics is a well-known chemical discipline that uses mathematics, statistics and formal  
99 logic for extracting meaningful and important qualitative or quantitative information from large and  
100 complex data sets [16]. NIR spectroscopy, along with the polar qualifying system (PQS), can discriminate  
101 between melon genotypes and hybrids [18]. PQS, using automatic wavelength range optimization, has  
102 successfully differentiated various horticultural plant seeds, including melon (*C. melo*), watermelon  
103 (*Citrullus lanatus*), pepper (*Capsicum annuum*), and *Mathiola incana* varieties, as well as a watermelon  
104 hybrid with its parent lines. From measurements of a single seed to large volumes of samples, the NIR  
105 method with a hyperspectral approach has been proven valuable for differentiating and identifying different  
106 agricultural plants [19]. For instance, NIR hyperspectral imaging, using statistical models like partial least  
107 square discriminant analysis (PLS-DA) and least square support vector machines, distinguished between  
108 virus-infected and healthy watermelon seeds with 83.3% accuracy [20]. A discriminant PLS-DA model  
109 was also used to distinguish between viable and nonviable triploid watermelon seeds based on Fourier  
110 transform NIR spectroscopy (FT-NIR) data with a high level of classification accuracy for both viable  
111 (87.7%) and nonviable (82%) seeds [21]. More information on the NIR approach integrated with well-  
112 established chemometrics in seed quality assessment is shown in Table S2.

113 Although several studies focused on the categorization of agricultural seeds using the combination  
114 of NIR and chemometrics as mentioned above, the use of the NIR approach in conjunction with self-  
115 organizing maps (SOMs) to distinguish various classes of seeds has not been reported. As the first step  
116 toward ensuring high-quality seed production, this work reports the first successful discrimination of melon  
117 seeds from five different varieties grown in Thailand using NIR in conjunction with modified SOMs. The  
118 melon varieties in this study included the Singapore Thai melon (ST), Nan Thai melon (NT), Round Thai  
119 melon (RT), Stiped Singapore Thai melon (SST), and Golden and Long Thai melon (GLT). The surface  
120 topography and other physical/physicochemical properties of the seeds were investigated using optical  
121 microscopy, scanning electron microscopy (SEM), thermogravimetric analysis (TGA), and attenuated total

122 reflection–Fourier transform infrared (ATR-FTIR) spectroscopy. These supplementary and validated  
 123 techniques were employed as there has been no previous research on the application of NIR for the  
 124 classification of Thai melon seeds. Next, a supervised self-organizing map (SOM) classifier was developed  
 125 and optimized to accurately classify various kinds of Thai melon seeds based on the data collected from the  
 126 NIR spectra of the seeds according to the conceptual framework proposed in Fig. 1. The adaptive SOMs  
 127 could be used for both binary and multiclass classification and enabled the detection and comprehension of  
 128 nonlinear data relationships which exceeded the capabilities of conventional linear-based chemometric  
 129 techniques. The great performance and nondestructive nature of this technique, its ability to perform  
 130 multiclassification, which overcomes the limitations of the current dichotomous system, and its potential  
 131 economic scale-up should make it easily accessible to agro-dealers and farmers in various disciplines.

132



133

134 **Fig. 1** The proposed multiclassification approach based on supervised self-organizing maps (SOMs) to distinguish  
 135 five Thai melon seeds directly.

136

137 **2. Materials and methods**

138 **2.1. Sample collection and preparation**

139

140

The seeds of five distinct Thai melon cultivars were collected from various trusted sources in Thailand. ST seeds were collected from honest and credible local vendors (Phatum-thani and Phitsanulok

141 Provinces, Thailand). NT seeds were collected from reliable suppliers in Phatum-thani Province. The other  
142 Thai melon seeds (RT, SST, and GLT) were collected from trusted vendors (Bangkok and Nonthaburi  
143 provinces, Thailand). All seeds were collected and tested between January and June of 2022. During the  
144 trial, these seeds were roughly 6 and 10 months of age. The information on all samples (common name,  
145 source, harvest date, and production date) is summarized in Table 1.

146

147 **Table 1** Information on the collected Thai melon seeds from various local markets and distributors in Thailand

Variety of Thai melon	Abbreviation	Source	Harvest date	Collection date	NIR acquisition	Number of data points (spectra)
Singapore Thai melon	ST	Phatum-thani and Phitsanulok	Feb 10, 2022	Mar 15, 2022	May 29, 2022	1,000
Nan Thai melon	NT	Phatum-thani	Jan 5, 2022	Jan 15, 2022	May 14, 2022	500
Round Thai melon	RT	Bangkok	Jan 1, 2022	Mar 1, 2022	May 17, 2022	500
Striped Singapore Thai melon	SST	Nontaburi	Aug 1, 2021	Jan 1, 2022	May 23, 2022	500
Golden and Long Thai melon	GLT	Bangkok	Jan 1, 2022	Feb 2, 2022	May 25, 2022	1,000

148

## 149 2.2 NIR Spectral acquisition

150 The NIR spectra of the seed samples were collected on a Thermo Scientific™ Nicolet™ iS5N FT-  
151 NIR spectrometer with an extended range indium gallium arsenide detector, high-intensity halogen light  
152 source, and temperature-stabilized solid-state NIR diode laser. Each type of melon seed sample was  
153 randomly dispersed into the quartz cup holder to ensure that all variances in the obtained spectra were  
154 collected. Fig. S1 displays the details of the data collection process. The samples were placed at identical  
155 distances from the probe, and their surfaces were flattened before the measurement to eliminate undesirable  
156 interference from scattering effects. During the spectrum sample collection, the sample holder was covered  
157 by a black box to eliminate interferences from external light. The NIR spectra of the samples were acquired  
158 over the range of 1,000–2,500 nm in the reflection mode, and the average data obtained from 32 scans were  
159 recorded. Throughout the experiment, the temperature was maintained between 27°C and 29°C.

160

## 161 2.3. Data analysis

### 162 2.3.1 Pre-processing algorithm of NIR spectra

163 In the initial data pre-processing stage, the interquartile range (IQR), which demonstrates the  
164 difference between the 75<sup>th</sup> and the 25<sup>th</sup> percentiles [22], was used to identify data points that deviated  
165 significantly from the norm or outliers. The average NIR spectrum of each sample class was calculated as  
166 a centroid of the data class. The Euclidean distance of the NIR spectra of samples within the same class  
167 was subsequently determined. Outliers were defined as samples with a Euclidean distance greater than  
168 1.5IQR from the mean in-class NIR spectra and were thus removed, representing approximately 2% of the  
169 total data in this case. Then, the spectra were processed using Savitsky–Golay smoothing filter followed by  
170 an additional mathematical pre-processing algorithm based on standard normal variate (SNV) to  
171 compensate for the surface scattering of light, uneven sample particle size, and optical path fluctuation on  
172 the NIR spectra [23].

173

### 174 2.3.2 Adaptive SOMs for the discrimination approach

175 SOMs are unsupervised learning models whose architecture consists of a two-dimensional grid of  
176 neurons with interconnected multidimensional functions. The two fundamental steps in constructing SOMs  
177 and their algorithm are the learning of multidimensional space projection onto a two-dimensional map and  
178 the subsequent selection of the best matching unit (BMU) [24].

179 **Step 1:** An initial SOM map is generated with  $M \times N = K$  units whereby each unit contains a weight  
180 vector  $\mathbf{v}_k$  randomly generated from a uniform distribution between the maximum and minimum intensities  
181 in the dataset [23]. In this study, the size of the SOM map was carefully considered to cover most of the  
182 samples to be matched.

183 **Step 2:** In a supervised SOM model, this can be expanded for supervised learning by adding an  
184 extra set of variables denoting class labels to the input variables before the training process. For each  
185 random selection, a vector is generated; for instance, if a sample belongs to the third class out of five, the  
186 extra variables are  $\mathbf{w}_k = [0,0,\omega,0,0]$ , where  $\omega$  is the scaling factor. The value of  $\omega$  is used to determine if the



187 sample belongs to the given class; a value of 0 demonstrates that the sample does not belong to the class.  
 188 Here, the vector was randomly generated and added to the vector  $\mathbf{v}_k$  in step 1 for each unit, given as  $\mathbf{v}_u = [\mathbf{v}_k$   
 189  $\mathbf{w}_k]$ . In the study, the scaling value was carefully optimized because it determines the degree to which class  
 190 membership affects the map; if the value is too large, the map may overfit the data; if the value is too small,  
 191 the map could transition into an unsupervised state. This means that classes may not always be fully  
 192 separated, which may contribute to inaccurate statistical analysis [24].

193 **Step 3:** The sample vector  $\mathbf{x}_s$  with the supervised vector  $\mathbf{w}_k$  resulting in  $\mathbf{x}_{sk} = [\mathbf{x}_s \ \mathbf{w}_k]$  in the dataset  
 194 is then compared with the weight vector of each unit ( $\mathbf{v}_u$ ) on the initial SOM map from step 2. The Euclidian  
 195 distance between  $\mathbf{x}_{sk}$  and  $\mathbf{v}_u$  of each map unit  $k$  is calculated as follows (Eq. (1)):

$$196 \quad d_{sk,u} = \sqrt{(\mathbf{x}_{sk} - \mathbf{v}_u)(\mathbf{x}_{sk} - \mathbf{v}_u)^T} \quad (1)$$

197 This process is repeated until the distance of  $\mathbf{x}_{sk}$  and  $K$  units on the map is calculated.

198 **Step 4:** The map unit with the shortest Euclidean distance is announced as the BMU of the chosen  
 199 sample weight vector  $\mathbf{x}_{sk}$ :  $\text{BMU} = \min_k \{d_{sk,u}\}$  [25].

200 **Step 5:** The training process is started for the BMU and the neighboring map units ( $N_u$ ) within the  
 201 length from the BMU. They are updated to become more similar to the sample weight vector  $\mathbf{x}_{sk}$ . The  
 202 learning rate in each iteration is calculated:

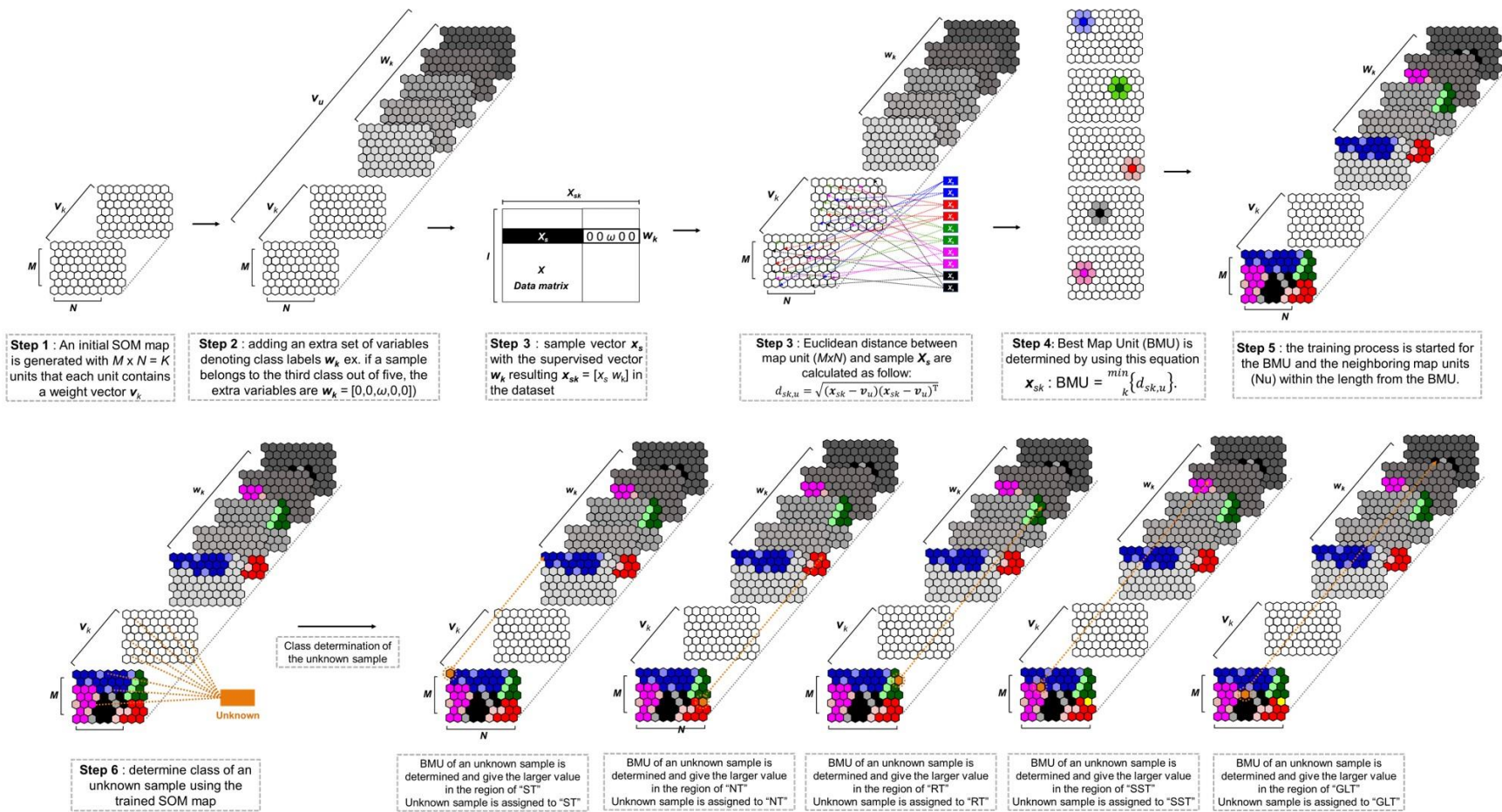
$$203 \quad \mathbf{v}_u = \begin{cases} \mathbf{v}_u + \gamma\alpha(\mathbf{x}_{sk} - \mathbf{v}_u) & k \in N_u \\ \mathbf{v}_u & k \notin N_u \end{cases} \quad (2)$$

204 where  $\alpha$  indicates the learning rate and  $\gamma$  is the neighborhood learning weight. Note that the amount of  
 205 learning decreases with each iteration of the training process, as does the neighborhood learning rate with  
 206 the distance from the BMU [26]. The number of iterations utilized in the SOM training process should  
 207 exceed the number of map units ( $K$ ) to guarantee that the map provides an adequate unit to learn from each  
 208 sample. The clusters of samples are shown graphically using color map shading.

209 **Step 6:** After the reference samples, referred to as the training set, have been trained, the SOM map  
 210 can then be obtained in step 5. For applying the trained SOM map to identify the class of an unknown  
 211 sample, the BMU of the unknown sample is searched and allocated to the SOM unit with the shortest

212 Euclidean distance. The class of the unknown sample is allocated to the class with the greatest value in the  
213 part of the class weight vector ( $w_k$ ); for instance, if the class vector of the BMU is [2 2.5 2.7 2.3 1.9], the  
214 class of the unknown is ascribed to the third class (with the highest value of 2.7) [24].

215         Other adaptable parameters, including the map size and the number of iterations, should be  
216 optimized to push the original SOM algorithm to deal with the specific applications at hand (i.e., Thai melon  
217 seeds in this case). In this work, we developed our software for the supervised SOMs in MATLAB (early  
218 findings have been described elsewhere [23]), enabling the creation of innovative approaches combined  
219 with hyperspectral imaging methodology for the multiclassification of Thai melon seeds. Fig. 2 depicts the  
220 adaptive supervised SOM conceptual model along with the details of the supervised SOM algorithm.



221

222

223 **Fig. 2** Conceptual diagram for the multiclassification of Thai melon seeds using adaptive supervised self-organizing maps (SOMs) for K classes with a two-  
 224 dimensional SOM map in the  $M \times N$  dimension. The adaptive supervised SOMs can be implemented in two scenarios: training operation of a supervised SOM map  
 225 to be used as a reference map for multiclass classification (Steps 1–5) and unknown class identification by mapping the unknown to the reference SOM map (Step  
 226 6).

### 227 2.3.3 Model validation

228 The discrimination performance was validated by dividing the whole dataset into training and test  
229 sets. Two-thirds of the samples in each class were assigned as the training set for developing the classifier  
230 model, whereas the remaining one-third were used as the test set for model validation. To ensure the  
231 model's robustness, the procedure was repeated 10 times. The performance of the classifier model was  
232 evaluated using the percentage of correctly classified (%CC) seeds (Eq. (3)), where the class of samples  
233 predicted by the generated model exactly matched the actual class.

$$234 \quad \%CC = \frac{N_p}{N_t} \times 100 \quad (3)$$

235 where  $N_p$  and  $N_t$  are the numbers of correctly classified samples and the total number of samples,  
236 respectively. %CC was mainly used to evaluate the multiclass classification.

237 For evaluating the binary classification approach, the One vs Rest strategy was used by assigning  
238 the "in-class" as a positive identification and the remaining mixed class of melon seeds as the "out-class,"  
239 which denoted a negative identification. For example, Case I has in-class members that are ST melon seeds  
240 and out-class members comprising the rest (mixed seeds). Case II holds in-class members of NT seeds  
241 against the rest of the seeds and vice versa, resulting in a total of five cases (Cases I–V). The five indicators  
242 involving sensitivity, specificity, precision, accuracy, and misclassification (ME) were used to assess the  
243 model performance [23].

$$244 \quad \text{Sensitivity} = TP / (TP + FN) \quad (4)$$

$$245 \quad \text{Precision} = TP / (TP + FP) \quad (5)$$

$$246 \quad \text{Specificity} = TN / (TN + FP) \quad (6)$$

$$247 \quad \text{Accuracy} = (TP + TN) / (TP + FP + TN + FN) \quad (7)$$

$$248 \quad \text{ME} = (FP + FN) / (TP + FP + TN + FN) \quad (8)$$

249 Where TP is "true positive", indicating the number of correctly classified positive case; FP is "false  
250 positives", denoting the number of negative cases that were classified as positive; TN is "true negatives",  
251 representing the number of correctly classified negative cases; and FN is "false negative", representing the

252 number of positive cases classified as negative. From these assigned indices, the classification  
253 performances, including sensitivity, specificity, precision, accuracy, and misclassification error (ME).  
254 Generally, a good classifier model is expected to exhibit high sensitivity and accuracy. All discrimination  
255 approaches are developed based on hard modelling as all seed samples will be categorized into one of the  
256 Thai melon varieties, without any seed samples remaining unclassified or defined as outliers [26-30].

257

## 258 **2.4 ATR-FTIR**

259 Attenuated Total Reflectance-Fourier Transform Infrared (ATR-FTIR) spectroscopy was  
260 employed to determine the IR spectral characteristics of the melon seed samples. The IR spectra in the  
261 functional group region ( $500\text{--}4,000\text{ cm}^{-1}$ ) were recorded using a Nicolet™ iS™ 5 FTIR spectrometer  
262 (Thermo Fisher Scientific, USA) with a Diamond ATR at a resolution of  $0.4\text{ cm}^{-1}$ .

263

## 264 **2.5 Thermogravimetric analysis (TGA)**

265 Thermogravimetric analysis (TGA) is a thermal analysis technique that measures changes in  
266 sample weight as a function of temperature. In the present study, it was employed to examine thermal  
267 stability and decomposition of chemical substitutes of Thai melon seeds. The TGA curves obtained provide  
268 valuable information which facilitates the evaluation of seed quality, determination of shelf life, and  
269 identification of potential contaminants or adulterants. Thermogravimetric experiments were conducted to  
270 illustrate the thermophysical properties of the samples using a Perkin Elmer Pyris1 TGA system. The  
271 system was operated under inert conditions with a steady nitrogen flow of  $20\text{ mL min}^{-1}$ . Each type of melon  
272 sample was crushed into small pieces, and around  $3\text{--}15\text{ mg}$  was pyrolyzed. The samples were first  
273 isothermally heated at  $35^\circ\text{C}$  for 1 min to keep the initial environment identical for all samples to remove  
274 the adsorbed water and moisture on the sample. Next, the samples were continuously heated from  $50^\circ\text{C}$  to  
275  $800^\circ\text{C}$  at a heating rate of  $20^\circ\text{C min}^{-1}$ .

276

## 277 **2.6 Scanning electron microscopy (SEM)**

278 The morphology of the Thai melon seed samples was examined using SEM technique” change to  
279 “Scanning electron microscopy (SEM) is a highly effective tool for investigating the microstructure and  
280 surface morphology of materials. The present study utilized SEM to examine the surface characteristics of  
281 Thai melon seeds, thereby providing significant insights into the seed composition and structure, which  
282 enabled in the differentiation of distinct variety of Thai melon seeds. The samples were fixed on carbon  
283 tape and attached to an aluminum stub. The samples for SEM were vacuum-dried for 1 h before imaging.  
284 The SEM micrographs of the samples were acquired using a scanning electron microscope (JEOL JSM-  
285 6510) operated at 2–15 kV under a high vacuum mode of  $6.7 \times 10^{-2}$  Pa.

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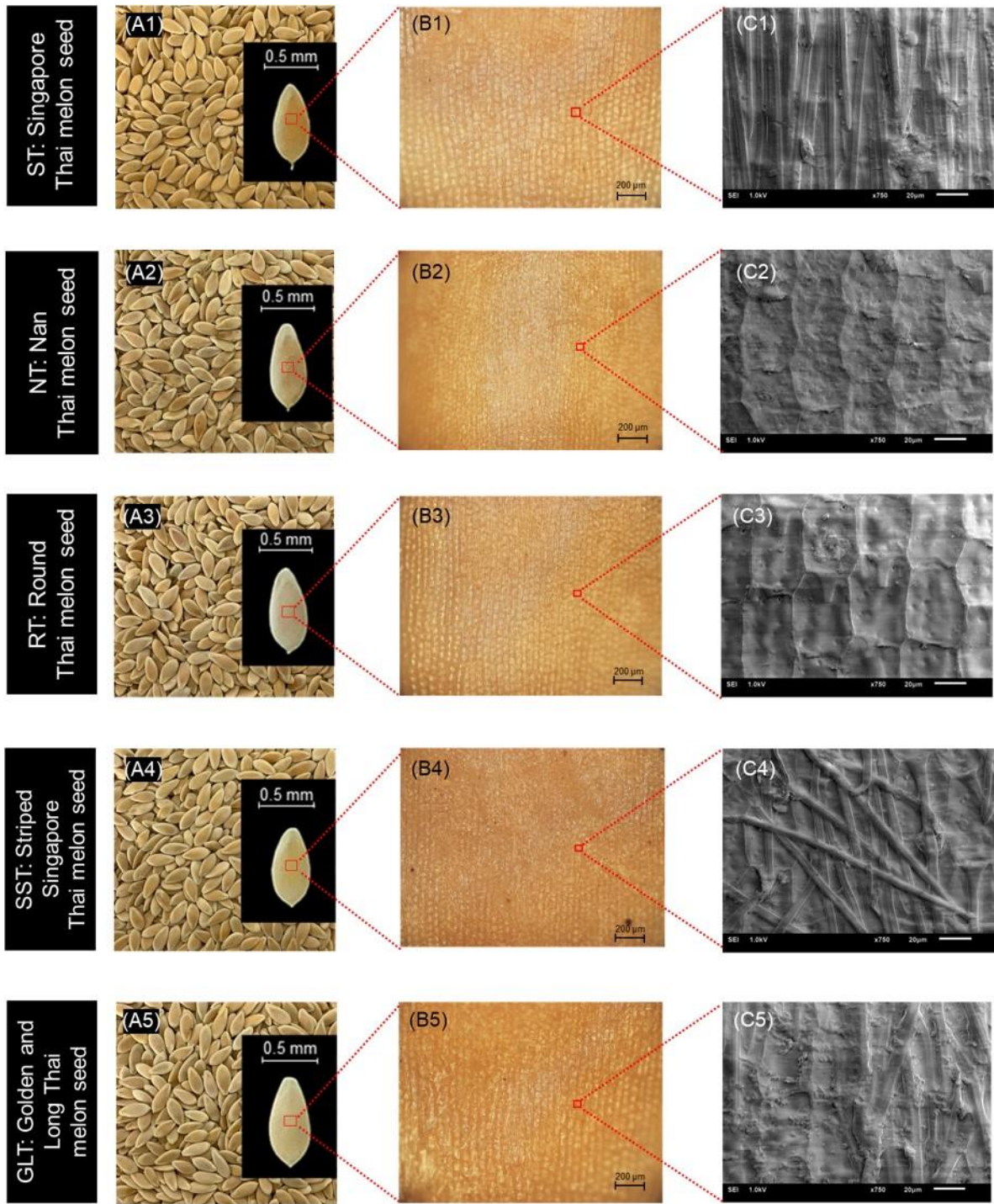
### 287 **3. Results and discussion**

#### 288 **3.1. Physical characteristics of Thai melon seeds**

289 Photographs of the Thai melon seeds were taken using a digital camera to observe their  
290 morphologies, as presented in Fig. 3A1–3A5. All varieties of melon seeds showed similar morphologies in  
291 terms of their shape and color. Therefore, differentiating the seeds through merely visual inspection is  
292 difficult. Thus, the seeds were further examined using an optical microscope (AxioVision Viewer 4.8) with  
293 a high magnification optical microscope image of 100×, as demonstrated in Fig. 3B1–3B5. Again, even at  
294 such a microscopic level, no noticeable differences were observed regarding the physical features on the  
295 seed surfaces. After vacuum drying for 1 h, the surface topographical characteristics of the seeds were  
296 examined using SEM, as shown in Fig. 3C1–3C5. The SEM images revealed spherical particles of  
297 hemicellulose and lignin buried in the cellulose matrix, which was the main component of the melon seed  
298 cell wall [31]. As evident in Fig. 3C1–3C5, the outer surface of seed husks from different melon varieties  
299 exhibited remarkably distinctive patterns. ST and SST shared a similar endocarp pattern consisting of fiber  
300 lines; however, that of ST was more uniform and ordered. Meanwhile, NT and RT showed the same  
301 systematic square-shaped contours. GLT exhibited a combination of a linear pattern and a square contour  
302 on the surface endocarp. Minor differences in the surface morphology of the seeds might be associated with  
303 the varieties as well as other reasons, such as environmental circumstances (e.g., climate, temperature, light,

304 soil kinds, and qualities) [6]. Although significant differences existed at such an extreme magnification  
305 image (100×), it was concluded at this point that the visual observation of seed morphologies could not  
306 provide sufficient input data for multiclassification purposes. The thermal degradation behaviors of the  
307 biomass from Thai melon seeds were assessed through TGA and derivative thermogravimetry (DTG)  
308 curves. Additionally, the chemical structure and functional properties were investigated using Attenuated  
309 Total Reflectance-Fourier Transform Infrared (ATR-FTIR) characterization, as illustrated in Fig. S2.

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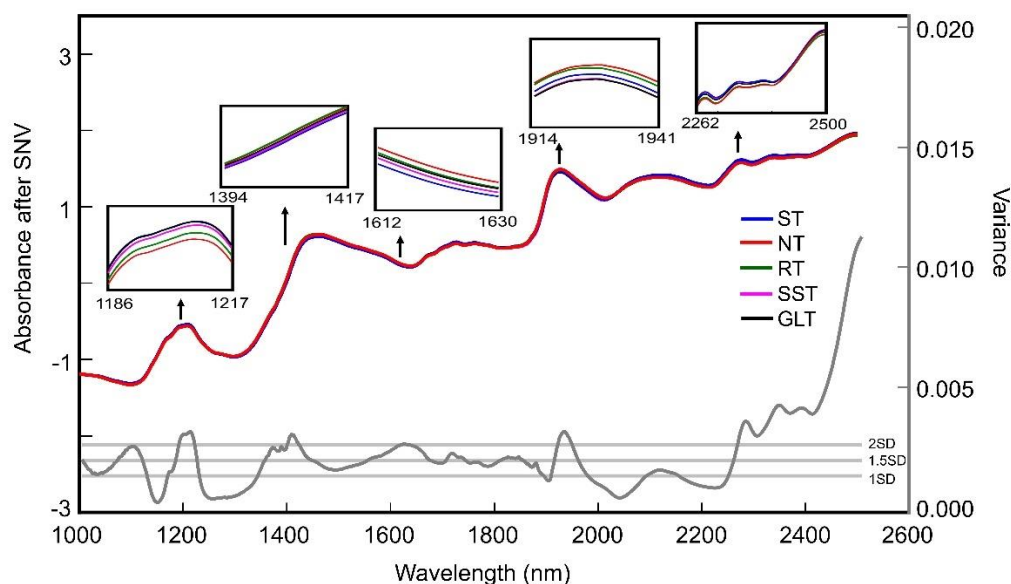


313  
 314 **Fig. 3** Morphological features of Thai melon seeds. Digital images of the Thai melon samples ST, NT, RT, SST, and  
 315 GLT are presented in the acquisition stage (A1)–(A5), respectively. Optical microscopy images (100×) and scanning  
 316 electron microscopy (SEM) images (750×) are shown in (B1)–(B5) and (C1)–(C5). ST: Singapore Thai melon; NT:  
 317 Nan Thai melon; RT: Round Thai melon; SST: Striped Singapore Thai melon; GLT: Golden and Long Thai melon.  
 318  
 319



### 320 **3.2 NIR spectra of Thai melon seed**

321 Assigning NIR bands is challenging because of the broad and overlapping bands. The visual  
322 examination of the NIR spectra within the 1,000–2,500 nm wavelength region revealed no obvious  
323 difference among different seed varieties. Yet, major spectral areas could still be identified using the  
324 variance value, a statistical measurement calculated by taking the average of squared deviations from the  
325 average spectra. Fig. 4 displays the average NIR spectra of the five varieties of Thai melon seeds after pre-  
326 processing using Savitsky–Golay smoothing filter to minimize noise and SNV to attenuate the unwanted  
327 fluctuations in the NIR dataset [32]. It also depicts the computed and displayed variance of the NIR spectra  
328 (bottom line). Any overtone areas with a variation larger than a twofold standard deviation (2SD) may serve  
329 as possible markers for Thai melon seed variants. These distinctive reflection bands are comparable with  
330 those of melon seeds reported by other studies [21, 33, 34]. Five key areas in the spectra, comprising  
331 carbohydrate, starch, moisture, and protein contributions, are summarized in the inset table of Fig. 4. The  
332 1,200 nm band was assigned to the second overtone of C–H in carbohydrates, whereas the 1,450 nm band  
333 was attributed to the combination of the first overtones of the C–H bond in protein and O–H bond in  
334 moisture [33]. The absorption band between 1,612 and 1,630 nm corresponded to the first overtone of the  
335 C–H stretching vibration of the methyl and methylene groups [21]. The spectral region between 2,262 and  
336 2,500 nm was related to the C–H stretch and CH<sub>2</sub> deformation of starch [34]. Evidently, the five kinds of  
337 Thai melon seeds had distinct NIR reflectance intensities at wavelengths between 1,000 and 2,500 nm,  
338 indicating that they contained varying amounts of lignocellulosic biomass components.



339

Wavelength (nm)	Band assignment	Structure
1186–1217	2 <sup>nd</sup> overtone of the C–H bond	Carbohydrates or starch
1396–1417	Combination of the first overtones of the N–H bond and O–H in moisture	Protein or amino acids and O–H in moisture
1612–1630	First overtone of C–H stretching vibration	Methyl and methylene group
1914–1941	O–H stretch and H–OH deformation Combination	Starch, cellulose, and H <sub>2</sub> O
2260–2500	C–H stretch and CH <sub>2</sub> deformation	Starch

340

341 **Fig. 4** Mean absorbance near-infrared (NIR) spectra of Thai melon seeds, including ST (blue), NT (red), RT (green),  
 342 SST (magenta), and GLT (black), after performing standard normal variate (SNV) with the variance plot on the  
 343 bottom. The inset table demonstrates the band assignment of significant NIR regions for Thai melon discrimination  
 344 chosen from the NIR region with high variance. ST: Singapore Thai melon; NT: Nan Thai melon; RT: Round Thai  
 345 melon; SST: Striped Singapore Thai melon; GLT: Golden and Long Thai melon [33] [21] [34].

346

347 The current study involves a substantial number of samples with the objective of classifying five distinct  
 348 types of Thai melon seeds. The use of a large sample size for seed classification offers various advantages,  
 349 including improved accuracy, robustness, representation of seed variability, statistical significance, and the  
 350 ability to identify subtle differences, as compared to single seed detection approaches. Particularly in  
 351 practical scenarios, such as industrial contexts, it is common to employ a vast number of samples. However,  
 352 single seed-by-seed classification has its own merits, providing a more detailed and focused analysis of

353 each seed, which can be valuable when dealing with heterogeneous seed populations or when precise  
354 discrimination is required. We have previously report using single-seed classification approach based on  
355 our adaptive SOMs [35]. This methodology allowed for the prediction of individual seed features using  
356 data from the entire seed without the need to manually identify specific regions of interest (ROIs). It is  
357 crucial to be noted that this single-seed approach was based on the utilization of hyperspectral NIR imaging.  
358 Therefore, our developed method can serve for both single-seed and seed batch sample discrimination,  
359 depending on the user's specific purposes.

360

### 361 **3.3 Multiclassification of Thai melon seeds**

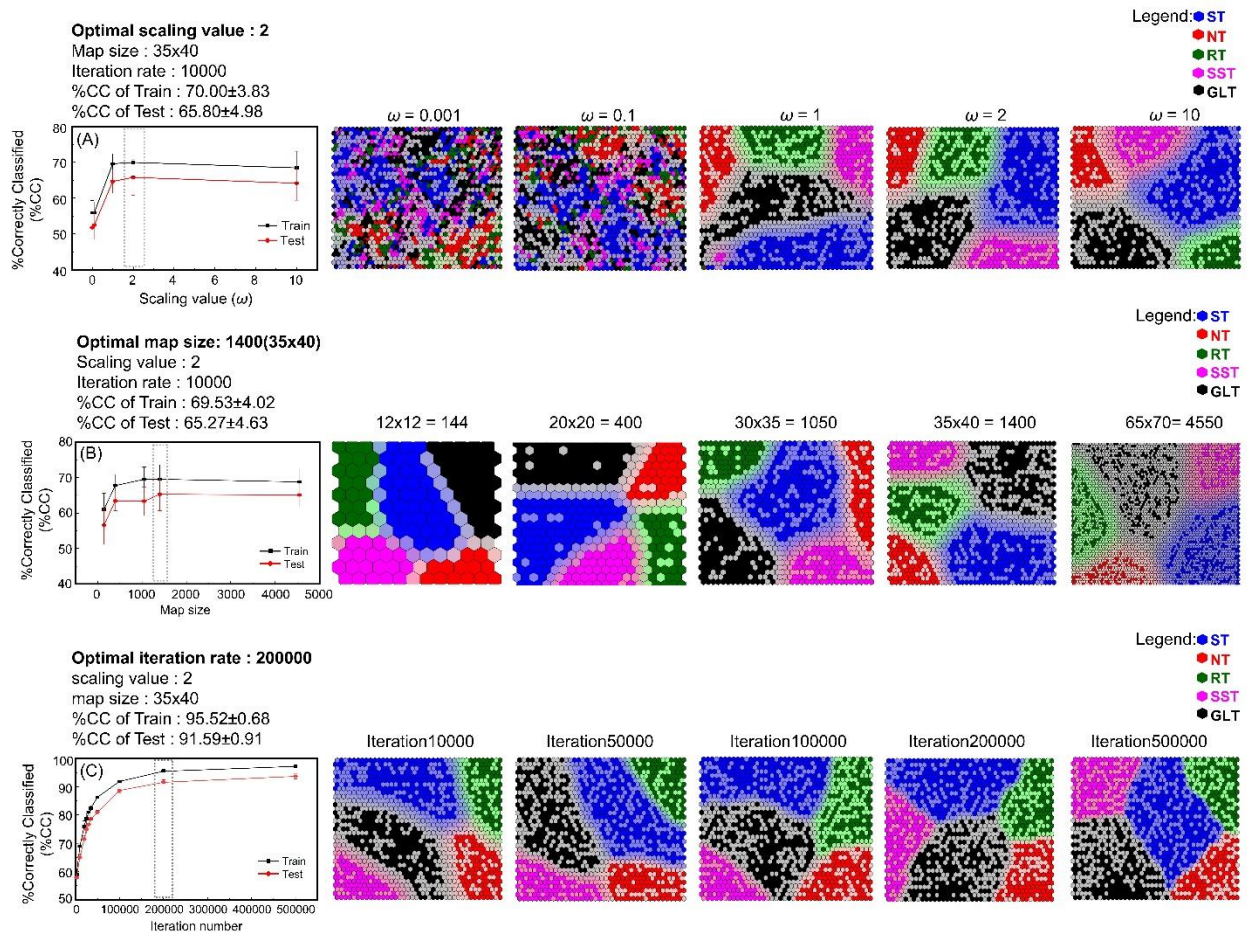
362 Modified SOMs for multiclassification were performed on the collected NIR spectra of the Thai  
363 melon seeds from five varieties: ST, NT, RT, SST, and GLT. Herein, the modified SOMs developed using  
364 an in-house coding algorithm were utilized to illustrate the underlying link and categorize the five different  
365 seed samples. The supervised SOM model typically functioned in two modes: (i) model creation and (ii)  
366 classified mapping. In this phase, the map was trained to utilize the training set input samples. A group of  
367 test set samples was categorized automatically using the created map. Five types of Thai melon seeds were  
368 distinguished using the modified SOM network via 2D mapping visualization. Although SOMs contain  
369 several configurable parameters, an optimization procedure is always required to reach the optimal network  
370 [36]. In this paper, the scaling value, the size of the map, and the number of iterations were considered as  
371 they have a significant impact on the prediction accuracy.

372 In examining the classification performance, each classification step was performed 10 times. In  
373 each replicate, samples were randomly split into the training set (two-thirds of all samples) and the test set  
374 (one-third of all samples). Therefore, the number of training samples for each class was proportional to the  
375 number of test samples for the class. The evaluation of classification performance was based on %CC  
376 (Percentage correctly classified). For predictive modeling, the overall %CC was simply the sum of correctly  
377 classified samples divided by the total number of samples [37, 38]. From a statistical aspect, a model with

378 a high %CC is a good classifier, whereas a model with a low %CC is likely to be poor. A more in-depth  
379 explanation of the metrics can be found elsewhere [23].

380 First, the scaling value ( $\omega$ ) for the supervised SOMs was optimized. If  $\omega$  was too small, it produced  
381 a nearly unsupervised map, whereas a high value might result in data overfitting [39]. Fig. 5A shows the  
382 overall %CC of the training and test sets when the supervised SOM model was created using various scaling  
383 parameters. Initially, when the  $\omega$  was raised, %CC increased until the classification model gave a steady  
384 prediction. When the rate %CC either straightened out or stabilized, the best scaling value for each case  
385 was instantaneously determined. This resulted in the ideal scaling value of 2, which yielded the maximum  
386 %CC of 70 and 65.80 for the training and test sets, respectively. The corresponding SOM map using  
387 different scaling values is shown on the right-hand side in Fig. 6A. In addition to the scaling factor, the map  
388 size (number of units) is a critical parameter for classification effectiveness. A smaller map generates more  
389 comprehensive patterns, but may not sufficiently describe some substantial changes. Meanwhile, larger  
390 map sizes produce more sophisticated patterns but may cause model overtraining [40]. Consequently,  
391 determining the appropriate map size is crucial [41]. As illustrated in Fig. 6B, a larger map size resulted in  
392 a marginally more precise classification. From the five different map sizes used in this study ( $12 \times 12$ ,  $20$   
393  $\times 20$ ,  $30 \times 35$ ,  $35 \times 40$ , and  $65 \times 70$ ), the  $35 \times 40$  (1400 unit cell) provided the greatest %CC. Additional  
394 information on generating supervised SOM maps of various sizes is shown on the right-hand side in Fig.  
395 5B. Consequently, the chosen map size ( $35 \times 40$ ) together with the optimal scaling value ( $\omega = 2$ ) was further  
396 used to construct the SOM map to determine the ideal number of iterations. Next, the appropriate number  
397 of iterations corresponding to the number of samples must be indicated. The number of iterations was  
398 designed to be higher than the number of map units to ensure that the map has sufficient opportunities to  
399 be trained from the samples, resulting in sufficient accuracy [42]. However, the larger number of iterations  
400 resulted in higher computing demands of SOMs [41]. In other words, while %CC increased as the number  
401 of iterations increased, the training procedure time was substantially longer and the cost/benefit might not  
402 justify the efforts. Herein, the value of 200,000 (~142 times higher than the number of map units) was  
403 determined as the ideal number of iterations for creating a global SOM map as shown in Fig. S3. Fig. 5C

404 illustrates the discrimination performance of the SOM map constructed using these optimized parameters  
 405 in classifying five Thai melon seeds. Compared with the discrimination results of models constructed using  
 406 nonoptimized parameters, the model with well-optimized parameters demonstrated significantly improved  
 407 discrimination performance with a high percentage of correct classifications. The relevant SOM map with  
 408 various number of iterations is depicted on the right-hand side in Fig. 5C.  
 409

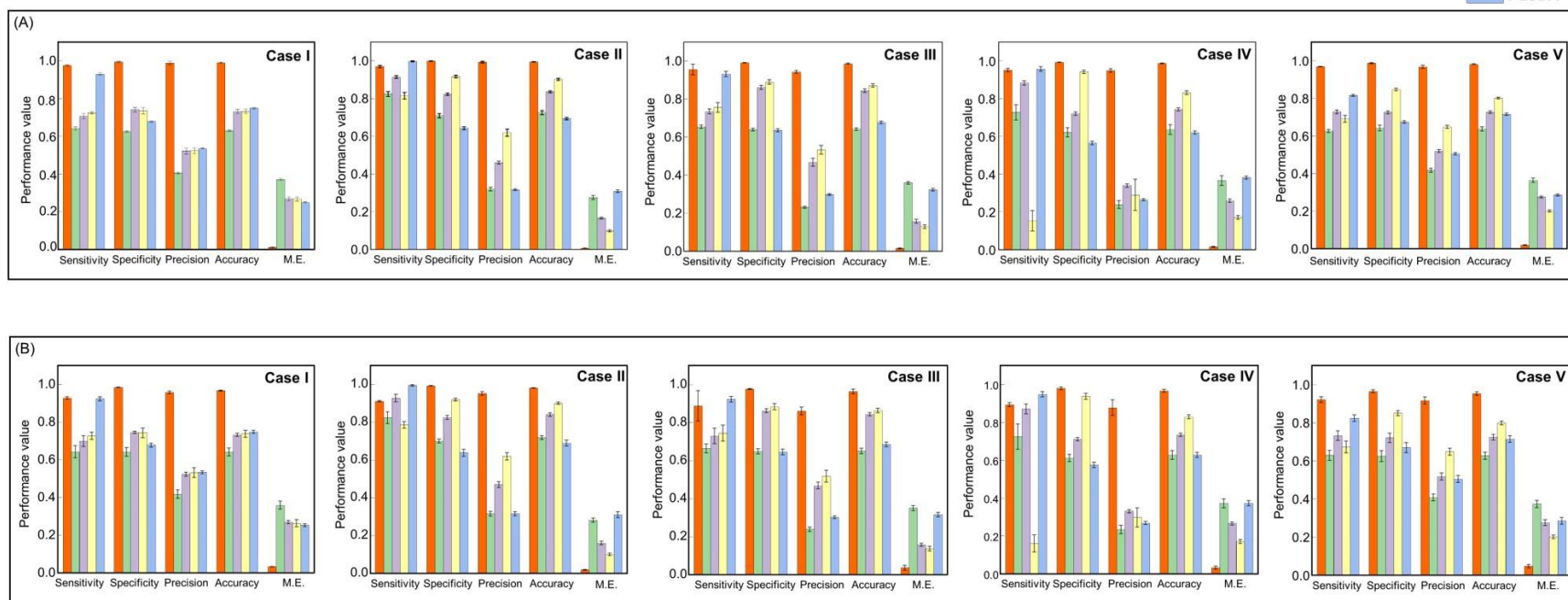
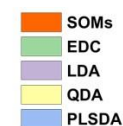


410  
 411  
 412 **Fig. 5** Percentage of correct classifications (%CC) of the training and test sets (average from 10 iterations) with the  
 413 optimization of different parameters used to create the supervised self-organizing map (SOM) model for the  
 414 multiclassification of five classes of Thai melon seeds: (A) scaling value, (B) map size, and (C) number of iterations.  
 415

416 After the SOM map was constructed from the optimized parameters, including the scaling value ( $\omega$   
 417 = 2), map size (35 × 40 units), and number of iterations (200,000), it was then used to classify the five

418 varieties of Thai melon seeds. The binary classification using the One vs Rest strategy was first performed.  
419 The interaction of two classes (One vs Rest) was established beneath a contingency table to gain insight  
420 into the potential of the developed supervised SOMs for discriminating different Thai melon seed varieties.  
421 Thus, the discrimination efficacies based on different chemometric approaches including Euclidean  
422 distance (EDC), linear discrimination analysis (LDA), quadratic discrimination analysis (QDA), and our  
423 adaptive SOMs, were compared. The model performance was validated by five key indicators: sensitivity,  
424 specificity, precision, accuracy, and ME [23]. The leave-one-out cross-validation approach was used to  
425 validate the classifier models for case I–V. The optimized number of principal components (PCs) was  
426 carefully considered for LDA, QDA, and PLS-DA calculation, as shown in Fig. S4.

427 Fig 6 compares the efficacies and validities of different chemometric approaches for Thai melon  
428 seed discrimination. Generally, a good classifier model should give high values of sensitivity, specificity,  
429 precision, and accuracy and a low ME value. In all cases, the modified SOMs exhibited the best  
430 performance across all indices. Regarding the performance of the SOM discrimination, the sensitivity,  
431 specificity, precision, and accuracy were outstanding ( $>0.9$ ), with a remarkably small ME ( $<0.01$ ). Only the  
432 SOM discrimination model gave a balanced value of sensitivity and specificity, indicating an unbiased  
433 discrimination even though the number of samples in each class was extremely unequal. There were many  
434 possible reasons for this excellent performance. For example, SOMs can recognize and capture nonlinear  
435 relationships in data, whereas conventional chemometric techniques rely on linear assumptions.  
436 Furthermore, SOMs rely on a self-organizing process that can adapt to the structure of the data [43]. The  
437 results imply that the model was less affected by the unbalanced sample size dataset. On the basis of the  
438 performance indices from cases I to V, the developed classifier using the supervised SOMs can be used to  
439 classify and distinguish target Thai melon seeds with high precision and accuracy. The sample cluster of  
440 cases I–V when the supervised SOMs with optimal parameters (scaling value, map size, and number of  
441 iterations) were applied is illustrated in Fig. S5.



443

444 **Fig. 6** Performance of the developed and modified self-organizing maps (SOMs) to classify one vs all classes of Thai melon seeds compared with different  
 445 chemometric techniques, including Euclidean distance to centroids (EDC), Linear discriminant analysis (LDA), Quadratic discriminant analysis (QDA), and Partial  
 446 least-squares discriminant analysis (PLS-DA) for the (A) training dataset and (B) test dataset. Cases I–V were generated to evaluate the binary classification using  
 447 the One vs Rest strategy. Case I: Singapore Thai melon (ST) vs Rest; Case II: Nan Thai melon (NT) vs Rest; Case III: Round Thai melon (RT) vs Rest; Case IV:  
 448 Striped Singapore Thai melon (SST) vs Rest; and Case V: Golden and Long Thai melon (GLT) vs Rest.

449

450 Fig. 7 compares the %CC values of our adaptive supervised SOMs and other chemometric  
451 approaches, including EDC, LDA, and QDA. The discrimination experiments were performed with 10  
452 iterations on training and test sets to show the stability of the estimated %CC. This could provide the mean  
453 and standard deviation of the discrimination performance. The graphs in the diagonal axis exhibit the  
454 correct classification, whereas the off-diagonal graphs demonstrate the incorrect classifications (where the  
455 predicted class does not match the actual sample class). The %CC of the training set indicates how well the  
456 classifier model was optimized, whereas the %CC of the test set shows how well the model could predict  
457 the sample class. The %CC results indicate that the modified SOMs provide superior discrimination  
458 efficiency (high %CC) with great consistency compared with other approaches. A good balance between  
459 the prediction of all classes suggests that the classifier model based on the modified SOMs was not biased  
460 toward either group and that the SOMs parameters (scaling value, map size, and iterations) were well  
461 optimized.

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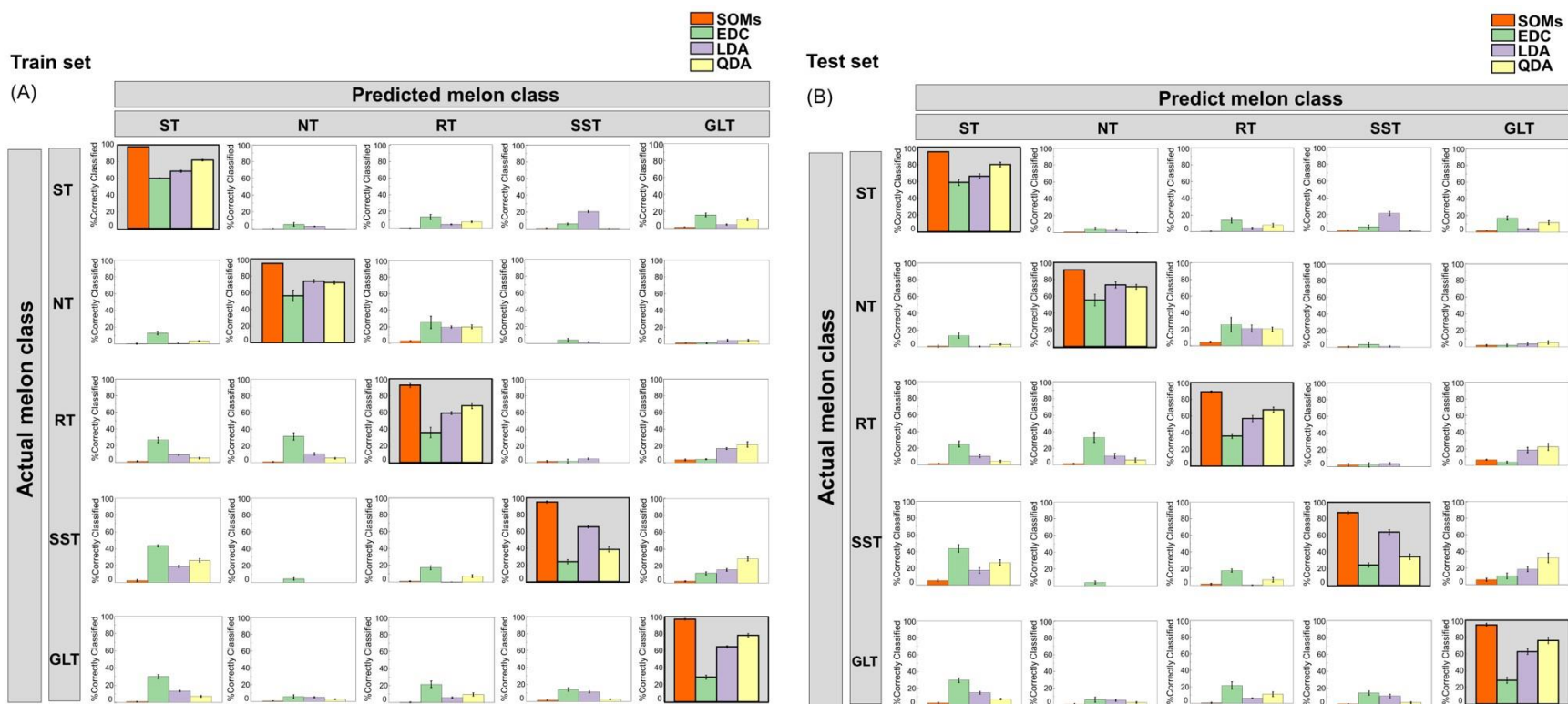
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474

475 **Fig. 7** Percentage of correct classifications (%CC) of five classes of Thai melon seeds using different chemometric models: Euclidean distance to centroids (EDC),

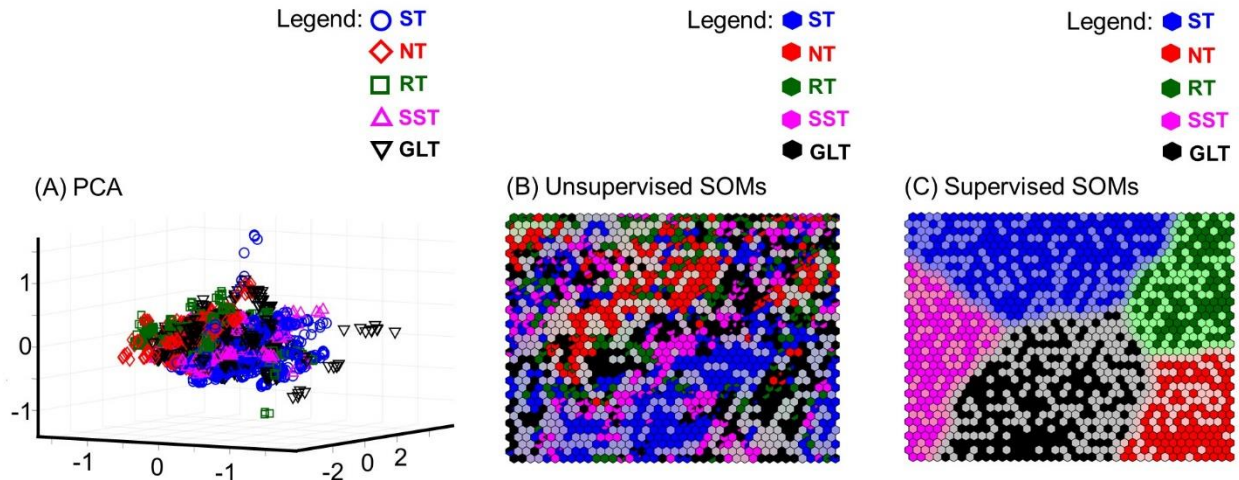
476 Linear discriminant analysis (LDA), Quadratic discriminant analysis (QDA), and our adaptive supervised self-organizing maps (SOMs).

477

478

479

480 According to the above approach, SOMs are suitable for displaying data with numerous variables.  
 481 Fig. 8A shows the score plots of the top three largest principal components (PC1–PC3) to provide empirical  
 482 evidence for the discrimination. Unsupervised and supervised SOMs were used to compare sample group  
 483 discrimination from the score plots, as demonstrated in Fig. 8B and 8C, respectively.  
 484



485  
 486 **Fig. 8** (A) Principal component analysis (PCA) score plots (PC1–PC3), (B) unsupervised self-organizing maps  
 487 (SOMs), and (C) supervised SOMs of the discrimination of five classes of Thai melon seeds using the optimal  
 488 parameters (scaling value, map size, and number of iterations).

489  
 490 From a data visualization perspective, if samples fall into groups or classes, they can be used to  
 491 shade the background on the SOM. The map unit is shaded in the color of its closest BMU. If more than  
 492 one BMU is equidistant from the unit, it is shaded in a combination of colors, according to how many  
 493 BMUs from each group it is closest to two [41]. In other words, any sample belonging to a similar class is  
 494 projected in the same BMU, resulting in the same shade in color for that class. Meanwhile, if the samples  
 495 have slightly different properties, they are projected in the combination of many BMUs, resulting in the  
 496 combination of color shades for the samples (or light shades in case). In Fig. 8, the results indicate that the  
 497 principal component analysis (PCA) score plots for the sample groups are heavily overlapping, resulting in a  
 498 barrier that makes it difficult to distinguish between various groupings. A possible explanation for this is

499 that many of the data points in our input data had similar chemical properties and thus overlapped  
500 excessively on the score plot. Besides that, SOM made use of the entire available space on the map, whereas  
501 PCA utilized just a fraction of it. The unsupervised SOMs reveal that the sample groups were not uniformly  
502 distributed, whereas our modified supervised SOMs significantly improved the separation of sample  
503 clusters. The possible reason behind this achievement was that our adaptive supervised SOM possessed the  
504 optimal scaling values, enabling it to proficiently group the five Thai melon seed samples into  
505 predetermined clusters on the map [39, 41]. Consequently, our modified SOMs, in combination with NIR,  
506 were highly effective in differentiating types of Thai melon seeds.

507

#### 508 **4. Conclusion**

509 In this study, a novel multiclassification strategy for five Thai melon seeds based on NIR  
510 spectroscopy and adaptive supervised SOMs was presented. The morphological traits or visual appearance  
511 of the seeds showed no noticeable difference among different varieties. Thermal degradation profiles  
512 revealed the unique amounts of lignin content and carbohydrate content of the seeds with different varieties.  
513 The primary bands of the key biomass components, including hemicellulose, cellulose, and lignin, were  
514 detected using FTIR. An intense FTIR band was observed in the  $3,000\text{ cm}^{-1}$  region, which was proportional  
515 to the number of intermolecular linked  $-\text{OH}$  groups in lignin and carbohydrates. IR and TGA data  
516 corroborated the hypothesis that the Thai melon seeds from the five varieties possessed different chemical  
517 characteristics. In the multiclassification process from the NIR spectra, the supervised SOMs' parameters,  
518 including the optimal scaling value ( $\omega$ ), map size, and number of iterations, were optimized to produce a  
519 global SOM map. By using the optimum parameters, exceptional classification results were achieved with  
520 an overall %CC of  $95.52 \pm 0.68\%$  for the training set and  $91.59 \pm 0.91\%$  for the test set, respectively. Our  
521 modified SOMs clearly outperformed other approaches in differentiating between the five classes of Thai  
522 melon seeds. Accordingly, the developed SOMs provide excellent multiclassification results and can be  
523 used as a nondestructive technique for discrimination Thai melon seeds.

524

525 **Declaration of Competing Interest**

526           The authors declare that they have no known competing financial interests or personal relationships  
527 that could have appeared to influence the work reported in this paper.

528

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533 Institutional Development, Research and Innovation (B16F640101).

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